# TOWER CRANE CAPACITIES\_

## 154' TO 164' NO. 27B TOWER BOOM NO. 22B WITH LIGHT TAPERED TOP 123,000 LB. COUNTERWEIGHT

#### LIFTING CAPACITIES: Capacities for various tower heights, boom lengths and operating radii are for freely suspended loads and do not exceed **75%** of a static tipping load. CAPACITIES SHOWN BY SHADED AREAS ARE BASED ON STRUCTURAL COMPETENCE.

Capacities are shown in pounds. Weight of all load blocks, hooks, weight ball, slings, hoist lines, etc., beneath boom point sheaves, is considered part of the main boom load. Boom is not to be lowered beyond radii where combined weights are greater than rated capacity. Where no capacity is shown, operation is not intended or approved.

## CAPACITY INDICATED BY "B" REPRESENTS A BOOM POSI-TION WHICH REQUIRES LOAD HANDLING DEVICES OF AT LEAST 1,500 POUNDS TO PREVENT BOOM FROM COMING BACK AGAINST BOOM STOP AS LOAD IS RELEASED.

**OPERATING CONDITIONS:** Machine to operate on a firm surface with roller path level within a tolerance of 1/2" in 10 feet and properly supported, and be rigged in accordance with and under conditions referred to in rigging drawing No. 65156 or No. 66235 and load line specification chart No. 6517-A and chart No. 7264-A for recommended procedure for operating under various wind conditions. BOOM LENGTHS MUST BE 14' SHORTER THAN TOWER HEIGHT, TO FOLD BOOM UNDER TOWER.

Crane operator judgment must be used to allow for dynamic load effects of swinging, hoisting or lowering, travel, wind conditions, as well as adverse operating conditions and physical machine depreciation.

**OPERATING RADIUS:** Operating radius is the horizontal distance from the axis of rotation to the center of vertical hoist line or load block. Add 1.2' to boom point radius for radius of sheave when using single part of hoist line.



# CRAWLER

Boom angle is the angle between horizontal and centerline of boom butt and inserts and is an indication of operating radius. In all cases, operating radius shall govern capacity.

**BOOM POINT ELEVATION:** Boom point elevation, in feet, is the vertical distance from ground level to centerline of boom point shaft. Distances are given for 164' tower. Deduct 10' for each 10' reduction of tower height.

**MACHINE EQUIPMENT:** Machine equipped with 30'5" crawlers, 60" treads, 33' retractable gantry, 12 part boom hoist reeving, four 1-1/2" tower pendants, four 1-3/8" boom pendants, and 123,000 lb. counterweight (120,000 lb. with counterweight assembly No. 49667).

HOIST REEVING FOR MAIN LOAD BLOCK				
No. Parts of Line	1	2	3	4
Maximum Load — Lbs.	40,000	80,000	120,000	160,000

### LOAD AND WHIP LINE SPECIFICATIONS

LOAD LINE: 1-1/4" — 6x31 Warrington-Seale, Extra Improved Plow Steel, Regular Lay, IWRC. Minimum Breaking Strength 79.9 Ton. Approx. Weight Per Ft. in Ibs. 2.89.

WHIP LINE: 1-1/4" — 6x31 Warrington-Seale, Extra Improved Plow Steel, Regular Lay, IWRC. Minimum Breaking Strength 79.9 Ton. Maximum Load — 40,000 lbs. Per Line, Approx. Weight Per Ft. in lbs. 2.89.

MAXIMUM TOWER AND BOOM LENGTHS				
OVER FRONT OF BLOCKED CRAWLERS		OVER SIDE OF CRAWLERS		
Tower	Boom	Tower	Boom	
194'	180′	174'	160′	
Load block, hook & weight ball on ground until tower is in vertical position and boom is in operating range.				

Boom	Oper.	Boom	Boom	Capacity:
Lgth.:	Rad.:	Ang.:	Point:	
Feet	Feet	Deg.	Elev.	
1	35	73.4	269.2	139,0008
	40	70.4	267.6	130,6008
	45	67.4	265.7	122,6008
	50	64.2	263.4	116,200
	55	61.0	260.8	110,800
0	60	57.7	257.9	106:100
	65	54.2	254.5	102:000
	70	50.6	250.6	98:600
	75	46.8	246.2	94:500
	80	42.7	241.2	87:300
U	85	38.3	235.3	81,100
	90	33.4	228.4	75,700
	95	27.7	219.9	70,800
	100	20.8	208.9	66,500
1	40	72.3	278.2	125.3008
	45	69.5	276.4	119.200
	50	66.7	274.4	112.200
	55	63.8	272.1	106.800
	60	60.9	269.5	102.200
1	65	57.9	266.5	98 200
	70	54.7	263.2	94,700
	75	51.5	259.5	91,700
	80	48.1	255.2	86,600
	85	44.5	250.4	80,400
0	90	40.6	245.0	74/900
	95	36.4	238.7	70/100
	100	31.8	231.3	65:700
	105	26.4	222.4	61:800
	110	19.8	210.6	58:300

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Boom	Oper.	800m	Boom	Capacity:
Lgth.:	Rad.:	Ang.:	Point:	
Feet	Feet	Deg.	Elev.	
	40	73.8	288.6	120,900
	45	71.3	287.0	110,900
	50	68.7	285.2	109,600
	55	66.2	283.1	103,300
	60	63.5	280.8	98,800
2	65	60.8	278.2	94,900
	70	58.1	275.2	91,400
	75	55.2	271.9	88,400
	80	52.2	268.2	85,700
	85	49.1	264.1	79,600
0	90	45.9	259.6	74,100
	95	42.5	254.4	69,300
	100	38.8	248.6	64,900
	105	34.8	241.9	61,000
	110	30.4	234.1	57,500
	115	25.3	224.6	54,300
	120	18.9	212.3	51,400
_	45	72.8	297.6	110.200
	50	70.5	295.9	102.100
	55	68.1	294.0	101.500
	60	65.7	291.9	95.600
	65	63.3	289.5	91.800
13	70	60.8	286.8	88,400
	75	58.2	283.9	85,400
	80	55.6	280.6	82,800
	85	52.9	277.0	78,800
	90	50.0	273.0	73,300
Ō	95	47.1	268.6	68.500
	100	44.0	263.7	64.100
	105	40.7	258.2	60.200
	110	37.2	252.0	56,700
	115	33.4	245.0	53,500
	120	29.2	236.8	50,600
	125	24.3	226.8	47,900
	130	18.2	214.0	45,500
Combined From Oberton				

Combined From Charts: No. 6901-B 5-22-85 No. 6517-A 12-22-80

Boom Lgth.: Feet	Oper. Rad.: Feet	Boom Ang.: Deg.	Boom Point: Elev.	Capacity:
_	45 50 55 60	74.0 71.9 69.7 67.5 65.3	308.0 306.5 304.7 302.8 300.6	106.700 101.400 94,800 92,000 89,000
1 Л	70 75 80 85 90	63.0 60.7 58.3 55.9 53.4	298.2 295.5 292.5 289.3 285.8	85,700 82,900 80,200 77,900 72,900
0	95 100 105 110 115	50.8 48.1 45.3 42.3 39.2	281.9 277.6 272.9 267.7 261.9	68,000 63,700 59,800 56,200 53,000
	120 125 130 135 140	35.8 32.2 28.1 23.4 17.5	255.3 247.9 239.3 229.0 215.6	50,100 47,400 45,000 42,700 40,300
	50 55 60 65 70	73.1 71.1 69.1 67.0 65.0	316.9 315.3 313.5 311.5 309.3	98,200 93,800 88,400 85,800 83,200
1	75 80 85 90 95	62.8 60.7 58.4 56.2 53.8	306.8 304.1 301.2 298.0 294.5	80,400 77,800 75,500 72,100 67,200
5 ()	100 105 110 115 120	51.4 49.0 46.4 43.7 40.8	290.7 286.5 282.0 277.0 271.5	62,900 59,000 55,400 52,200 - 49,300
	125 130 135 140 145 150	37.8 34.6 31.1 27.1 22.6 16.9	265.4 258.5 250.8 241.8 231.0 217.1	46,600 44,200 41,900 39,800 37,900 35,500

\_\_\_\_\_ Form No. 6901-B, 5-22-85/GA