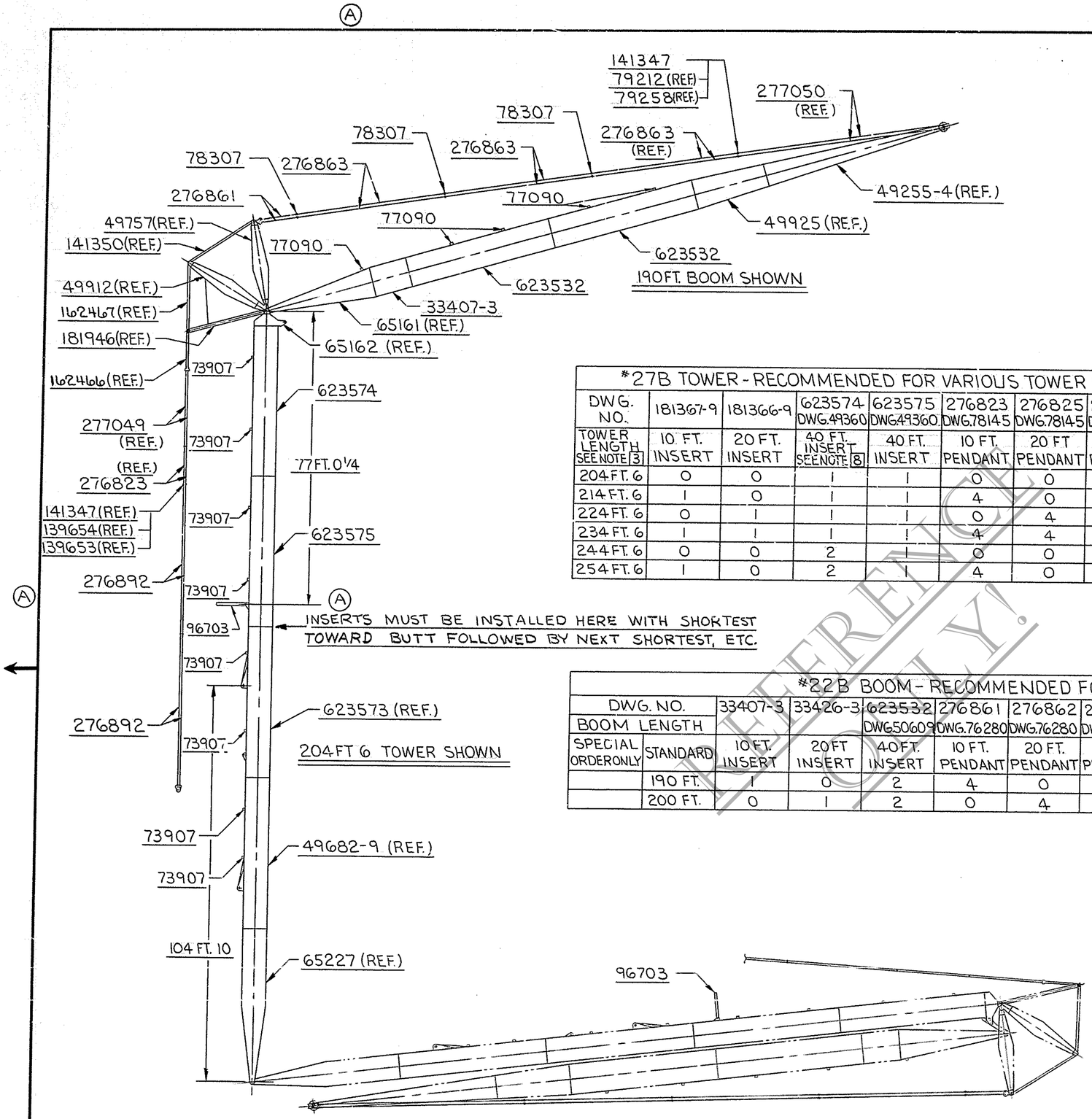
BILL OF MATERIAL								
ITEM NO.	NO. REQ'D	SEC. TION	DESCRIPTION	LENGTH FT.	LENGTH IN.	MATERIAL	CODE NO. OR DWG. NO.	REMARKS

ASSEMBLIES USED ON

REVISIONS

6-19-85 RH
Ⓐ ADDED



#27B TOWER - RECOMMENDED FOR VARIOUS TOWER LENGTHS									
DWG. NO.	181367-9	181366-9	623574 DWG.49360	623575 DWG49360	276823 DWG.78145	276825 DWG.78145	276892 DWG.78145	73907	96703
TOWER LENGTH SEE NOTE 3	10 FT. INSERT	20 FT. INSERT	40 FT. INSERT SEE NOTE 8	40 FT. INSERT	10 FT. PENDANT	20 FT PENDANT	40 FT. PENDANT	WIRE ROPE ROLLER GUIDE ASSY.	LIFTING BRACKET
204 FT. 6	0	0	1	1	0	0	8	8	1
214 FT. 6	1	0	1	1	4	0	8	8	1
224 FT. 6	0	1	1	1	0	4	8	9	1
234 FT. 6	1	1	1	1	4	4	8	9	1
244 FT. 6	0	0	2	1	0	0	12	10	1
254 FT. 6	1	0	2	1	4	0	12	10	1

#22B BOOM - RECOMMENDED FOR VARIOUS BOOM LENGTHS													
DWG. NO.		33407-3	33426-3	623532 DWG50609	276861 DWG.76280	276862 DWG.76280	276863 DWG.76280	77090	78307	141347			
BOOM LENGTH													
SPECIAL ORDER ONLY	STANDARD	10 FT. INSERT	20 FT INSERT	40 FT. INSERT	10 FT. PENDANT	20 FT. PENDANT	40 FT. PENDANT	WIRE ROPE ROLLER GUIDE ASS'Y	PENDANT TIE BAR	SPREADER SEE NOTE 6			
	190 FT.	1	0	2	4	0	8	5	6	1			
	200 FT.	0	1	2	0	4	8	6	6	1			

NOTE:

FOR TOWER AND BOOM PARTS, NOTES, SECTIONS, VIEWS, AND TOWER LENGTHS LESS THAN 204 FT. 6, OR BOOM LENGTHS LESS THAN 190 FT. REFER TO RIGGING 66235 SHTS. 1 AND 2.

ALSO SEE RECOMMENDED PROCEDURE FOR RAISING AND LOWERING TOWERS WITH OUTSIDE ASSIST #6580.

REFERENCE ONLY!

FORMERLY 183226

DWG. NO. 184667

DATE 10-4-83

SCALE —	MANITOWOC ENGINEERING CO. MANITOWOC, WISCONSIN	TOWER CRANE RIGGING ASSY. #27B TOWER W/22B BOOM FOR OUTSIDE ASSIST	PATTERN NO.
DR SPS			CODE NO.
CK. LS	MODEL 4600 SERIES 4		DWG. NO. 184667
APP.	TOWER		

M&E 19-1153 500-7-76
DO NOT SCALE THIS DRAWING