#### MANITOWOC ENGINEERING CO.

Division of the Manitowoc Company, Inc. Manitowoc, Wisconsin 54220

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## LIFTCRANE BOOM CAPACITIES

. M-1200

BOOM NO. 72 OR NO. 72A WITH 1,433 TON BOOM POINT MAST NO. 75 OR NO. 75A 60' RINGER ATTACHMENT ON SCREW JACK PEDESTALS 52,000 LB. CRANE COUNTERWEIGHT 2,061,600 LB. AUXILIARY COUNTERWEIGHT 360 DEGREE RATING

CAPACITIES FOR VARIOUS BOOM LENGTHS AND OPERATING RADII ARE FOR FREELY SUSPENDED LOADS AND DO NOT EXCEED 75% OF A STATIC TIPPING LOAD. CAPACITIES BASED ON STRUCTURAL COMPETENCE ARE DENOTED BY AN ASTERISK (\*).

UPPER BOOM POINT CAPACITY FOR LIFTCRANE SERVICE WITH 6 PART LINE IS 180,000 LBS. IN ALL CASES, UPPER BOOM POINT CAPACITIES CANNOT EXCEED THOSE LISTED FOR MAIN BOOM CAPACITY. UPPER BOOM POINT MINIMUM OPERATING RADII WILL BE RESTRICTED WITH BOOM AT MAXIMUM ANGLE.

WEIGHT OF ALL LOAD BLOCKS, HOOKS, SLINGS, HOIST LINES, ETC., BENEATH MAIN BOOM AND UPPER BOOM POINT SHEAVES, IS CONSIDERED PART OF MAIN BOOM LOAD. BOOM IS NOT TO BE LOWERED BEYOND RADII WHERE COMBINED WEIGHTS ARE GREATER THAN RATED CAPACITY. WHERE NO CAPACITY IS SHOWN, OPERATION IS NOT INTENDED OR APPROVED.

MACHINE TO OPERATE IN A LEVEL POSITION ON A FIRM UNIFORMLY SUPPORTING SURFACE WITH ROLLER PATH LEVEL WITHIN A TOLERANCE OF 1-1/4" IN 60' AND PROPERLY SUPPORTED. REFER TO BOOM RIGGING NO. 173399, NO. 175673 OR NO. 175955 AND WIRE ROPE SPECIFICATION CHART NO. 7683-A. CRANE OPERATOR JUDGMENT MUST BE USED TO ALLOW FOR DYNAMIC LOAD EFFECTS OF SWINGING, HOISTING OR LOWERING, WIND CONDITIONS, AS WELL AS ADVERSE OPERATING CONDITIONS AND PHYSICAL MACHINE DEPRECIATION.

MACHINE MAY BE OPERATED IN WINDS UP TO 35 MPH PROVIDED CRANE OPERATOR JUDGMENT IS USED TO ALLOW FOR WIND EFFECT ON LIFTED LOAD AND OTHER CONSIDERATIONS NOTED ON CAPACITY CHART ARE FOLLOWED. WIND WILL HAVE A CONSIDERABLE EFFECT ON A LOAD WITH A LARGE 'SAIL AREA' AND MUST BE COMPENSATED FOR ACCORDINGLY BY REDUCING LOAD RATINGS, REDUCING OPERATING SPEEDS OR BY A COMBINATION OF BOTH. RECOMMEND STOPPING OPERATION AND LOWERING BOOM TO APPROXIMATELY 75 DEGREE BOOM ANGLE WHEN WIND EXCEEDS 35 MPH. LOWER BOOM TO GROUND WHEN WIND IS ABOVE 50 MPH.

OPERATING RADIUS IS HORIZONTAL DISTANCE FROM AXIS OF ROTATION TO CENTER OF VERTICAL HOIST LINE OR LOAD BLOCK. BOOM ANGLE IS ANGLE BETWEEN HORIZONTAL AND CENTERLINE OF BOOM BUTT AND INSERTS, AND IS AN INDICATION OF OPERATING RADIUS. IN ALL CASES, OPERATING RADIUS SHALL GOVERN CAPACITY. BOOM POINT ELEVATION IS VERTICAL DISTANCE FROM GROUND LEVEL TO CENTERLINE OF BOOM POINT SHAFT.

MACHINE EQUIPPED WITH 60' RINGER ATTACHMENT, 30'9" CRAWLERS, 48" TREADS, 28' RETRACTABLE GANTRY, 150' NO. 75 MAST WITH 32 PART BOOM HOIST REEVING OR NO. 75A MAST WITH 36 PART BOOM HOIST REEVING, STRAP BOOM PENDANTS, 52,000 LB. CRANE COUNTERWEIGHT AND 2,061,600 LB. AUXILIARY COUNTERWEIGHT.

MAXIMUM BOOM LENGTH LIFTED UNASSISTED = 253'

LOAD BLOCKS ON GROUND AT START.

UPPER BOOM POINT CANNOT BE USED ON BOOM NO. 72.

DOOM

CONSULT JIB CHART FOR JIB CAPACITIES. JIB AND JIB BACKSTAYS MUST BE REMOVED FOR USE OF THIS CHART.

WARNING: CHECK AMOUNT OF AUXILIARY COUNTERWEIGHT ON MACHINE BEFORE USE OF THIS CHART.

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			BOOM	
BOOM	OPER.	BOOM	POI NT	BOOM
LGTH.	RAD.	ANG.	ELEV.	CAPACI TY
FEET	FEET	DEG.	FEET	POUNDS
	56	82.0	162. 0	2, 866, 500*
	58	81. 2	161. 7	2, 866, 500*
	60	80. 5	161. 2	2, 866, 500*
	65	78. 5	160. 1	2, 595, 700
1 _	70	76.6	158. 8	2, 277, 200
1	75	74.7	157. 2	2, 025, 500
•	80	72. 7	155. 5	1, 821, 700
l _	85	70. 7	153. 6	1, 653, 200
5	90	68. 6		1, 511, 500
<b>J</b>	95	66. 6	149. 2	1, 390, 900
l _	100	64. 5	146. 7	1, 286, 800
3	105	62. 3	143. 9	1, 196, 100
J	110	60. 2	140. 8	1, 116, 300
	115	57. 9	137. 5	1, 045, 700
	120	55. 6	133. 9	982, 600
	125	53. 2	130. 0	926, 000
	130	50.8	125. 8	874, 900

BOOM	OPER.	BOOM	POINT	BOOM
LGTH.	RAD.	ANG.		CAPACLTY
FEET	FEET	DEG.	FEET	POUNDS
1 5	135	48. 2	121. 1	824, 300*
	140	45. 5	116. 0	765, 900*
	145	42. 7	110. 4	747, 600*
	150	39. 7	104. 1	700, 600*
	155	36. 5	97. 1	649, 100*
3	160	33. 0	89. 2	599, 300*
	165	29. 1	80. 0	550, 200*
1 7	65 70 75 80 85	80. 2 78. 5 76. 9 75. 2 73. 5		2, 587, 800 2, 269, 200 2, 017, 400 1, 813, 400 1, 644, 900
8	90 95 100 105	71. 8 70. 1 68. 3 66. 6	178. 5 176. 5 174. 4	1, 503, 200 1, 382, 500 1, 278, 300 1, 187, 600

DOOM

BOOM LGTH. FEET	OPER. RAD. FEET	BOOM ANG. DEG.	BOOM POINT ELEV. FEET	BOOM CAPACI TY POUNDS
1 7 8	110 115 120 125 130 135 140 145 150 155 160 165 170 175 180 185	62. 9 61. 1 59. 2 57. 2 55. 3 53. 2 51. 1 48. 9 46. 7 44. 4 41. 9 39. 3 36. 6	169. 6 166. 9 164. 0 160. 9 157. 5 153. 9 150. 0 145. 8 141. 3 136. 4 131. 1 125. 4 119. 1 112. 2 104. 4 95. 7	1, 107, 900 1, 037, 200 974, 200 917, 600 866, 500 820, 100 777, 800 739, 200 703, 600 670, 900 640, 600 612, 400 586, 300 561, 900 530, 700* 492, 200*

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BOOM LGTH. FEET	OPER. RAD. FEET	BOOM ANG. DEG.	BOOM POINT ELEV. FEET	BOOM CAPACI TY POUNDS
2 0 3	65 70 75 80 95 100 105 110 115 120 125 130 145 155 160 165 170 175 180 185 190 190 190 190 190 190 190 190	81.4 80.0 78.5 77.1 75.6 74.1 72.6 71.1 69.6 65.0 63.4 60.1 58.4 56.7 55.0 2 51.4 49.5 41.3 39.0 36.6 31.3 32.3	211. 2 210. 2 209. 1 207. 8 206. 4 204. 9 203. 2 201. 4 199. 4 197. 3 195. 0 192. 6 189. 9 187. 1 184. 1 180. 9 177. 5 173. 9 170. 0 165. 9 161. 5 156. 8 151. 7 146. 3 140. 4 134. 1	2, 582, 000 2, 263, 200 2, 011, 400 1, 807, 400 1, 638, 700 1, 497, 000 1, 376, 200 1, 272, 100 1, 101, 600 1, 101, 600 967, 900 911, 300 860, 200 813, 800 771, 600 732, 900

BOOM LGTH. FEET	OPER. RAD. FEET	BOOM ANG. DEG.	BOOM POINT ELEV. FEET	BOOM CAPACITY POUNDS
2 2 8	75 80 85 90 95 100 105 115 120 125 130 135 140 145 150 165 170 175 180 185 190 190 205 210 225 230	81. 1 79. 8 78. 5 77. 2 75. 9 74. 6 69. 3 72. 0 66. 5 65. 1 62. 3 60. 8 59. 4 57. 9 56. 3 54. 8 59. 4 44. 6 42. 8 38. 8 36. 6 34. 4 32. 0	235. 7 234. 7 233. 6 232. 3 231. 0 229. 5 227. 9 226. 2 224. 3 220. 2 217. 9 215. 5 212. 9 210. 2 201. 0 197. 5 193. 9 190. 0 185. 9 177. 0 172. 1 166. 9 149. 0 142. 2 134. 7 126. 6 117. 5	2, 254, 800 2, 002, 800 1, 798, 600 1, 629, 900 1, 488, 100 1, 263, 100 1, 172, 300 1, 263, 100 1, 172, 300 1, 021, 800 958, 700 902, 100 851, 000 804, 600 762, 400 723, 700 688, 200 655, 400 625, 100 597, 100 570, 900 546, 600 523, 800 502, 400 445, 800 445, 800 445, 800 445, 800 368, 800 368, 800 368, 800 368, 800

BOOM LGTH. FEET	OPER. RAD. FEET	BOOM ANG. DEG.	BOOM POINT ELEV. FEET	BOOM CAPACI TY POUNDS
2 5 3	70 75 80 85 90 95 100 105 110 125 130 135 140 145 150 165 170 165 170 175 180 185 190 195 200 205 210 215 220 225 230 235 240 245 250 255	82.0 82.0 77.8 77.3 76.2 75.0 73.8 72.6 71.4 70.2 69.0 66.5 66.5 64.0 62.7 61.4 55.8 57.4 55.0 54.6 65.3 57.4 55.0 248.7 47.2 48.7 48.7 49.8 49.8 49.8 49.8 49.8 49.8 49.8 49.8	261.0 260.2 259.2 258.1 256.9 255.5 5254.1 252.6 6250.9 249.1 247.3 245.3 243.1 240.8 238.5 235.9 233.2 230.4 224.3 221.0 217.5 213.9 210.0 206.0 201.7 197.2 192.4 187.4 182.1 176.4 1170.4 164.0 157.2 149.8 141.8 133.1 123.5	2, 246, 300 1, 994, 100 1, 789, 900 1, 621, 100 1, 479, 200 1, 358, 300 1, 254, 100 1, 163, 300 1, 254, 100 1, 163, 300 1, 1012, 700 949, 600 892, 900 841, 800 795, 400 753, 100 714, 400 678, 900 646, 100 615, 900 587, 800 561, 600 537, 300 514, 500 493, 200 473, 100 454, 300 436, 500 419, 800 403, 900 388, 900 374, 700 360, 600 3374, 700 360, 600 3374, 100 334, 300 322, 100 310, 400 299, 200 286, 400*