Wire Rope Specifications

MLC300 VPC-MAX

Liftcrane - Boom No. B65:505-500 Luffing Jib No. LJ11:500-501 Attached

Wire Rope Lengths - Tandem Hoist Drums						
Boom Length		Hoist Line Drum 2		Hoist Line Drum 3		Total Parts
Motoro	Foot	Motoro	Foot	Motoro	Foot	of Line
Meters	Feet	Meters	Feet	Meters	Feet	LITTE
54,0	177.2	455	1,490	455	1,490	14
60,0	196.9	440	1,440	440	1,440	12
66,0	216.5	415	1,360	415	1,360	10
72,0	236.2	450	1,480	450	1,480	10
78,0	255.9	410	1,340	410	1,340	8
84.0	275.6	440	1.450	440	1.450	8

Note: Above hoist line lengths are based on tandem drums both reeved to main load block. Each drum is dead ended in main load block reeving. Total parts of line requires using both drums 2 and 3. Hoist line lengths will allow hook to touch ground. When block travel below ground is required, add additional rope equal to parts of line times added travel distance. Hoisting distance or line pull may be limited when block travel below ground is required.

Refer to Block Overhaul Weights chart **No. 9413-A** for minimum weight required for block lowering.

Hoist Reeving for Main Load Block - Two Lead Lines (Drums 2 & 3)					
No. Parts of Line	2	4	6	8	10
Maximum Load - kg	33 340	66 680	100 020	133 360	166 700
Maximum Load - lb	73,520	147,040	220,560	294,080	367,600
Maximum Load per Part of Line - kg	16 670	16 670	16 670	16 670	16 670
Maximum Load per Part of Line - Ib	36,760	36,760	36,760	36,760	36,760
No. Parts of Line	12	14			
Maximum Load - kg	200 040	233 380			
Maximum Load - lb	441,120	514,640			
Maximum Load per Part of Line - kg	16 670	16 670			
Maximum Load per Part of Line - Ib	36,760	36,760			

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Wire Rope Specifications

MLC300 VPC-MAX

Liftcrane - Boom No. B65:505-500 Luffing Jib No. LJ11:500-501 Attached

Wire Rope Lengths - Single Hoist Drum								
Boom Length		Hoist Line Drum 1		Total Parts of	Hoist Line Drum 2		Total Parts of	
Meters	Feet	Meters	Feet	Line	Meters	Feet	Line	
54,0	177.2	940	3,080	16	455	1,490	7	
60,0	196.9	925	3,030	14	445	1,450	6	
66,0	216.5	945	3,100	13	415	1,370	5	
72,0	236.2	885	2,900	11	450	1,480	5	
78,0	255.9	880	2,890	10	410	1,340	4	
84,0	275.6	860	2,820	9	440	1,450	4	

Note: Above hoist line lengths are based on single part lead line. Hoist line lengths will allow hook to touch ground. When block travel below ground is required, add additional rope equal to parts of line times added travel distance. Hoisting distance or line pull may be limited when block travel below ground is required.

Refer to Block Overhaul Weights chart **No. 9413-A** for minimum weight required for block lowering.

Manıtowoc° **MLC300 VPC-MAX**

Wire Rope Specifications

Liftcrane - Boom No. B65:505-500 Luffing Jib No. LJ11:500-501 Attached

Hoist Reeving for Main Load Block - Single Lead Lines (Drum 1 or 2)						
No. Parts of Line	1	2	3	4	5	6
Maximum Load - kg	16 670	33 340	50 010	66 680	83 350	100 020
Maximum Load - lb	36,760	73,520	110,280	147,040	183,800	220,560
Maximum Load per Part of Line - kg	16 670	16 670	16 670	16 670	16 670	16 670
Maximum Load per Part of Line - Ib	36,760	36,760	36,760	36,760	36,760	36,760
No. Parts of Line	7	8	9	10	11	12
Maximum Load - kg	116 690	133 360	150 030	166 700	183 370	200 040
Maximum Load - lb	257,320	294,080	330,840	367,600	404,360	441,120
Maximum Load per Part of Line - kg	16 670	16 670	16 670	16 670	16 670	16 670
Maximum Load per Part of Line - Ib	36,760	36,760	36,760	36,760	36,760	36,760
No. Parts of Line	13	14	15	16		
Maximum Load - kg	216 710	233 380	250 050	252 560		
Maximum Load - lb	477,880	514,640	551,400	556,800		
Maximum Load per Part of Line - kg	16 670	16 670	16 670	15 785		
Maximum Load per Part of Line - Ib	36,760	36,760	36,760	34,800		

Wire Rope Specifications

MLC300 VPC-MAX

Liftcrane - Boom No. B65:505-500 Luffing Jib No. LJ11:500-501 Attached

Wire Rope Specifications
Rotation Resistant Wire Rope
Hoist Line:
28 mm (Drum 1):
Wire Rope with Spelter Button and Pad Eye Right Hand Lang Lay Minimum Breaking Strength = 83 370 kg (183,800 lb) Approx. Weight = 4,2 kg/m (2.8 lb/ft)
Auxiliary Line:
28 mm (Drums 2 & 3):
Wire Rope with Spelter Button and Pad Eye Right Hand Lang Lay Minimum Breaking Strength = 83 370 kg (183,800 lb) Approx. Weight = 4,2 kg/m (2.8 lb/ft)

	Maximum Spooling Capacities
Drum 1:	28 mm Wire Rope - 8 Layers - 939 m (3,082 ft)
(Hoist Line)	
Drum 2:	28 mm Wire Rope - 6 Layers - 418 m (1,372 ft) - non-freefall drum
(Auxiliary Line)	
Drum 3: (Auxiliary Line)	28 mm Wire Rope - 6 Layers - 418 m (1,372 ft) - non-freefall drum
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7 m (22 ft) is de	ducted from maximum spooling capacity for 3 dead wraps per drum.

Refer to Drum and Lagging chart No. 9339-A and Load Block Reeving in Operator Manual.