

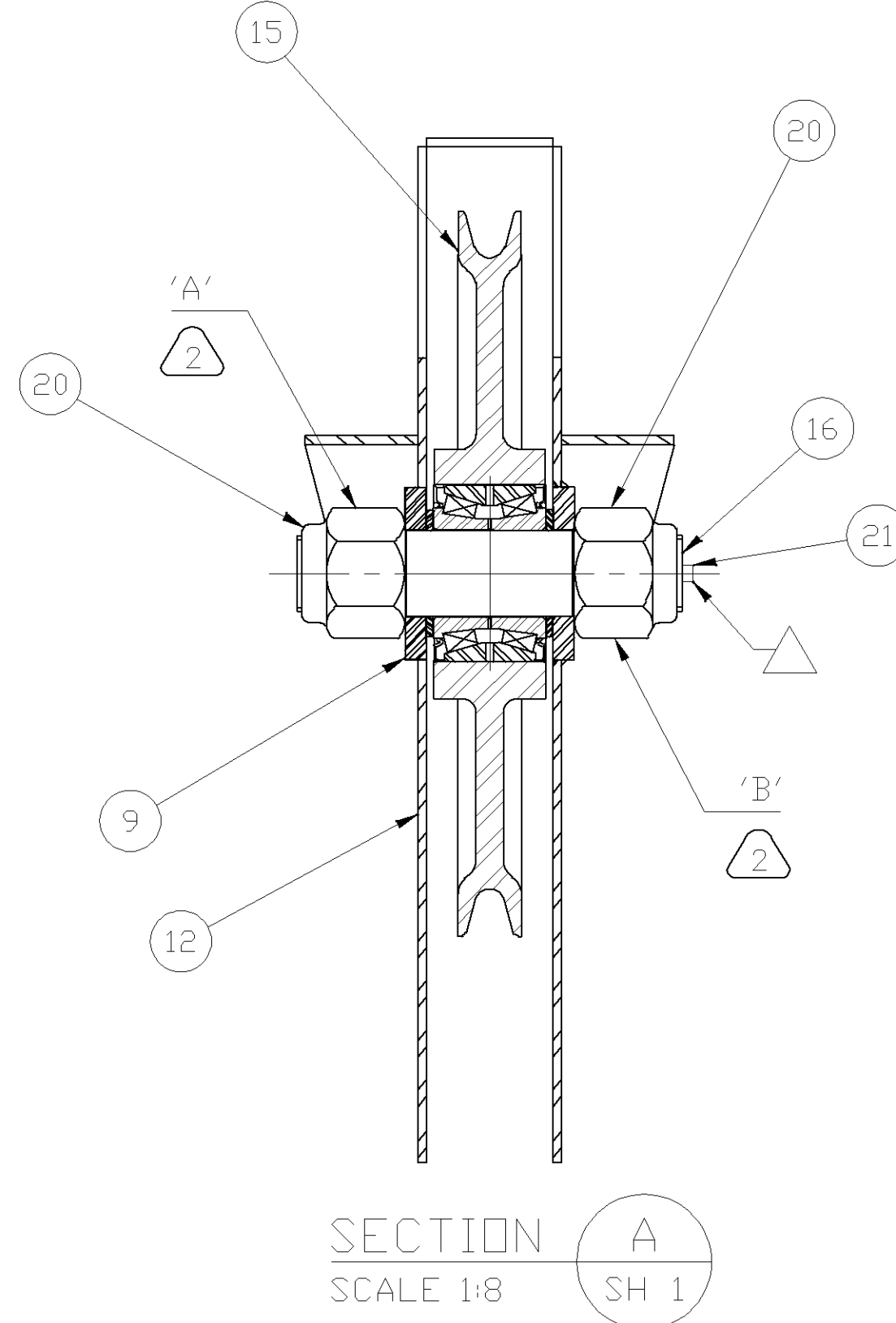


TABLE "A"		
REQ'D FOR VARIOUS JIB LENGTHS		
DWG. NO.	WM12797 A	276794 DWG.73026 9
JIB LENGTH	10 FT INSERT	9 FT-6.00 PENDANT
40 FT	1	2
50 FT	2	4
60 FT	3	6

TABLE "B"		
REQ'D FOR VARIOUS JIB OFFSETS		
DWG. NO.	277296 DWG.73026	277295 DWG.73026
JIB OFFSET	2 FT-7.75 PENDANT	5 FT-7.00 PENDANT
3"	0	0
15"	2	0
30"	0	2

BILL OF MATERIAL								ASSEMBLY USED: 00	
ITEM	QTY.	SECT.	DESCRIPTION	LENGTH (IN.)	MAT'L	CODE NO. OR. DWG. NO.	FNTW LB	△	
1	2		PIN	2.34			8.6		
2	4		ADJUSTING BAR	70545			11.2		
3	4		PIN	70646			2.0		
4	2		STRAP	73028			8.4		
5	2		PIN	73045			13.2		
6	2		PIN	75566			6.6		
7	4		PIN	139133			6.4		
8	4		JIB BACKSTAY STRAP	161692			13.2		
9	1		SPACER	WM12972			1.2		
10	1		JIB STRUT (12FT-0.00)	WM12913			302.8		
11	1		JIB BUTT (15 FT-0.00)	WM12796			454.0		
12	1		JIB TDP (15 FT-0.00)	WM12914			259.9		
13	2		LINK	WM13005			38.6		
14	2		PIN	WM13004			11.6		
15	2		SHEAVE ASSEMBLY	WM11969			156.0		10
16	2			WM12971			26.0		
17	2		JIB STDP PENDANT DWG. 70529	276680			13.2	4	
18	2		JIB BASIC PENDANT DWG. 73026	277293			90.0	5	
19	2		BACKSTAY BASIC PENDANT DWG. 73026	277294			126.0	6	
20	2		NUT 2 STD-4 SOURCE-B	WM5050			16.0	2	
21	2		GREASE FITTING .12	429000			0.4		

REVIEWS

314189

AutoCad Rev. 13

3-5-98 RMW

AutoCad Rev. 12

AutoCad Rev. 13

AutoCad Rev. 12

GREASE LUBRICATION:

BEFORE ASSEMBLING MAKE SURE ALL GREASE HOLES ARE OPEN.
GREASE FITTING LOCATIONS ARE MARKED WITH THIS SYMBOL Δ
USE MOBILUX EP-2 GREASE (MCC CODE NO. 471197) OR EQUIVALENT.

LOCATE NUT "A" AGAINST SHOULDER. LOCITE TO SHAFT WITH LOCITE #277 (MCC CODE #622299).

APPLY LOCITE #277 (MCC CODE #622299) TO SHAFT AND TIGHTEN NUT "B" SUFFICIENTLY TO CLAMP BEARING INNER RACE.

5 FT-7.625 LONG

30 FT-11.00 LONG

49 FT-0.00 LONG

LOCATE BETWEEN LINK #169244 (ITEM 13) AND PENDANT #277294 (ITEM 19).

J18 OFFSETS ARE NOMINAL

LOCATE BETWEEN STRAP #73028 (ITEM 4), AND PENDANT #277293 (ITEM 18).

FOR 88 WIRE ROPE

