MANITOWOC ENGINEERING CO.

(A division of The Manitowoc Company, Inc.) Manitowoc, Wisconsin 54220

CLAMSHELL CAPACITIES_

BOOM NO. 27B WITH OPEN THROAT TOP 82,000 LB. COUNTERWEIGHT OR 85,000 LB. COUNTERWEIGHT

Capacities for various boom lengths and operating radii are for freely suspended loads and do not exceed **67.5%** of a static tipping load in the least stable position with machine on a firm, level surface. Capacities are based on tipping, structural competence, operating speeds and other factors. Capacities based on structural competence are shown by shaded areas.

Capacities are shown in pounds. Weight of bucket is considered part of the load. Where no capacity is shown, operation is not intended or approved.

Refer to rigging No. 65234 and wire rope specification chart No. 6531-A. Crane operator judgment must be used to allow for adverse operating conditions and physical machine depreciation. Operating radius is the horizontal distance from the axis of rotation to the center of gravity of the freely suspended load. Boom angle is the angle above true horizontal of a line drawn through the boom hinge pin and the upper boom point shaft centerline.

Machine equipped with 30'5" crawlers, 60" treads, 33' retractable gantry, 12 part boom hoist reeving, four 1-3/8" boom pendants and total counterweight of 82,000 lbs. with ctwt. assembly No. 190821 or 85,000 lbs. with ctwt. assembly No. 49667.

Boom Lgth.: Feet		Boom Angle: Deg.	Capacity:	Boom Lgth.: Feet	Oper. Rad.: Feet	Boom Angle: Deg.	Capacity:
8 0	36 38 40 45	70.9 69.5 68.1 64.4	50,000 50,000 50,000 50,000		60 65 70 75	69.1 67.0 64.8 62.6	50,000 50,000 50,000 50,000 50,000
	50 55 60 65	60.6 56.6 52.4 48.0	50,000 50,000 50,000 50,000 50,000	1	80 85 90 95	60.3 58.0 55.7 53.2	50,000 44,500 39,900 36,000
	70 75 80 45	43.3 38.1 32.3 69.5	50,000 50,000 50,000 50,000	0	100 105 110 115	50.7 48.1 45.4 42.5	32,700 29,800 27,300 25,000
	50 55 60	66.6 63.5 60.4	50,000 50,000 50,000	_	120 125 130	39.5 36.3 32.8	23,100 21,400 19,800
0	65 70 75 80	57.3 53.9 50.5 46.8	50,000 50,000 50,000 50,000		70 75 80 85	68.0 66.1 64.2 62.3	50,000 50,000 47,700 42,500
0	85 90 95 100	43.0 38.8 34.2 29.0	50,000 46,200 41,700 37,800	1	90 95 100 105	60.3 58.3 56.2 54.1	38,100 34,400 31,200 28,400
	50 55 60 65	70.5 68.0 65.5 63.0	50,000 50,000 50,000 50,000	6 - 0	110 115 120 125	51.9 49.7 47.3 44.9	26,000 23,900 22,000 20,400
1 2	70 75 80 85	60.4 57.7 54.9 52.1	50,000 50,000 50,000 48,900	_	130 135 140 145	42.4 39.8 37.0 34.0	18,900 17,600 16,400 15,400
0	90 95 100 105	49.1 46.0 42.7 39.2	43,900 39,600 35,900 32,700		-		
	110 115 120	35.4 31.2 26.5	30,000 27,500 25,400				

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CRAWLER

4600 SERIES-4