

Why Buy a National Series 1800?



- 40-ton Rating The 1800 is a 40-ton machine, an 11% increase in capacity over the Series 1500.
- New 142-foot Five-section Boom The longest in its size range. The long boom allows the operator to perform more lifts without the use of a jib, reducing setup time and improving efficiency. Also available are optional boom lengths of 79', 103' and 127'.
- •Overload Protection All National cranes are equipped with overload protection:
 - Load Moment Indicator (LMI) standard on all Series 1800 machines.
 - LMI display and CPU are weatherproof.
 - LCD display is visible in full or low light.
 - All crane load lifting values are displayed simultaneously.
- Self-lubricating "Easy glide" Boom Wear Pads/Polymer Paint The standard self-lubricating boom pads, used in conjunction with National's specially formulated *Polymer Paint*, reduce the conditions that cause boom chatter and vibration. The net result is smoother crane operation. **Patent pending
- Deluxe Operator's Cab Rigid galvanized steel structure, well-insulated, with ample safety glass for operator
 visibility and comfort. Multi-position seat with folding back and armrests housing either two single-axis hydraulic
 controllers or one dual-axis joystick in each arm rest. Available with optional A/C.
- Outriggers Outrigger span of 24'8" when full; 17'6" at mid-span.
 - Ground-level outrigger controls on both sides.
 - In-cab outrigger controls for all functions.
 - Front bumper stabilizer for stable base over front.
- Adjustable Swing Speed Standard on the 1800. A control knob located on the swing motor brake release
 valve can be easily adjusted to the crane operator's swing speed preference.
- Heavier Duty Torsion Box The stronger standard torsion box improves rigidity, reduces truck frame flex and reduces the need for counterweight.
- Tailswing Counterweight Provides stability through 360° operation.
- Speedy Reeve Boom Tip and Sheave Blocks These standard features simplify rigging changes.

One-three part line block is standard.

- Pre-painted Components Painting crane components before assembly reduces the possibility of rust, improves serviceability and enhances the appearance of the machine.
- Oil Cooler Standard oil cooler with electric fan mounted at boom rest.
- Improved Serviceability Bearings on the boom extend and retract cables can be greased through access holes in the boom side plates.
- Hydraulic System Pressure-compensated control valves with load-sensing variable displacement piston pump.
- New State-of-the-Art Control Valve Provides smoother operation. The new design eliminates parts, reducing repair costs and improving the machine's serviceability.
- National Crane Is the Market Leader National is number one in the production of commercial truck-mounted boom trucks.
- National has the Boom Truck Industry's Leading Test Program Every structural part of the crane
 is cycle tested, some up to 60,000 cycles at full capacity. In addition to cycle testing, each model is subjected to
 state-of-the-art strain gage testing that measures metal deformation as small as one one-millionth of an inch.
 The net result is that weak areas are caught in test, not on job sites where costly downtime occurs.
- Parts Are Available for all National Crane machines, even if they are 35 years old.
- National has a formalized quality program and is ISO 9001 approved.

• 40-ton (36.29-t) maximum capacity

• 190-ft (57.91-m) maximum vertical reach*

 149-ft (45.42-m) maximum vertical hydraulic reach*

> Load Moment Indicator system (LMI)

> > Proportional boom extension

 High performance planetary winch

 Vickers PVH 131 pressure compensated, load sensing, axial piston, variable volume pump direct mounts to PTO.

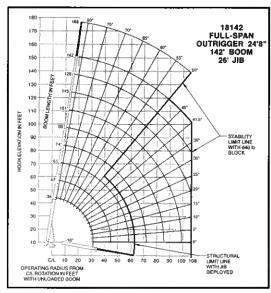
" Maximum vertical reach is ground-level to boom tip height at maximum extension and angle with outriggers/stabilizers fully extended.

National Crane is a Quality Product That Will Provide Years of Service.

1800 Capacities

Load Rating Chart: Model 18142 with 26-ft jib

Series 1800 Load Rating Charts are available for all Model 1800 cranes. National will send you a chart by FAX or mail on request – or you may secure needed load rating information through your nearest National dealer.





- Do not operate crane booms, jib extensions, any accessories or loads within 10 ft (3m) of live power lines or other conductors of electricity
- Jib and boom capacities shown are maximum for each section
- Do not exceed capacities at reduced radii
- · Load ratings shown on the load rating charts are maximum allowable loads with the outriggers properly extended on a firm, level surface and the crane leveled and mounted on a factory-recommended truck
- · Always level the crane with the level indicator located on the
- The operator must reduce loads to allow for factors such as wind, ground conditions, operating speeds and their effects on freely suspended loads
- · Overloading this crane may cause structural collapse
- . Weights of any accessories attached to the boom or loadline must be deducted from the load chart
- · Do not exceed jib capacities at any reduced boom lengths
- Do not deadhead lineblock against boom tip when extending boom or winching up
- Keep at least three wraps of loadline on drum at
- · Use only specified cable with this machine



FULL-SPAN OUTRIGGER

34 FT BOOM

18142 142' BOOM 26' JIB

47 FT BOOM



34 TO 142 FOOT BOOM RATED LOADS WITHOUT JIB 61 FT BOOM

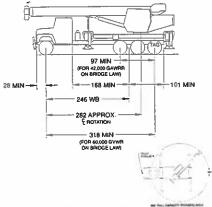
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8	74.3	74.000											ngles ir	
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65									65	27.1	4.850	1		
70									70	15.4	4.000	1		
75										0	3.800	1		
												142 FT BOOM		
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Red.	Angle	Capacity	Red.	Angle	Capacity				_	_				
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20 25 30 35 40 45 50 55 60	78.2 74.9 71.3 67.7 63.8 60.3 56.2 51.9 47.3	23,000 20,000 17,000 14,600 11,900 10,000 8,300 7,000 5,800	20 25 30 35 40 45 50	79.9 77.2 74.4 71.5 68.3 65.4 62.1 58.6 54.9	17,000 15,800 14,200 12,700 10,800 9,500 8,200	25 30 35 40 45 50 55	79.1 76.7 74.2 71.9 69.3 66.5 63.6 60.5	13,000 11,900 10,900 9,800 9,000 8,000 7,100 5,900	30 35 40 45 50 55 60	78.5 76.5 74.4 72.1 69.6 67.1 64.4	9,500 9,000 8,500 7,800 7,000	30 35 40 45 50 55 60	79.7 77.8 75.9 73.9 71.8 69.5 67.3	8,000 7,500 7,000 6,400 5,800
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20 25 30 35 40 45 50 55 60 65 70 75 80 85 90	78.2 74.9 71.3 67.7 63.8 60.3 56.2 51.9 47.3 42.3 36.8 30.5 22.5 8.6	Capacity 23,000 20,000 17,000 14,600 10,000 8,300 7,000 5,800 4,900 4,100 3,400 2,300	8 85 90	79.9 77.2 74.4 71.5 68.3 65.4 62.1 58.6 54.9 51.1 47.1 42.7 38.1 32.8 26.5 18.3	Capacity 17,000 15,800 14,200 12,700 10,800 9,500 8,200 7,000 5,800 4,950 4,150 3,450 2,850 2,300 1,450	25 30 35 40 45 50 55 60 65 70 75 80 85 90	79.1 76.7 74.2 71.9 69.3 66.5 63.6 60.5 57.3 54.0 50.5 46.9 1 39.0 34.4	13,000 11,900 10,900 9,800 9,000 8,000 7,100 5,000 4,200 3,500 2,900 2,350 1,900	30 35 40 45 50 55 60 65 70 75 80 85 90	78.5 76.5 74.4 72.1 69.6 67.1 64.4 61.7 59.0 56.2 53.2 50.0 46.8 43.3	9,500 9,000 8,500 7,800 5,300 4,600 4,000 2,900 2,350 1,900	30 35 40 45 50 60 65 70 75 80 85 90	79.7 77.8 75.9 73.9 71.8 69.5 67.3 65.0 62.7 60.2 57.8 55.1 52.3 49.4	8,000 7,500 7,000 6,400 5,800 5,200 4,700 4,200 3,750 3,300 2,950 2,400 1,950

	RATED LOAD REDUCT	26 FT JIB RATED LOADS			
BOOM LENGTH	26 FT JIB STOWED	26 FT JIB ERECTED	Radius Fully Extended	Loaded Boom Angle	Rated Loads All Boom Lengths
34'	Reduce load 525 lb.	Reduce load 1,050 lb.	33	80	4.000
47'	Reduce load 400 lb.	Reduce load 1,000 lb.	50	. 75	3,800
61'	Reduce load 300 lb.	Reduce load 950 lb.	65	70	3,200
74'	Reduce load 250 lb.	Reduce load 925 lb.	78	65	2,450
88'	Reduce load 200 lb.	Reduce load 900 lb.	90	60	1,800
101'	Reduce load 200 lb.	Reduce load 900 lb.	101	55	1,250
115'	Reduce load 150 lb.	Reduce load 875 lb.	112	50	650
126'	Reduce load 150 lb.	Reduce load 875 lb.			
142'	Reduce load 125 lb.	Reduce load 850 lb.			

Mounting Configurations

The configurations are based on the Series 1800 with an 85% stability factor. The complete unit must be installed in accordance with factory requirements and a test performed to determine actual stability and counterweight requirements since individual truck chassis vary.

1800 w/Tag Axle 60,000 GVWR (79/103/127' Boom)



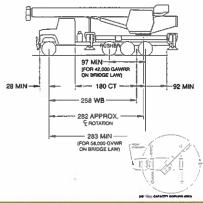
Configuration 1 - 79' - 103' - 127' Boom with Tag Axle

Working area	
Gross Axle Weight Rating Front. 20,000 lb (9072 kg)	
Gross Axle Weight Rating Rear	
Gross Vehicle Weight Rating	
Wheelbase	
Cab to Axle/trunnion (CA/CT)	
Frame Section Modulus (SM) Front axle to end of AF: 110,000 PSI (785 MPa) 30.0 in ³ (426 cm ³)	
Stability Weight, Front	
Stability Weight, Rear	
Estimated Average Final Weight	

This configuration shows the 360° working area that is achieved with the front stabilizer (standard on the Series 1800). The front stabilizer is essential when extending the boom and lifting loads over the front of the truck.

- Estimated axle scale weights prior to installation of crane, stabilizers and subbase for 85% stability.
- Estimated final weight (wet) with 127 ft (38.72 m) boom, 400 lb (182 kg) 3 part block, steel decks, 2,300 lb (1,045 kg) swinging counterweight, 100-gal (379-L) fuel tank and two workers in cab.

1800 w/Pusher Axle 58,000 GVWR (79/103/127' Boom)



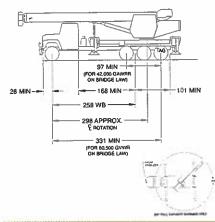
Configuration 2 – 79' - 103' - 127' Boom with Pusher Axle

Working area	
Gross Axle Weight Rating Front	
Gross Axle Weight Rating Rear	
Gross Vehicle Weight Rating	
Wheelbase	
Cab to Axle/trunnion (CA/CT)	
Frame Section Modulus (SM) Front axle to end of AF: 110,000 PSI (785 MPa)	
Stability Weight, Front	9,975 lb (4525 kg) minimum*
Stability Weight, Rear	10,275 lb (4661 kg) minimum*
Estimated Average Final Weight	

This configuration shows the 360° working area that can be achieved with the front stabilizer (standard on the Series 1800). The front stabilizer is essential when extending the boom and lifting loads over the front of the truck.

- * Estimated axle scale weights prior to installation of crane, stabilizers and subbase for 85% stability.
- ** Estimated final weight (wet) with 127 ft (38.72 m) boom, 400 lb (182 kg) 3 part block, steel decks, 2,300 lb (1,045 kg) swinging counterweight, 100-gal (379-L) fuel tank and two workers in cab.

1800 w/Tag Axle 60,000 GVWR (142' Boom)



Configuration 3 - 142' Boom with Tag Axle

 Gross Axle Weight Rating Front
 20,000 lb (9072 kg)

 Gross Axle Weight Rating Rear
 40,000 lb (18 144 kg)

 Gross Vehicle Weight Rating
 60,000 lb (27 216 kg)

 328 in (655 cm)
 258 in (655 cm)
 .20,000 lb (9072 kg)

 Cab to Assertion Modulus (SM) Front axle to end of AF: 110,000 PSI (785 MPa)
 30.0 in³ (426 cm³)

 Frame Section Modulus (SM) Front axle to end of AF: 110,000 PSI (785 MPa)
 9,275 lb (4207 kg) minimum*

 Stability Weight, Front
 9,275 lb (4207 kg) minimum*

 Stability Weight, Rear
 10,575 lb (4797 kg) minimum*

This configuration shows the 360° working area that can be achieved with the front stabilizer (standard on the Series 1800). The front stabilizer is essential when extending the boom and lifting loads over the front of the truck.

- Estimated axle scale weights prior to installation of crane, stabilizers and subbase for 85% stability.
- Estimated final weight (wet) with 142 ft (43.29 m) boom, 400 lb (182 kg) 3 part block, steel decks, 2,300 lb (1,045 kg) swinging counterweight, 100-gal (379-L) fuel tank and two workers in cab.

Note: A configuration is available featuring the National Series 1800 with 127' boom on a three-axle chassis. This configuration is road legal without permit in some states on state and local roads. It does not meet federal bridge law. Contact the factory for information regarding this configuration.

- Gross Vehicle Weight Rating (GVWR) is dependent on all components of the vehicle (axles, tires, springs, frame, etc.) meeting manufacturer's recommendations; always specify GVWR when purchasing trucks
 Diesel engines require a variable speed governor and energize-to-run fuel solenoid for smooth crane operation; electronic fuel injection requires EET engine remote throttle
- All mounting data is based on a National Series 1800 with an 85 percent stability factor
 The complete unit must be installed in accordance with factory
- requirements, and a test performed to determine actual stability and counterweight requirements per SAE J765; contact the factory for details

 Transmission neutral safety interlock switch is required
- *Estimated axle scale weights prior to installation of crane and stabilizer for 85% stability.

Boom and Jib Combinations Data

Available in four basic models: 1879 3-section, 18103 4-section, 18127 5-section, and 18142 5-section.

Model 1879 — Equipped with a 31-79 ft (9.45-24.08 m) four-section boom. There are no jib options for this boom model. Maximum tip height is 87 ft (26.52 m).

31-79 ft (9.45-24.08 m) three-section hydraulic boom

Model 18103 — Equipped with a 31-103 ft (9.45-31.40 m) four-section boom. This model can be equipped with a 31 ft (9.45 m) jib, offering a vertical reach of 142 ft (43.29 m) and a 31-55-ft (9.45-16.76 m) side-stowing folding jib, providing a vertical reach of 166 ft (50.60 m).

31-103 ft (9.45-31.40 m) four-section hydraulic boom

31-103 ft (9.45-31.40 m) four-section hydraulic boom

18FJ31OS 31 ft (9.45 m) single-section offsettable manual jib

31-103 ft (9.45-31.40 m) four-section boom

18FJ55 31-55 ft (9.45-16.76 m) two-section manual jib

Model 18127 — Equipped with a 31-127 ft (9.45-38.72 m) five-section boom. This model can be equipped with a 31 ft (9.45 m) jib, offering a vertical reach of 166 ft (50.60 m) or a 31-55 ft (9.45-16.76 m) jib providing a vertical reach of 190 ft (57.91 m).

31-127 ft (9.45-38.72 m) five-section hydraulic boom

31-127 ft (9.45-38.72 m) five-section hydraulic boom

18FJ31 31 ft (9.45 m) single-section manual jib

31-127 ft (9.45-38.72 m) five-section hydraulic boom

18FJ55 31-55 ft (9.45-16.76 m) two-section manual jib

Model 18142 — Equipped with a 34-142 ft (10.36-43.29 m) five-section boom. This model can be equipped with a 26 ft (7.92 m) single-section manual jib, offering a vertical reach of 176 ft (53.64 m).

34-142 ft (10.36-43.29 m) five-section hydraulic boom

34-142 ft (10.36-43.29 m) five-section hydraulic boom

18FJ26 26 ft (7.92 m) single-section manual jib

Note: maximum tip height is measured with outriggers/stabilizers fully extended.

1800	Winch Da	ata	1 Part Line	2 Part Line	3 Part Line	4 Part Line	5 Part Line	6 Part Line	7 Part Line	8 Part Line
	om length at maximum eleva to reach the ground	ation with	168 ft (48.16 m) with 31 ft. (9.45 m) jib	114 ft (34.75 m)	83 ft (25.30 m)	64 ft (19.51 m)	52 ft (15.85 m)	43 ft (13.11 m)	36 ft (10.97 m)	31 ft (9.45 m)
Standard Planetary Winch	Cable Supplied	Average Breaking Strength	Lift and	Lift and Speed	Lift and Speed	Lift and Speed	Lift and Speed	Lift and Speed	Lift and Speed	Lift and Speed
Low Speed	5/8" Diameter Rotation Resistant IWRC	56,400 lb (25 583 kg)	10,000 lb (4536 kg) 205 fpm (62 m/min)	20,000 lb (9072 kg) 103 fpm (31 m/min)	30,000 lb (13 608 kg) 68 fpm (21 m/min)	40,000 lb (18 144 kg) 51 fpm (16 m/min)		60,000 lb (27 216 kg) 34 fpm (10 m/min)		
High Speed	5/8" Diameter Rotation Resistant IWRC	56,400 lb (25 583 kg)	5,000 lb (2268kg) 110 fpm (125 m/min)	10,000 lb (4536 kg) 205 fpm (62 m/min)	15,000 lb (6804 kg) 137 fpm (42 m/min)	20,000 lb (9072 kg) 103 fpm (31 m/min)	25,000 lb (11 340 kg) 82 fpm (25m/min)	30,000 lb (13 608 lg) 68 fpm (21 m/min)	35,000 lb (15 876 kg) 59 fpm (18 m/min)	

Winch	Full Drum Pull	Allowable Cable Pull
Standard Planetary	5,000 lb (2268 kg) High Speed	11,280 lb (5117 kg)
Auxiliary Planetary		11,280 lb (5117 kg)

All winch pulls and speeds in this chart are shown on the fifth layer

Winch line pulls would increase on the first, second, third and fourth layers
 Winch line speed would decrease on the first, second, third and fourth layers
 Winch line pulls may be limited by the winch capacity or the ANSI 5 to 1 cable safety factor
 Hook blocks are rated at maximum capacity for the block.

Do not exceed rated cable pull with any block.

Block Type	Rating	Weight
Aux. Boom Head		
Downhaul Weight	. 5 ton (4.54 t)	180 lb (81.65 kg)
	. 15 ton (13.61 t)	
2 Sheave Block	. 25 ton (22.68 t)	640 lb (290.30 kg)
3 Sheave Block	. 35 ton (31.75 t)	870 lb (394.63 kg)
4 Sheave Block		

Accessories

Radio Remote Controls - Joystick-controlled radio remotes with multi functioning. Eliminates the handling and maintenance concerns that accompany cabled remotes. Operate to a range of about 250 feet (76 m), varying with conditions.

One-Person Basket - Strong but lightweight steel basket with 300-lb. (139-kg) capacity, gravity hung with swing lock and full body

Heavy-duty Personnel Basket - 1,200-lb. (544-kg) capacity steel basket with four safety loops. Gravity leveling 72- x 42-inch (183- x 107-cm) platform. Fast attachment and secure locking systems. Load chart must show at least 3,550 lb (1610 kg) minimum to operate this accessory on main boom; 2,150 lb (975 kg) on jib.

Winch Option - Auxiliary winch, 10,000-lb (4535,92-kg) line pull with 375 ft (114.30 m) of extremely stable and flexible 5/8-in diameter rotation-resistant wire rope and 180-lb (81.65-kg) downhaul weight.

Air Conditioning - Air conditioning for the operator's cab.

Safety Beacon - Amber safety beacon for cab roof.

Spotlight - Manually adjusted from crane cab.

Worklight Wiring on Boom - Provision for switch and wiring for a customer-supplied worklight on boom.

Fixed Position Worklight - Fixed-position worklight on the cab with in-cab control.

Remote Worklight - Remotely operated worklight with an in-the-cab control.

Winch Motion Indicator- Winch drum rotation indicator(s) are available.

"Light Bar" Indicator - Available for exterior use. Displays LMI status: Green = OK; Yellow = Prewarn; Red = Overload.

Fenders - Bright aluminum fenders in lieu of standard fenders only.

Tool Boxes - Tool boxes available with any fenders offered.

Manual Rotation Lock - Positive lock (360° positioning) to prevent swing of nurret/boom.

• Model NB3R (lift, turn, telescope)

• Model NB4R (adds winch control)

Model B1-S
 Model 2B1-S (for dual locking baskets)

Model BSA-I
 Model BSA-R1 (provides rotation)

Model 18AW

Model AC

Model ABR

Model MS

Model WLB

Model WLF

Model WLR

Model WDRI

Model LBI/LBE

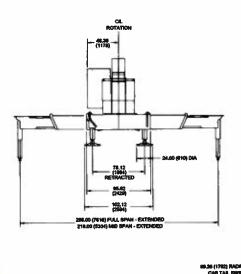
Model AFPA, AFTA

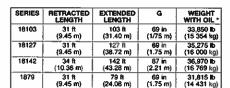
Model TB

Model MRL

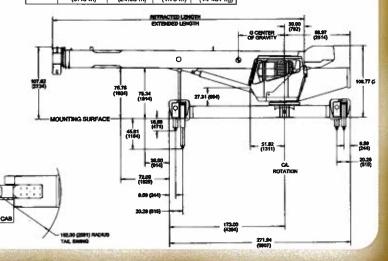
Dimensions Specifications:

All dimensions are in inches (mm) unless otherwise specified.





*WEIGHT INCLUDES ALL ITEMS INCLUDING COMPLETE HO OUTRIGGERS, 2300 Ib COUNTERWEIGHT, 375-Ib BLOCK, DECKS AND SFO. BOOMS FULLY RETRACTED.





Your National Dealer:

National Crane is Certified

General Offices:

11200 North 148th Street Waverly, NE 68462 USA Phone: (402) 786-6300 FAX: (402) 786-6363

Email: sales@nationalcrane.com Web: www.nationalcrane.com