TOWER CRANE JIB LIFTING CAPACITIES.

173' TO 213' NO. 22 TOWER WITH 160' NO. 23 BOOM AND

NO. 124 JIB EXTENSION --- 18' JIB STRUT

24' CRAWLERS — EXTENDED

Chart supplements Tower Capacity Chart No. 5277-B1. Capacities for various tower lengths, jib lengths and operating radii are for freely suspended loads and do not exceed **75%** of a static tipping load. Capacities based on structural competence are denoted by shaded areas.

Machine to operate on a firm surface with crawlers fully extended and roller path level within a tolerance of ¼" in 10' and properly supported. Crane operator judgment must be used to allow for dynamic load effects of swinging, hoisting or lowering, travel, wind conditions, as well as adverse operating conditions and physical machine depreciation. Refer to Tower Rigging No. 50602, Jib Assembly No. 43348, Chart No. 6662-A for recommended procedure for operating under various wind conditions and Chart No. 6485-A for tower and boom raising procedure. Operating radius is the horizontal distance from the axis of rotation to the center of vertical hoist line or load block. Boom

CAUTION OUTSIDE ASSIST REQUIRED

0 DEGREE JIB OFFSET ANGLE

angle is the angle between horizontal and centerline of the boom butt and inserts and is an indication of operating radius. In all cases, operating radius shall govern capacity.

Weight of all load blocks, hooks, weight ball, slings, hoist lines, etc., beneath boom and jib point sheaves, is considered part of the jib load. Boom and jib are not to be lowered beyond radii where combined weights are greater than rated capacity. Where no capacity is shown, operation is not intended or approved. Maximum capacity on $1'' - 6 \times 25$ IPS, IWRC is 20,000 lbs.

All machines with towers over 163 ft. require outside assist in raising tower and boom. Jib to be attached with tower in vertical position and with boom in a position which will allow jib to be attached.

30 FOOT JIB			40 FOOT JIB				50 FOOT JIB				60 FOOT JIB		
Jib Point Radius Feet	Boom Angle Degree	Capacity	Jib Point Radius Feet	Boom Angle Degree	Capacity		Jib Point Radius Feet	Boom Angle Degree	Capacity		Jib Point Radius Feet	Boom Angle Degree	Capacity
60 65 70 75 80	73.6 71.9 70.3 68.7 67.1	20,000 20,000 20,000 20,000 20,000	65 70 75 80 85	73.0 71.5 70.0 68.4 66.9	14,000 14,000 14,000 14,000 14,000		65 70 75 80 85	73.7 72.3 70.9 69.4 67.9	10,000 10,000 10,000 10,000 10,000		70 75 80 85 90	72.7 71.4 70.0 68.6 67.2	5,000 5,000 5,000 5,000 5,000
85 90 95 100 105	65.4 63.8 62.1 60.4 58.6	20,000 19,500 18,700 18,000 17,300	90 95 100 105 110	65.3 63.7 62.1 60.5 58.8	14,000 14,000 14,000 14,000 14,000		90 95 100 105 110	66.5 65.0 63.5 61.9 60.4	10,000 10,000 10,000 10,000 10,000		95 100 105 110 115	65.8 64.4 62.9 61.5 60.0	5,000 5,000 5,000 5,000 5,000
110 115 120 125 130	56.8 55.0 53.2 51.2 49.3	16,700 16,000 15,500 14,900 14,400	115 120 125 130 135	57.1 55.4 53.7 51.8 50.0	14,000 14,000 13,600 13,100 12,700		115 120 125 130 135	58.8 57.2 55.6 53.9 52.2	10,000 10,000 10,000 10,000 10,000		120 125 130 135 140	58.5 56.9 55.4 53.8 52.2	5,000 5,000 5,000 5,000 5,000
135 140 145 150 155	47.2 45.2 43.0 40.7 38.3	13,900 13,500 13,100 12,700 12,000	140 145 150 155 160	48.1 46.1 44.1 42.0 39.8	12,300 11,900 11,500 11,100 10,800		140 145 150 155 160	50.4 48.6 46.8 44.9 42.9	10,000 10,000 10,000 10,000 9,900		145 150 155 160 165	50.5 48.8 47.1 45.2 43.4	5,000 5,000 5,000 5,000 5,000
160 165 170 175 180	35.8 33.2 30.3 27.1 23.5	11,400 10,800 10,300 9,700 9,200	165 170 175 180 185	37.5 35.0 32.4 29.6 26.5	10,500 10,200 9,900 9,400 9,000		165 170 175 180 185	40.8 38.7 36.5 34.1 31.5	9,600 9,400 9,100 8,800 8,600	-	170 175 180 185 190	41.5 39.5 37.4 35.2 32.9	5,000 5,000 5,000 5,000 5,000
185 190	19.4 14.0	8,800 8,300	190 195 200	23.1 19.0 13.8	8,500 8,100 7,700		190 195 200 205 210	28.8 25.8 22.4 18.5 13.4	8,400 8,200 7,800 7,400 7,100		195 200 205 210 215 220	30.4 27.7 24.8 21.5 17.7	5,000 5,000 5,000 5,000 5,000 5,000

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12.7

5,000

220