

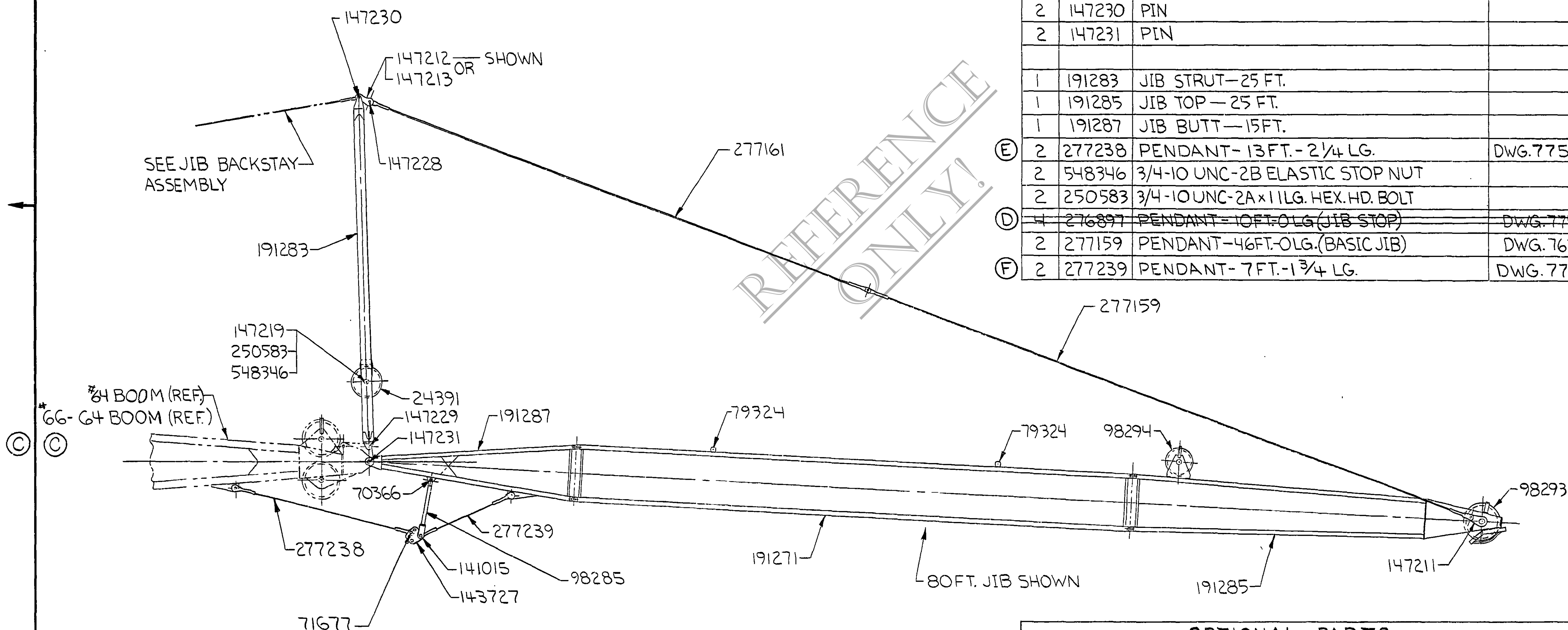
REQ'D. FOR VARIOUS JIB LENGTHS								
JIB LENGTH	20FT. INSERT DWG. NO. 184361	40FT. INSERT DWG. NO. 191271	19FT.-3 PENDANT 277160 DWG. NO. 76280	38FT.-6 PENDANT 277161 DWG. NO. 76280	LINK 147212 10" LG.	LINK 147213 26" LG.	WIRE ROPE ROLLER GUIDE DWG. NO. 79324	REMARKS
40FT.	0	0	0	0	0	4	0	
60FT.	1	0	2	0	4	0	1	
80FT.	0	1	0	2	4	0	2	SEE NOTE 1
100FT.	1	1	2	2	4	0	3	

ⓑ ⓑ NOTE 1

IT IS PERMISSIBLE TO SUBSTITUTE TWO 20 FT. INSERTS WITH MATCHING PENDANTS FOR ONE 40 FT. INSERT ON THE 80 FT. JIB LENGTH ONLY.

ⓓ ⓓ NOTE 2

THE WIRE ROPE ANCHOR JOINT ASSY. MUST BE REMOVED WHEN USING MULTIPLE PARTS OF LINE.



BILL OF MATERIAL									
ITEM NO.	NO. REQ'D.	SECTION	DESCRIPTION	LENGTH FT. IN.	MATERIAL	CODE NO. OR DWG. NO.	REMARKS	ASSEMBLIES USED ON	

BASIC PARTS								REVISIONS
REQ'D.	DWG. NO.	DESCRIPTION					REMARKS	
1	24391	SHEAVE—27 DIA. Ⓐ						Ⓐ
2	70366	PIN						
2	71677	PIN						
1	98285	STRUT						12-11-80 JN
1	98293	JIB POINT SHAFT ASS'Y. (2—32 DIA. SHEAVE)						Ⓐ SHEAVE DIA. CORR.
1	98294	WIRE ROPE GUIDE ASS'Y.						6-25-81 R.H.
								ⓑ ADDED
2	141015	PIN						7-28-83 CRP
2	143727	LINK						Ⓒ ADDED
2	147211	LINK						12-6-85 CRP
1	147219	PIN						Ⓓ DELETED
2	147228	PIN						Ⓔ ADDED
2	147229	PIN						9-2-86 LS
2	147230	PIN						ⓓ ADDED
2	147231	PIN						
1	191283	JIB STRUT—25 FT.						
1	191285	JIB TOP—25 FT.						
1	191287	JIB BUTT—15 FT.						
2	277238	PENDANT—13 FT.—2 1/4 LG.					DWG. 77535	ⓔ
2	548346	3/4-10 UNC-2B ELASTIC STOP NUT						
2	250583	3/4-10 UNC-2A x 1 1/2 LG. HEX. HD. BOLT						
4	276897	PENDANT—10 FT.—0 LG. (JIB STOP)					DWG. 77535	ⓓ
2	277159	PENDANT—46 FT.—0 LG. (BASIC JIB)					DWG. 76280	
2	277239	PENDANT—7 FT.—1 3/4 LG.					DWG. 77535	ⓕ

OPTIONAL PARTS				REVISIONS
ⓖ	1	166904	UNIV. WIRE ROPE ANCHOR JOINT ASSEMBLY	SEE NOTE 2

SCALE 3/16" = 1 FT.	MANITOWOC ENGINEERING CO. MANITOWOC, WISCONSIN		DATE 9-2-80
DR JN	MODEL 7000, 6000-52		PATTERN NO.
CK			CODE NO.
APP			DWG NO. 184368