# National Series



# A heavy-duty telescoping crane from America's truck-mounted hydraulic crane leader

- Maximum Capacity: 46,000 Pounds (20.86 Metric Tons)
- Maximum Vertical Reach: 146 Feet (44.5 Meters)

# Why Buy the National Series 900 Telescoping Crane?



# Uncompromising Standards Unequaled Performance

National Crane Corporation, America's truck-mounted hydraulic crane leader, offers **these excellent reasons** to buy the Series 900, top of its class in the world of commercial truck-mounted cranes:

### Extra-heavy lifting power

The National Series 900 has a rated capacity of 46,000 lb. (20.86 MT).

### **Extra-long reach**

The Series 900 reaches vertically to 98 ft. (29.9 m) under hydraulic power. With the 48-foot (14.6-m) jib, Model 990 reaches to a height of 146 ft. (44.5 m).

### Load Moment Indicator

The Series 900 is equipped with a Load Moment Indicator (LMI) that provides the operator with a continuous capacity reading as the crane makes a lift. When capacity is reached, an audio/visual alarm alerts the operator to take corrective action while the system deactivates functions that could contribute to an overload. (See p. 5.)

### **Proportional boom extension**

National pioneered the proportional boom used with the Series 900. All four sections telescope proportionally, providing more efficient weight distribution, fast set up, extra-long reach and heavy-duty lifting power. (See p. 4.)

### **Operator-friendly controls**

Dual controls are standard on the Series 900. Identical crane function controls are located on each side of the crane and in SAE-recommended orientation—same controls, same hand positioning. (See p. 6.)

### High performance winch

A high performance planetary winch offers high line pull and fast standard speed, while requiring less horsepower and generating less heat. Its efficient orbit motor allows extra-smooth control, even at maximum load. (See p. 5.)

### Mounts on standard trucks

The Series 900 mounts on standard, commercial tandem rear axle trucks, yet meets DOT and stability standards. Wide-span hydraulic outriggers, out-and-down rear stabilizers and the unitized mount take most of the stress, increasing truck life. (See p. 7.)

### Heavy-duty triple pump hydraulics

A high pressure/high speed, balanced vane triple pump is standard on the Series 900, increasing productivity and ease of operation. This replaceable pump provides three individual hydraulic circuits for the independent operation of the winch, swing and crane functions. (See p. 7.)



# National Series 900

# American-made quality, field-proven durability

- National Crane has manufactured cranes since 1963, with over 90 percent of them still on the job.
- Nationals consistently have the highest resale value in the industry.
- With an American-made National, you get more for each dollar you invest in a crane. Materials and components used are often of higher quality and greater value than those found in competitive products.
- Each crane undergoes numerous quality inspections at all levels of manufacture and assembly. No crane is shipped without a rigid final inspection.
- National Crane maintains a materials and components inspection program, ensuring that your National meets factory requirements.

# Industry-leading test program

- Each crane prototype must pass the stringent test requirements of SAE J1063.
- National's test program subjects all crane prototypes to state-of-the-art stress coat and strain gauge testing, measuring metal deformation as slight as one-millionth of an inch (.025 microns).
- Prototypes undergo the toughest life cycle tests in the industry, receiving more punishment than most cranes encounter in a lifetime of rigorous use. Every structural component is cycle-tested, some through 60,000 cycles at full capacity. This requires thousands of working hours and takes months to complete.

# Responsive service and parts support

- Each National crane is backed by strong after-sale and service support through a nationwide professional dealer network. A typical dealer has been associated with National for over a decade and knows our products from top to bottom.
- Authorized dealers stock parts to support the National cranes in their area. If your dealer cannot immediately supply a part, National maintains a back-up program and is committed to providing 24-hour shipping in over 90 percent of all breakdown rush orders. That means your crane will be back on the job without needless delay.
- National also maintains a fully equipped service center at the plant to handle factory crane mounting, special modifications and repairs. However, most dealers can accommodate all but the most unusual or serious service needs.

# Easier maintenance and less downtime

- When maintenance is necessary, you'll appreciate the way Nationals are designed and manufactured to simplify service and limit downtime.
- The National warranty • Our warranty covers your crane against defects in
- crane against defects in materials and workmanship for one year from date of shipment, subject to the conditions of the warranty. When you purchase a National, along with this protection and our long-standing commitment to quality, you have access to a nationwide dealer warranty service network.

Efficient boom design • Computer-aided design allows higher lifting capacities by maximizing the weight efficiency of National booms.



- Boom sections are fabricated from four high strength, low alloy steel members welded with perpendicular corners. This "box section" design uses thicker top and bottom plates to enhance boom strength, and thinner side plates to lower boom weight and increase capacity.
- Welds are made with automatic, low hydrogen techniques to ensure strong, fatigue-resistant seams. Then they are ultrasonically tested to verify proper weld penetration.

# Proportional boom extension

• Each boom extends and retracts proportionally during the telescoping operation. This foursection proportional (cable crowd) boom design—pioneered by National Crane-provides fast set up, more efficient boom weight distribution, minimum overlap for extra-long hydraulic reach with minimum retracted length, and higher capacities in normal working radii. Reduced boom

### overhang (when stowed) also increases truck maneuverability.

- Dual high load carrying cables cycle the fourth stage boom. The use of cable (rather than chain) increases capacity and service life while reducing maintenance. Redundant cable sets are used for durability and reliability.
- All other boom sections are supported by one hydraulic extend cylinder, minimizing hydraulic maintenance. There are no fittings, tubes or hoses inside the booms, while access holes simplify wear pad and holding valve maintenance.

# *Easy Glide* boom wear pads

· Extending or retracting, even at slow operating speeds, Easy Glide wear pads provide smooth, reduced friction boom movement. A unique technology pioneered by National, these selflubricating wear pads deposit and maintain a long-lasting film on boom sections and pad surfaces. Although boom surfaces still require some routine greasing, Easy Glide pads are both easy to replace and efficient, reducing the conditions that cause noisy boom chatter, vibration, and accelerated wear.



 National Crane controls the manufacture of its lift, outrigger and stabilizer cylinders and seal packing, ensuring that standardized replacements fit properly.

All load carrying cylinders are equipped with a direct mount holding valve for protection in the event of hose failure. Quiet, smooth and stable, these valves ensure precise load placement.

### Stronger sheaves, multiple-part reeving

- The sheaves on the Series 900 consist of stronger, longer-wearing iron, not plastic. These resist flange chipping and wire rope core damage.
- The sheave case is rigged with two lower sheaves to allow (optional block) four-part reeving without attaching additional equipment at the boom tip.
- Multiple load blocks offer a range of increased lifting capacities while using the winch. Refer to the Winch Data section for line block options and speed/pull capabilities.



# High performance planetary winch

 A high performance planetary gear drive winch increases efficiency, requires less horsepower and generates less heat.
 The efficient orbit motor, brake and counterbalance valves, and anti-friction roller bearings provide smooth, precise up and down control, even under maximum load.  Payout and pickup of unloaded cable is increased by 60 percent over normal operating speeds when using National's special *Burst* of Speed winch circuitry, standard on the Series 900.
 The winch is filled with

9/16-inch (14-mm) diedrawn, rotation-resistant cable. Even under full load, spinning and twisting are minimized for more precise, tangle-free lifts and longer cable life. (General purpose, nonrotation-resistant cable is optional.)

 National's operator aids
 National Crane's Load Moment Indicator (LMI) and Anti-Two-Block (ATB) systems share common components and work together as a dual-purpose protection system, standard on the Series 900.



- Load Moment Indicator
  A state-of-the-art PAT DS150 LMI offers a console display of boom length and angle, load on hook and available capacity. These features provide the operator with a continuous capacity reading during lifts.
  Keved system override is
- provided to address a boom position emergency. When overloads are relieved, the system automatically adjusts to allow use of all functions.

• As load capacity is approached, a caution light illuminates on the console. When capacity is reached, a red warning light and horn are activated while crane movement halts to prevent overload. The LMI then allows only the use of functions that will relieve the load condition (boom up, winch down, telescope in).



- Anti-Two-Block system
- Two-blocking occurs when winch cable and attachment contact the underside of the boom or jib sheave case, due to winching up or extending the boom without paying out cable. This can cause crimping or over-tensioning damage to the cable.
- The ATB attachment senses the position of the winch cable end attachments with respect to the sheave case and, when necessary, shuts down functions that can cause two-blocking.

### CAUTION

Do not operate crane booms, jib extensions, any accessories or loads within 10 feet (3 meters) of live power lines or other conductors of electricity • Jib and boom capacities shown are maximum for each section • Do not exceed capacities at reduced radii.

# National Series 900



### Positive planetary turret rotation

- · Planetary rotation, with hydraulic release brake and slip-through, allows the gearbox to backdrive when excessive side load is applied to the rotation system. This reduces damaging shock loads on the gearbox and crane structure.
- The turret drive is designed with extra-heavy bearings below the drive pinion. The turntable bearing's full-circle bolt pattern ensures uniform loads, extending bearing life. The entire turret glides smoothly on a lowinertia ball bearing race.
- Gearbox and rotation bearing mounting surfaces are precision-machined after welding to ensure consistent tooth alignment, smooth rotation and low wear at all times.



• Rotation is 375-degree non-continuous. The rotation stop design gradually slows rotation of the boom, eliminating the sudden stop typical of non-continuous rotation.



### **Precise controls**

- For greater efficiency and load visibility, the Series 900 is equipped with identical dual controls located on each side of the crane. Control functions are oriented according to SAE guidelines, while labeled knobs allow function identification.
- Extra-fine metering and low spool forces are coupled with adjustable levers to provide smooth, precise fingertip control of crane functions. Control rods are supported by
- Each console is equipped with a gauge that measures hydraulic system pressure and a level indicator that helps level the unit during set up. Each control station also includes a foot throttle, horn and stop switch. Extra-high back rests increase operator control and comfort.

smooth operating, easy-

service bearings.

• For maintenance, the control enclosure allows easy access to conveniently positioned control valves.



### Heavy-duty hydraulic system

• A high pressure/high speed, vane-type triple pump system provides smooth, fast, simultaneous hydraulics. The winch is isolated from other crane functions for independent operation. Control valve spools are hard chromeplated for long life and corrosion resistance. Contact the factory for continuous duty cycle applications.

• The extra-capacity 75-gallon (284-liter) hydraulic oil reservoir has a sight gauge, breather, suction strainer, clean-out and magnetic plug to reduce heat buildup and keep oil clean for longer life. The aluminized reservoir inhibits rust accumulation and, like the oil filters, is located externally for easy maintenance.

### Lower truck requirements

• Nationals are engineered to lower your truck requirements, mounting on standard, heavy-duty commercial trucks, yet meeting DOT and stability standards with ease. Unitized mounting, out-and-down rear stabilizers and wide outrigger spans take the stress instead of the truck, making for a smaller investment in a longer lasting truck.

### Unitized mounting

 Unitized mounting includes a one-piece subbase that supports the crane and bed for increased stability, while eliminating or reducing counterweight and truck reinforcing. Reinforcing is not required on trucks with 15.9 inch<sup>3</sup> (260.6 cm3) section modulus frames of 110,000 psi (7590 bar) minimum yield steel. The crane and subbase ship separately, then solidly bolt together to form an integrated unit.



### Wide stance



capacities at reduced radii.

# National Series 900 Booms and Jibs



# National Series 900 Winch Data

		Nation	al Crane S
Cable Supplied		age Breaking Strength	1 Part Line
Standard 9/16-inch Diameter Rotation- Resistant		38,500 lb. 17,464 kg)	al B
Optional 9/16-inch Diameter General Purpose*		29,750 lb. 13,495 kg)	
Wi	nch		
Standard		Lift	7,700 lb. (3,493 kg)
Planetary Winch	1	Speed	164 fpm (50 m/min)
Using		Lift	3,000 lb. (1,361 kg)
Burst of Speed		Speed	265 fpm (81 m/min)

All winch pulls and speeds are shown on the fourth layer. Winch line pulls would increase on the first, second and third layers. Winch line speeds would decrease on the first, second and third layers. Winch line pulls may be limited by winch capacity or the cable safety factor, shown below:

Winch	Bare Drum Pull	Allowable Drum Pull
With rotation-resistant cable		7,700 lb.

### CAUTION

- Do not deadhead lineblock against boom tip when extending boom
- Keep at least three wraps of loadline on drum at all times
- Use only specified cable with this machine
- 3,000 lb. maximum capacity with Burst of Speed



### CAUTION

Do not operate crane booms, jib extensions, any accessories or loads within 10 feet (3 meters) of live power lines or other conductors of electricity • Jib and boom capacities shown are maximum for each section • Do not exceed capacities at reduced radii.

# National Series 900 Load Ratings Model 969 Without Jib



= 530

0

				LOAI	D RAT	INGS					
LOAD RADIUS (FEET)	LOADED BOOM ANGLE	27FT BOOM (LBS)	LOADED BOOM ANGLE	39FT BOOM (LBS)	LOADED BOOM ANGLE	49FT BOOM (LBS)	LOADED BOOM ANGLE	59FT BOOM (LBS)	LOADED BOOM ANGLE	69FT BOOM (LBS)	DEDUČT
5	79	46,000									
8	72	34,000									DOWNHAUL WEIGHT =
10	67	28,000				100-100-000					ONE SHEAVE BLOCK =
12	62	24,100	71.5	22,000	76	20,800	79	19,500			TWO SHEAVE BLOCK =
14	57	21,100	68.5	19,300	73.5	18,000	77	17,000	79.5	16,300	THREE SHEAVE BLOCK
16	51	18,700	65	17,100	71	18,000	75	15,000	77.5	14,300	
20	38	15,000	58.5	14,000	66	13,000	70.5	12,200	74	11,700	
25			49	11,300	59	10,500	65	9,900	69.5	9,500	
30			37	9,200	52	8,800	59.5	8,300	65	7,900	
35			21	7,100	43.5	7,500	53.5	7,100	60	6,700	
40					34	8,300	47	6,100	55	5,850	
45					19	4,800	39.5	6,300	49.5	5,100	
50							30.5	4,500	43.5	4,500	
55							17	3,400	36.5	3,900	
60									28.5	3,250	
65									16	2,450	
	0	7,200	0	4,200	0	2,800	0	1,950	0	1,250	

LOAD RADIUS (FEET)	LOADED BOOM ANGLE	27FT BOOM (LBS)	LOADED BOOM ANGLE	39FT BOOM (LBS)	LOADED BOOM ANGLE	49FT BOOM (LBS)	LOADED BOOM ANGLE	59FT BOOM (LBS)	LOADED BOOM ANGLE	69FT BOOM (LBS)	LOAD RADIUS (FEET)		27FT JIB (LBS)	LOADED BOOM ANGLE	48F JIB (LBS
5	79	48,000									25	75.5	7,600	79	4,40
8	72	33,300									30	72.5	6,600	76.5	4,00
10	67	27,300									35	69.5	5,700	74	3,70
12	62	23,400	71.5	21,550	76	20,450	79	19,200			40	66	4,900	71.5	3,40
14	57	20,400	66.5	18,850	73.5	17,850	77	16,700	79.5	18,050	45	62.5	4,200	69	3,10
16	51	18,000	65	18,650	71	15,850	75	14,700	77.5	14,050	50	59	3,850	66.5	2,90
20	38	14,300	58.5	13,550	66	12,850	70.5	11,900	74	11,450	55	55.5	3,200	64	2,70
25			49	10,850	59	10,150	65	9,600	69.5	9,250	60	51.5	2,800	61	2,50
30			37	8,750	52	8,350	59.5	8,000	65	7,850	65	47.5	2,460	58	2,30
35			21	8,850	43.5	7,150	53.5	6,800	60	8,460	70	43.5	2,100	55	2,10
40					34	5,950	47	5,800	55	5,600	75	38.5	1,800	52	1,90
45					19	4,450	39.5	5,000	49.5	4,860	80	33.5	1,500	49	1,70
50							30.5	4,200	43.5	4,250	85	27	1,200	45	1,60
55							17	3,100	36.5	3,850	90	18	750	41	1,30
60									28.5	3,000	95			37	1,10
65									16	2,200	100			32	90
	0	6,500	0	3,750	0	2,450	0	1,650	0	1,000	105			27	70
A CAPA WHEN I STOWED		700		450		350		300		250		E OWNHAU IE SHEA	DEDUC	UIPMEN T GHT = 16 DCK = 2 DCK = 3	50 200

# National Series 900 Load Ratings

Model 969 With 48-Foot Jib

O



MAN BASKET ON MAIN BOOM

MAN BASKET ON 27 FT TELE JIB

MAN BASKET ON 48 FT TELE JIB

11

12

13

# National Series 900 Load Ratings Model 969 With 15-Foot Angling Jib



### Notes:

- 1.Shaded portions of these charts are the structural strength ratings.
- 2. Load ratings shown are maximum allowable loads under optimal conditions.
- 3.Rated loads do not exceed 85 percent of the tipping load.

### CAUTION

- These charts show maximum allowable loads with the crane properly leveled and mounted on a factory-recommended truck, and the outriggers properly extended on a firm, level surface.
- Always level the crane with the level indicator located on the crane frame.
- The operator must reduce loads to allow for factors such
- as wind, ground conditions, operating speeds and the
- effects of freely suspended loads.
- Weights of any accessories attached to the boom or loadline must be deducted from the load capacity charts.
- · Crane overload may cause instability or structural collapse.

	LMI OPERATING CODE SWITCH								
SWITCH POSITION (REF #17)	OPERATING MODE								
01	MAIN BOOM - NO JIB STOWED								
02	MAIN BOOM - JIB STOWED								
06	15FT ANGLING JIB 0° OFFSET								
07	15FT ANGLING JIB 10* OFFSET								
08	15FT ANGLING JIE 20° OFFSET								
09	15FT ANGLING JIB 30° OFFSET								
11	MAN BASKET ON MAIN BOOM								
13	MAN BASKET ON 15FT ANGLING JIB 0° OFFSET								
14	MAN BASKET ON 15FT ANGLING JIB 10* OFFSET								
15	MAN BASKET ON 15FT ANGLING JIB 20" OFFSET								
16	MAN BASKET ON 15FT ANGLING JIB 30" OFFSET								

			-	L	OAD RAT	rings						(SAME	OAD RAT	FOR
LOAD RADIUS (FEET)	LOADED BOOM ANGLE	27FT BOOM (LBS)	LOADED BOOM ANGLE	39FT BOOM (LBS)	LOADED BOOM ANGLE	49FT BOOM (LBS)	LOADED BOOM ANGLE	59FT BOOM (LBS)	LOADED BOOM ANGLE	69FT BOOM (LBS)	LOAD RADIUS (FEET)	LOADED BOOM ANGLE	CAPACITY (LBS)	
5	79	48,000							1		20	77	8;000*	
8	72	33,400									25	72.5	3,650	•0° AND 10°
10	67	27,400									30	70	3;000	JIB OFFSET ANGLE ONLY
12	62	23,500	71.5	21,600	76	20,600	79	19,250			35	65	2,500	ANGLE ONLI
14	57	20,500	68.5	18,900	73.5	17,700	77	16,750	79.5	16,100	40	62	2,200	
16	51	18,100	65	18,700	71	15,700	75	14,750	77.5	14,100	45	58	2,000	
20	38	14,400	58.5	13,800	66	12,700	70.5	11,950	74	11,500	50	53	1,500	
25			49	10,900	59	10,200	65	9,850	69.5	9,300	55	49	1,300	
30			37	8,800	52	B,500	59.5	8,050	65	7,700	60	45	900	
35			21	8,700	43.5	7,200	53.5	6,850	60	6,500	65	39	600	
40					34	6,000	47	5,850	55	5,650	70	34	450	
45					19	4,500	39.5	5,050	49.5	4,900				
50							30.5	4,250	43.5	4,300				
55			-				17	3,150	36.5	3,700	LOAD	LINE E		IT DEDUCT
60	1								28.5	3,050			UL WEIGHT	
65									16	2,250			AVE BLOCH AVE BLOCH	
	0	6,500	0	3,750	0	2,450	0	1,650	0	1,000			EAVE BLOCK	
		600		400		300		250		200				





 $\bigcirc$ 

- 100		ratings. 2.Load ratio optimal o	ortions of these charts are the ngs shown are maximum allow conditions. ds do not exceed 85 percent o	able loads under
- 80		crane pro mended	arts show maximum allowable operly leveled and mounted on truck, and the outriggers prope el surface.	a factory-recom-
- 60	IN FEET	<ul> <li>Always let the crane</li> <li>The oper as wind, effects of</li> <li>Weights of</li> </ul>	evel the crane with the level inc e frame. ator must reduce loads to allow ground conditions, operating s f freely suspended loads. of any accessories attached to t	v for factors such speeds and the the boom or load-
- 40	HEIGHT II		t be deducted from the load ca erload may cause instability or	
0*		LMI O	PERATING CODE SWITCH	
- 20		SWITCH POSITION (REF #17)	OPERATING MODE	
		01	MAIN BOOM - NO JIB STOWED	
- 0		11	MAN BASKET ON MAIN BOOM	j
<u> </u>	STRUC LENGTI LIMIT			

6FT Dom .88)	LOADED BOOM ANGLE	78FT BOOM (LBS)	LOADED BOOM ANGLE	90FT BOOM (LBS)
,400				
,500	79.5	12,600		
,000	76.5	10,200	79	9,600
,900	72.5	8,200	75.5	7,700
,300	68.5	6,700	72	6,200
,200	64.5	5,650	68.5	5,200
,300	60	4,850	65	4,500
,600	55.5	4,200	61.5	3,900
,850	51	3,700	57.5	3,350
,200	45.5	3,200	53.5	2,900
,450	40	2,700	49	2,600
	33	2,250	44.5	2,150
	25	1,750	39.5	1,800
	11	900	34	1,450
			27	1,100
			17	600
900				

# LOADLINE EQUIPMENT DEDUCT

DOWNHAUL WEIGHT = 150 ONE SHEAVE BLOCK = 200 TWO SHEAVE BLOCK = 355 THREE SHEAVE BLOCK = 530

# National Series 900 Load Ratings Model 990 With 48-Foot Jib



### Notes:

- 1.Shaded portions of these charts are the structural strength ratings.
- 2.Load ratings shown are maximum allowable loads under optimal conditions.
- 3.Rated loads do not exceed 85 percent of the tipping load.

### CAUTION

- These charts show maximum allowable loads with the crane properly leveled and mounted on a factory-recommended truck, and the outriggers properly extended on a firm, level surface.
- Always level the crane with the level indicator located on the crane frame.
- The operator must reduce loads to allow for factors such as wind, ground conditions, operating speeds and the effects of freely suspended loads.
- Weights of any accessories attached to the boom or loadline must be deducted from the load capacity charts.
- Crane overload may cause instability or structural collapse.



							L	UAD	RATING	3S							
LOAD RADIUS (FEET)	LOADED BOOM ANGLE	27FT BOOM (LBS)	LOADED BOOM ANGLE	42FT BOOM (LBS)	LOADED BOOM ANGLE	54FT BOOM (LBS)	LOADED BOOM ANGLE	66FT BOOM (LBS)	LOADED BOOM ANGLE	78FT BOOM (LBS)	LOADED BOOM ANGLE	90FT 800M (LBS)	LOAD RADIUS (FEET)	LOADED BOOM ANGLE	27FT JIB (LBS)	LOADED BOOM ANGLE	48F JIB (LBS
5	79	46,000											30	77	4,800	79.5	3,10
8	72	32,300											35	74.5	4,300	77.5	2,90
10	67	26,700	76.5	23,500	80	22,000							40	72	3,650	75.5	2,70
12	62	22,800	73.5	20,500	77.5	18,800			-				45	69	3,000	73.5	2,50
14	57	19,800	70.5	17,700	75.5	16,400	79	15,200					50	66.5	2,450	71.5	2,30
16	51	17,400	67.5	15,700	73.5	14,500	77	13,300	79.5	12,400			55	63.5	2,000	69.5	2,10
20	37	13,800	61	12,700	68.5	11,700	73	10,800]	76.5	10,000	79	9,600	60	60.5	1,800	67	1,80
25			52.5	10,100	62.5	9,400	68.5	8,700	72.5	8,000	75.5	7,600	65	57.5	1,300	64.5	1,50
30			43	8,250	56	7,800	63.5	7,100	68.5	6,600	72	6,100	70	54.5	1,000	62	1,25
35			30	6,550	49	6,400	58.5	6,000	64.5	5,450	68.5	5,100	75	51.5	750	59.5	1,05
40					41	5,400	53	5,100	60	4,650	65	4,400	80	48	500	57	86
45					31.5	4,400	47	4,400	55.5	4,000	61.5	3,800	85			54	85
50					17	3,100	40.5	3,660	51	3,500	57.5	3,250	90			51	45
55							32.5	3,000	45.5	3,000	53.5	2,800					
60							22	2,250	40	2,500	49	2,400					
65									33	2,060	44.5	2,050	LC			JIPMEN	T
70									25	1,660	39.5	1,700		D	EDUC	Т	
75									11	700	34	1,350		WNHAU		SHT = 15	50
80											27	1,000					00
85											17	500	ONE SHEAVE BLOCK = 200 TWO SHEAVE BLOCK = 355				
	0	6,500	0	3,000	0	1,800	0	700					THR	EE SHE	AVE BL	OCK =	530
AD CAPAC WHEN N STOWED		700		400		300		200		200		100					

# National Series 900 Load Ratings Model 990 With 15-Foot Angling Jib

0



	Notes:		
	1.Shaded ratings.	portions of these charts are the structural stre	ngth
		tings shown are maximum allowable loads und conditions.	ier
		oads do not exceed 85 percent of the tipping l	oad.
	crane p mended firm, le • Always the cran • The ope as wind effects • Weights line mu	N harts show maximum allowable loads with the properly leveled and mounted on a factory-reco d truck, and the outriggers properly extended vel surface. level the crane with the level indicator located ne frame. erator must reduce loads to allow for factors su l, ground conditions, operating speeds and the of freely suspended loads. s of any accessories attached to the boom or lo st be deducted from the load capacity charts. werload may cause instability or structural coll	om- on a i on uch e oad-
		LMI OPERATING CODE SWITCH	
	SWITCH POSITION (REF #17)	OPERATING MODE	
	01	MAIN BOOM - NO JIB STOWED	
	02	MAIN BOOM - JIB STOWED	
	06	15FT ANGLING JIB 0* OFFSET	
	07	15FT ANGLING JIB 10" OFFSET	
	08	15FT ANGLING JIB 20" OFFSET	
	09	15FT ANGLING JIB 30" OFFSET	
	11	MAN BASKET ON MAIN BOOM	
IL AIT	13	MAN BASKET ON 15FT ANGLING JIB 0* OFFSET	
	14	MAN BASKET ON 15FT ANGLING JIB 10° OFFSET	
	15	MAN BASKET ON 15FT ANGLING JIB 20° OFFSET	
	16	MAN BASKET ON 15FT ANGLING JIB 30" OFFSET	
	L		

Z

EIGHT

					JIB (SAME CAPAC	LOAD RAT	INGS			
BFT Dom BS)	LOADED BOOM ANGLE	78FT BOOM (LBS)	LOADED BOOM ANGLE	90FT BOOM (LBS)	LOAD RADIUS (FEET)	LOADED BOOM ANGLE	CAPACITY (LBS)			
					25	79	6,000 *			
					30	78.5	5,150			
					35	75.5	4,300			
					40	72.5	3,650			
200					45	69.5	3,100			
300	79.5	12,400			50	66	2,600			
800	76.5	10,000	79	9,500	55	63	2,300			
700	72.5	8,000	75.5	7,800	60	59	2,000			
,100	68.5	6,500	72	8,100	65	55.5	1,800			
000	64.5	5,450	68.5	5,100	70	52	1,350			
,100	60	4,650	65	4,400	75	47.5	1,050			
400	55.5	4,000	61.5	3,800	80	43	850			
650	51	3,500	57.5	3,250	85	38.5	600			
000	45.5	3,000	53.5	2,800	90	32.5	450			
250	40	2,500	49	2,400	•	0* AND 10* JI	B			
	33	2,050	44.5	2,050	OFF	SET ANGLE	ONLY			
	25	1,550	39.5	1,700						
	11	700	34	1,360	LOADI	INE EQUI	PMENT			
			27	1,000		DEDUCT				
			17	500	DOWNHAUL WEIGHT = 150					
700					ONE SH					
200		200		100		HEAVE BLOC				

# National Series 900 Truck Specifications

Mounting co		Configuration 1 (with torsion box): 180-degree capacity	Configuration 2 (with torsion box): 360-degree capacity		
can be enhance configurations on the Series 9 stability factor. be installed in a requirements a chassis vary) a mine actual stal	of your National crane ed by the mounting described at right, based 00 with an 85 percent The complete unit must accordance with factory nd (since individual truck test performed to deter- bility and counterweight Contact the factory for	This mount requires front stabilizers to give the machine full capacity for 360 degrees around the truck. Careful truck selection is necessary, as it must meet the minimum requirements shown below. The front stabilizer gives the machine a solid base, helping the opera- tor control loads with precision. Front and rear down-and-out stabilizers and a subbase are required. The truck frame must be constructed from 110,000 psi (7,590 bar) steel (50,000 psi option not applicable).			
Stable		180 degrees	360 degrees		
Gross Axle We	ight Rating (GAWR)—Front	16,000 lb. (7,258 kg)	16,000 lb. (7,258 kg)		
Gross Axle Wei	ight Rating (GAWR)—Rear	34,000 lb. (15,422 kg)	34,000 lb. (15,422 kg)		
Wheelbase	7177	234 in. (594 cm)	234 in. (594 cm)		
Cab to Axle/Tr	unnion	156 in. (396 cm)	156 in. (396 cm)		
Frame Section Modulus	50,000 psi (3,450 bar)	35.0 inch <sup>3</sup> (573.7 cm <sup>3</sup> )	(Not Applicable)	0	
Under Crane	110,000 psi (7,590 bar)	15.9 inch <sup>3</sup> (260.6 cm <sup>3</sup> )	20.0 inch <sup>3</sup> (327.8 cm <sup>3</sup> )		
Frame Section Modulus	50,000 psi (3,450 bar)	17.0 inch <sup>3</sup> (278.6 cm <sup>3</sup> )	(Not Applicable)		
Over Rear Stabilizers	110,000 psi (7,590 bar)	13.0 inch <sup>3</sup> (213.1 cm <sup>3</sup> )	13.0 inch <sup>3</sup> (213.1 cm <sup>3</sup> )		
Stability Weigh	ht, Front	7,500 lb. (3,402 kg) minimum*	7,500 lb. (3,402 kg) minimum*		
Stability Weigh	ht, Rear	9,100 lb. (4,128 kg) minimum, RSOD*	9,100 lb. (4,128 kg) minimum, RSOD*		
Estimated Ave	rage Final Weight	37,500 lb. (17,010 kg)	37,500 lb. (17,010 kg)		
dependent o vehicle (axle etc.) meeting mendations. when purch 2. Minimum ax	Weight Rating (GAWR) is on all components of the es, tires, springs, frame, g manufacturer's recom- Always specify GAWR hasing trucks. the requirements may h use of a longer wheel-	7500 LBS MIN 9100 LBS 9500 LBS MAX	STABILIZER           CwT           Image: Stabilizer           Image: Stabilizer           Stabilizer		•
base, service front stabiliz	e bodies, diesel engines or zers.	_	9500 LB\$ MAX		
	es require a variable speed d energize-to-run fuel sole- both crane	CWT 180°		0	C
	e scale weights prior to crane, stabilizers and sub- preent stability	FULL CAPACITY WORK AREA	360° FULL CAPACITY WORK AREA		

Configuration 3 (with torsion box): 360-degree rear-mount

A rear-mounted crane gives the operator the advantage of lifting heavier loads within the close-in work area and offers 360-degree stability at full-rated load. Hydraulic out-and-down outriggers are necessary, located behind the cab to keep total unit weight to a full-stability minimum. Front over frame outriggers and a heavy-duty rear-mount subbase are required. Counterweight may also be needed to ensure stability. 360 degrees 16,000 lb. (7,258 kg) 34,000 lb. (15,422 kg) 234 in. (594 cm) 156 in. (396 cm)

35.0 inch<sup>3</sup> (573.7 cm<sup>3</sup>)

15.9 inch3 (260.6 cm3)

35.0 inch3 (573.7 cm3)

15.9 inch<sup>3</sup> (260.6 cm<sup>3</sup>) 7,700 lb. (3,493 kg) minimum<sup>\*</sup>

8,500 lb. (3,856 kg) minimum\* 40,300 lb. (18,280 kg)



160\*

FULL CAPACITY WORK AREA Extended Truck Frame—for angled or straight down single front

stabilizer

Standard Truck Frame—for angled single front stabilizer only

### Truck Frame and Mounting Bolt Requirements for Front Stabilizer

The truck frame must have adequate strength from under the crane frame through the front suspension to the bumper assembly for front stabilizer installation. A truck frame yield strength of 110,000 psi (7,586 bar) is required.

The following diagram shows the required section modulus at various stations along the front end of the truck frame for a standard behind-the-cab mount.

Note in the sample cross-sections that the truck frame top flange width is decreased in the engine compartment area. Also note that almost half the truck frame channel is removed at the very front of the frame on the standard truck frame.

In order to safely mount a front stabilizer in place of the normal front bumper, a minimum bolt pattern as shown is required. The bracket must be capable of supporting .50 DIA, Grade 8 bolts to their nominal breaking strength. Torque the mounting bolts supplied with the front stabilizer to 100 ft-lb. Do not use spacers between the bumper bracket and the front stabilizer bumper assembly. If the bumper bracket and front of the truck frame do not meet these specifications, an extended frame truck must be used. Contact the factory for details. Details for mounting a stabilizer on an extended frame truck are included in the installation instructions. However, the Section Modulus requirements outlined above do still apply.



# National Series 900 Accessories

Accessories for an array of jobs add to the versatility of a National crane. A partial list of some of the most popular follows. Weights for all accessories attached to the boom or loadline of the crane must be deducted from the effective lifting capacity. Some accessories cannot be used in combination with other accessories and/or jibs. Consult your National dealer for specific availability.



### **Remote controls**

- Model R3, cabled remote for tilt, turn and telescope control
- Model R4, cabled remote for tilt, turn, telescope and winch control
- Model R4B, cabled remote for tilt, turn, telescope, winch and basket control

National offers a variety of one-hand remotes to position loads or platforms with precision and total visibility from any location. Designed for ease of use and reliability, National remotes utilize solid state circuitry, few moving parts and 40 ft. (12.2 m) of control cable.



### **Radio remote controls**

- Model R3R, cable-free performance of R3 functions
- Model R4BR, cable-free performance of R4B functions

A coded FM signal operates National radio remotes to a range of 400 ft. (122 m), eliminating the handling and maintenance cabled remotes require.

### Hydraulic Capacity Alert system

### Model HCA

A hydraulically operated, maximum capacity sensing device, the HCA is designed to stop normal functions causing overload as maximum capacity is exceeded on the main boom. May be substituted for the standard Load Moment Indicator (LMI). LMI is required on machines with jibs and baskets.

### CAUTION

Do not operate crane booms, jib extensions, any accessories or loads within 10 feet (3 meters) of live power lines or other conductors of electricity • Iib and boom capacities shown are maximum for each section • Do not exceed capacities at reduced radii.



### One person basket

- · Model B1-L, with lock
- Model 2B1-L (for dual baskets)

A strong, lightweight, fiberglass basket with 300-lb. (136-kg) capacity. An optional dual basket bracket is available for twobasket operation on main boom and jib. Safety belts included. Crane with basket(s) must not be operated where the load chart shows less than the following capacities: one basket-1,100 lb. (499 kg); two baskets-2,000 lb. (907 kg).



### Heavy-duty personnel basket

Model BSA-1

A 1,200-lb. (544-kg) capacity steel personnel basket with safety loops to secure up to four passengers. Gravity-leveling, 72 x 42-in. (183 x 107-cm) platform. Fast attachment system for easy pinning of the basket to boom. Secure

disc-brake locking system. Must not be operated where load chart shows less than 2,300 lb. (1,043 kg).



### Personnel platform Model SLP

- Model SLPR, 360-degree
- continuous manual rotation

An extra-strength 72 x 36-in. (183 x 91-cm) steel platform, hydraulically selfleveling and protected by safety valves. Safety belts and fold down sides standard. Platform must not be operated where load chart shows less than the following capacities: SLP-2,000 lb. (907 kg); SLPR-2,200 lb. (998 kg).

Note: Personnel basket/ platform operation

limits vary based on crane configuration and basket type. Refer to the Owner's Manual for complete details and operation restrictions.



### Stabilizers and cross-frame outriggers

National Crane offers a complete range of front and rear stabilizers with all-hydraulic vertical and horizontal motion. All cylinders are fully enclosed for protection against dirt and on-the-job damage.

### Stabilizers

Pole grab

Model PG

alignment.

A tilting pole grab with

hydraulic hose reel, the

cally for large pole

650-lb. (295-kg) grab tilts,

Ground penetration (38 in./97 cm frame hei Span ..... Controls..... Mounted .....

### Pallet fork

 Model MKF A manual-leveling pallet fork with adjustable throat and teeth. 300-lb. (136-kg) fork has 4,400-lb. (1,996-kg) capacity, 41- to 65-in. (104to 165-cm) throat opening, 38.5-in. (98-cm) tooth length, and 33.5- to 57-in. (85- to 145-cm) tooth width.

### Hydraulic oil cooler Model OC

This automatic, self-contained radiator system with electric fans cools oil under continuous operation.



Loose material clam bucket

Model LMC

Move as much as 2/3 cu.yd. (.50 m<sup>3</sup>) of loose material with each bite. Hooks easily to loadline. Includes manual control hose reel and hydraulic hoses draped through bucket. Additional weight, 920 lb. (417 kg).

18

# Vertical travel.....





Model RSOD

Model SFO(A)\*

 25.5 in. (65 cm)	25 in. (64 cm)
 Both are operable Rear	from either station

\* The SFO and SFOA are both single front-mounted hydraulic stabilizers. Neither is designed to lift the vehicle, but both will provide stability for the vehicle after it has been leveled. Model SFO is for use only on extended-frame chassis. SFOA is for use on standard frame trucks.



### Augers

A 14,000 ft-lb (1.93 t-m), two-speed auger attachment with console control. Auger flightings in 12-, 18-, 24and 36-in. (31-, 46-, 61- and 91-cm) diameters. Additional weight, 1,605-1,870 lb. (728-848 kg).

Cross-frame Outriggers					
• Model 9HO					
Extended span15 ft. 6 in.					
(4.7 m)					
Retracted span7 ft. 11 in.					
(2.4 m)					
Vertical travel					
Over-frame25 in.					
(64 cm)					
Under-frame18 in.					
(46 cm)					
Ground penetration					
(38 in./97 in.					
frame height)10 in.					
(25 cm)					

## National Series 900 **General Specifications**

**General construction** The Series 900 is constructed using low-alloy, high strength steel (T-1, Exten, Stress Proof and others), combined with special low-hydrogen welding techniques wherever advantageous. The standard painted color is National Ivory.

### Subbase/frame

A unitized box construction, 8.75-in. (222-mm) deep subbase increases torsional stiffness and reduces truck frame requirements. The standard subbase attaches to both the truck frame and crane frame, fits on a 34-in. (86-cm) wide truck frame and will accommodate a 20-ft. (6.1-m) stringerless bed. Rotation bearing and level indicator surfaces are precision-machined after welding to ensure accurate alignment and flat surfaces for prolonged life.

### Turret

The turret is a fabricated rigid structure, well braced for stability. The bearing surface, rotation gearbox mounting and pivot pins are line-bored and machined after welding to ensure accurate alignment and flat surfaces for prolonged life.

### Rotation

Features 375-degree non-continuous rotation, and rotation force of 31,667 ft-lb (4.38 t-m). Turret rotation is powered by a hydraulic orbit motor and planetary gearbox driving a pinion. The turret rotates on a ball bearing race. A spring-applied hydraulic release brake provides positive no-drift lateral positioning.

### Outriggers

An A-frame box-type outrigger with 21-ft. (6.4-m) span (center of pad at ground level) that will not bind when raising or lowering the truck. It can be positioned to 10.5 in. (27 cm) below ground level when mounted on a truck with a frame height of 38 in. (97 cm).

### Lift cylinder

A double-acting hydraulic cylinder raises and lowers the boom. A butt-mounted safety holding valve prevents the boom from falling in the event of a hose failure. Tough, field-tested bearings in the lift cylinder and boom pivot, combined with micro-honed pins, provide long life with reduced maintenance.

### Boom

Box construction sections telescope proportionally under rated loads using a double-acting hydraulic cylinder with proportioning cables. Nylon boom wear pads are impregnated with molybdenum disulfide for smooth, durable operation and extension of maximum loads at greater radii. Heavyduty pivot bearings. Boom cylinder and valves are easily serviced.

### Winch

A hydraulic geroller motor with planetary gear reduction brake and counterbalance valve for "power down" load lowering. 10,000 lb. (4536 kg) bare drum single-line pull is available with 320 ft. (98 m) of rotation-resistant. 9/16-in. (14-mm) diameter, 38,500 lb. (17.46 MT) breaking strength loadline. Burst of Speed controls payout and pickup of unloaded cable by 60 percent over the normal operating speed.

### Pump

One high pressure/high speed, vane-type threesection pump independently provides 34 gpm (129 L/min) to winch, 23 gpm (87 L/min) to crane and 8 gpm (30 L/min) to swing for smooth, fast, simultaneous operation.

### Oil tank capacities

A 75-gal. (284-L) supply tank is equipped with breather, clean-out, suction strainers and magnetic plug.

### Cylinders

Polyurethane cup-type shaft packing. High yield stress relief chrome-plated shafts. Piston sets are polyurethane U-cups with glass-reinforced nvlon bearings. Cylinder barrels of micro-honed tubing, with butt-mounted safety check valves.

### Valves

Four-way, spring-centered spool-type valves with low spool force and extra-fine metering notches. Independent relief valves protect the hydraulic circuit from overload (crane functions set at 2,950 psi/204 bar, rotation system at 2,350 psi/162 bar and winch system at 3,050 psi/210 bar).

### Hose

All high-pressure hose is wire braid-reinforced, with a minimum safety factor of 4 to 1.

### **Operating speeds**

Winch third wrap: 150 fpm (46 m/min). Boom up and down: 23-27 sec. Boom out: 27-90 ft. (8.2-27.4 m), 80 sec. Boom in: 90-27 ft., 77 sec. Turn: 42 sec. When using the remote control, crane function speeds will be reduced by 40 percent to assure smooth operation (speeds assume no load).

# National Series 900 **Dimensional Specifications**



leđ	Center of	Dry	Weight
h	Gravity (G)	Weight*	with Oil*
	90 in.	17,400 lb.	18,150 lb.
n)	(229 cm)	(7,893 kg)	(8,233 kg)
n)	98 in.	19,000 lb.	19,800 lb.
	(249 cm)	(8,618 kg)	(8,981 kg)

# National Series 900 Proposal

NATIONAL CRANE	Description:	Price:			Carl Carl Carl Carl Carl Carl Carl Carl
A Grove Worldwide Company	1. Series:	. \$	-		
General Offices:	2. Boom:		-		
11200 North 148th Street Waverly, NE 68462 U.S.A.	3. Jib:				
Phone: (402) 786-6300 FAX: (402) 786-6363	4. Rear Stabilizers: 🗆 RSOD 📄 HO				
	5. Front Stabilizers: 🗌 SFO		.		
	6. Line Block: 🗌 2-3 Part 🔲 4 Part 🔲 5 Part 🔲 6 Part				
	Accessories:				
	7		_		
Dato	8			1.1	
Date:	9				
Prepared for:	10				
·	Mounting:				
	11. Installation: Behind Cab				
	12. Installation: Rear Mounting (add to installation charge above):				
Submitted by:	□ Air Throttle		0	0	•
	Rear-Mount Hydraulic Group				
	Heavy-Duty Rear Mount Subbase		_		
(Firm Name)	□ HO Outriggers				1 1
(Mailing Address)	13. Frame Reinforcement: 🗌 Weld 🗌 Bolt-Extra				Contract 1
	14. Platform Body: ft. 🛛 Wood 🗖 Steel		· .		
	15. Weight in Bed:Ib. (if required)				
(Street Address)	16. Boom Rest:  Parallel Low Other				
(City)	17. Mount SFO:		_		An And Alast
(CRy)	18. Mount Stabilizers:			. 8	
(State) (ZIP)	19. Chassis:		2		In and straining the
( )	20. Rear Bumper Underride Protection:		_		1 1 20
(Phone Number)	21. Freight:				
(FAX Number)	This quotation will remain firm for days.	\$	_		- 0
Prepared by:		Total Price			
	Accepted by:(Name)				2- 3
(Name)	(Title)				and a second
(Tisla)					
(Title)	(Firm Name)				
(Signature)	(Signature)	(Date)	-		



# National Series 900 Telescoping Crane





General Offices: 11200 North 148th Street • Waverly, NE 68462 U.S.A. Phone: (402) 786-6300 • FAX: (402) 786-6363

Your National Dealer:

National Crane reserves the right to change designs, prices and specifications at any time without notice.