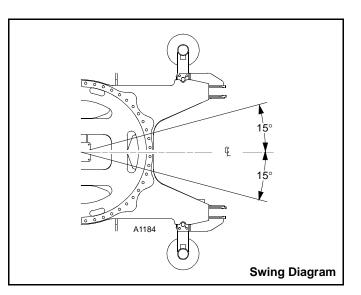
Manitowoc, Wisconsin 54220 U.S.A.

Liftcrane Mast Handling Capacities

Operating limits for crane assembly - Gantry Up Weight of block, hooks, chains and hoist lines is part of load Mast angles in table measured from transport position

30 Ft. Mast

		Crane on Jacks	Crane on Crawlers
Oper. Rad. Feet	Mast Ang. Deg.	Mast Capacity Pounds	Mast Capacity Pounds
9.5	102.0	50,000*	50,000*
10.0	102.8	50,000*	50,000*
12.0	106.8	50,000*	50,000*
14.0	110.8	50,000*	50,000*
16.0	115.0	50,000*	50,000*
18.0	119.3		50,000*
20.0	123.8		50,000*
22.0	128.5		50,000*
24.0	133.5		50,000*
26.0	139.1		50,000*
28.0	145.3		50,000*
29.0	148.8		50,000*



Operating Restrictions on Jacks

9.5 Ft. to 16 Ft. operating radius -

Operating range for handling loads and installing crawlers with mast - 15 degree swing either side of center permitted. Refer to swing diagram above.

18 Ft. to 28 Ft. operating radius -

Handling of assembly block and lifting chain slings only - drum operation permitted - 15 degree swing either side of center permitted. Refer to swing diagram above.

Greater than 29 Ft. operating radius -

Block installation only - drum operation not permitted (mast lacing interferance). 360 degree swing permitted at 33.1 Ft. operating radius only (175 degree mast angle).

Operating Restrictions on Crawlers

9.5 Ft. to 29 Ft. operating radius — Operating range for handling loads with mast - 360 degree swing permitted.

Greater than 29 Ft. operating radius ----

Block installation only - drum operation not permitted (mast lacing interferance).