

# MLC80A-1

## Product Guide

ASME B30.5  
Imperial



### Features

- 80 USt capacity
- 2672 ft-kips maximum load moment
- 200 ft main boom
- Max boom + fixed jib combination: 180 ft + 60 ft
- 300 hp Tier 4 Final engine
- 275 hp Tier 3 engine

# MANITOWOC MLC80A-1

The MLC80A-1 provides a broad range of features that will undoubtedly be translated into jobsite benefits that increase productivity and save money.

## Features

### > New Cab Design

- 10% more legroom for operator
- Full high back seat with headrest and moveable riser supports operator comfortably
- Utilizes Crane Control System (CCS)
- Storage shelving located in the rear of the cab
- Redesigned consoles providing more legroom
- Left side console rotates for improved egress
- Six-way electric seat riser/slider



### > Efficient Self-Assembly

- Gantry raised counterweight reduces components and maintenance
- Boom butt mounted sheaves allow for reeving assembly hook without installing boom top
- Additional boom butt mounted sheave allows for carbody counterweight installation without outside assist
- Button style wire rope terminations for easy reeving



## Job site benefits

### Transport and Assembly

- Designed to be transported with minimal permitted loads
- Increased hook height allows for complete self-assembly with various trailer heights
- Self Assembly sheaves in boom butt allow self-assembly without installation of boom top saving time during the assembly process

### Serviceability and support

- Elimination of wireless components to reduce complexity for increased reliability
- Cummins engine, cooler, air cleaner and after treatment package allows for better serviceability
- Crane Control System (CCS) allows for troubleshooting through the control system
- Codes can be cross referenced through the Manitowoc diagnostics code app
- Supported by Manitowoc's world class dealer network

## What you need, when you need it.

**Get right to work with the right equipment** — Manitowoc Finance gives you access to flexible, affordable financing you can use to seize profitable new opportunities as they arise.

**Feel confident in your investment** — rest easy with the assurance of the world's most advanced crane service and support network.

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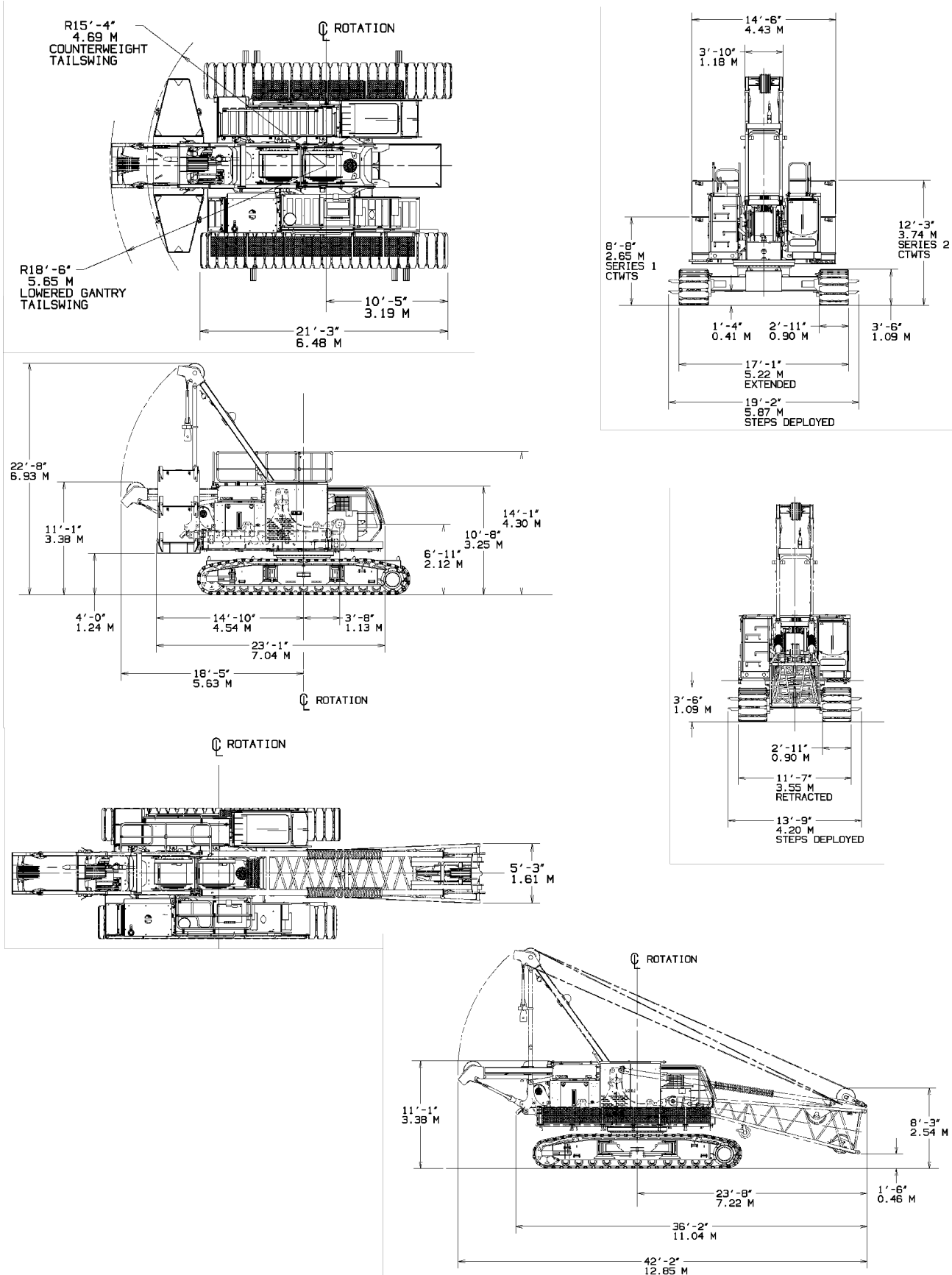
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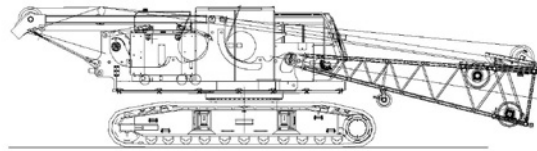
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# Outline Dimensions

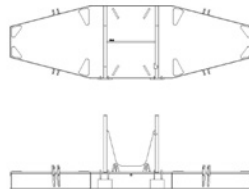


# Outline Dimensions

| Rotating Bed w/ Boom Butt |           |
|---------------------------|-----------|
| Height                    | 11' 2"    |
| Length                    | 42' 4"    |
| Width                     | 11' 8"    |
| Weight                    | 91,500 lb |



| Counterweight Tray |           |
|--------------------|-----------|
| Height             | 4' 5"     |
| Length             | 14' 7"    |
| Width              | 4' 5"     |
| Weight             | 17,700 lb |



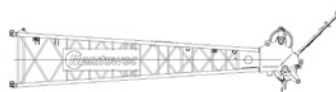
| Upper Counterweight |           |
|---------------------|-----------|
| Height              | 3' 11"    |
| Length              | 4' 10"    |
| Width               | 4' 3"     |
| Weight              | 13,800 lb |



| Lower Counterweight |           |
|---------------------|-----------|
| Height              | 2' 5"     |
| Length              | 5' 11"    |
| Width               | 3' 7"     |
| Weight              | 11,600 lb |



| 7 m No. 290 Boom Top |         |
|----------------------|---------|
| Height               | 4' 11"  |
| Length               | 24' 7"  |
| Width                | 5' 3"   |
| Weight               | 3200 lb |



| Basic Jib Assembly |         |
|--------------------|---------|
| Height             | 3' 4"   |
| Length             | 32' 8"  |
| Width              | 3' 1"   |
| Weight             | 2000 lb |



| Boom Inserts      | Height | Length | Width | Weight  |
|-------------------|--------|--------|-------|---------|
| 3 m No. 290 Boom  | 4' 7"  | 10' 2" | 5' 3" | 700 lb  |
| 6 m No. 290 Boom  | 4' 7"  | 20' 0" | 5' 3" | 1200 lb |
| 12 m No. 290 Boom | 4' 7"  | 39' 8" | 5' 3" | 2100 lb |
| 3 m Fixed Jib     | 1' 10" | 10' 2" | 2' 6" | 170 lb  |

# Transportation Data

| Load Summary                  |                                                                                             |        |        |        |        |        |
|-------------------------------|---------------------------------------------------------------------------------------------|--------|--------|--------|--------|--------|
| Item                          | 150.9 ft B10:290<br>Quantity on trailer load # (Does not include blocking, strapping, etc.) |        |        |        |        |        |
|                               | Qty                                                                                         | lb     | 1      | 2      | 3      | 4      |
| Rotating bed w/ boom butt     | 1                                                                                           | 91,500 | 1      |        |        |        |
| Counterweight tray            | 1                                                                                           | 17,700 |        |        |        | 1      |
| Upper counterweight           | 4                                                                                           | 13,800 |        | 2      | 1      | 1      |
| Lower counterweight           | 2                                                                                           | 11,600 |        |        | 2      |        |
| 3m No. 290 boom insert        | 1                                                                                           | 700    |        | 1      |        |        |
| 6m No. 290 boom insert        | 1                                                                                           | 1,200  |        |        |        | 1      |
| 12m No. 290 boom insert       | 2                                                                                           | 2,100  |        | 1      | 1      |        |
| 7m No. 290 boom top           | 1                                                                                           | 3,200  |        |        |        | 1      |
| Detachable upper boom point   | 1                                                                                           | 520    |        | 1      |        |        |
| 82.7 Ust block                | 1                                                                                           | 1,550  |        | 1      |        |        |
| Weight ball                   | 1                                                                                           | 660    |        |        |        | 1      |
| Job box                       | 1                                                                                           | 850    |        |        | 1      |        |
| Payload for each trailer (lb) |                                                                                             |        | 91,500 | 32,470 | 39,950 | 36,560 |

# Performance Data

| Front and Rear Drum Linespeed |                                           |     |     |     |
|-------------------------------|-------------------------------------------|-----|-----|-----|
| Single line pull lb           | Single line pull/single line speed ft/min |     |     |     |
|                               | Layer                                     |     |     |     |
|                               | 1                                         | 2   | 3   | 4   |
| 0                             | 347                                       | 371 | 396 | 420 |
| 5,000                         | 340                                       | 363 | 387 | 410 |
| 10,000                        | 333                                       | 356 | 378 | 400 |
| 15,000                        | 326                                       | 348 | 369 | 381 |
| 20,000                        | 290                                       | 293 | 296 | 300 |
| 25,000                        | 241                                       | 244 | 247 | 251 |
| 27,600                        | 223                                       | 226 | 229 | 232 |

| Third Drum Linespeed |                                           |     |     |     |
|----------------------|-------------------------------------------|-----|-----|-----|
| Single line pull lb  | Single line pull/single line speed ft/min |     |     |     |
|                      | Layer                                     |     |     |     |
|                      | 1                                         | 2   | 3   | 4   |
| 0                    | 284                                       | 311 | 337 | 363 |
| 5,000                | 275                                       | 300 | 324 | 348 |
| 8,000                | 270                                       | 293 | 316 | 339 |
| 11,000               | 256                                       | 259 | 261 | 263 |
| 14,000               | 207                                       | 209 | 211 | 214 |
| 17,000               | 175                                       | 177 | 179 | 182 |
| 20,000               | 152                                       | 155 | 157 | 159 |

| Front and Rear Drum Hoist Reeving |               |
|-----------------------------------|---------------|
| Parts of line                     | Max load (lb) |
| 1                                 | 27,600        |
| 2                                 | 55,200        |
| 3                                 | 82,800        |
| 4                                 | 110,400       |
| 5                                 | 138,000       |
| 6                                 | 159,900       |

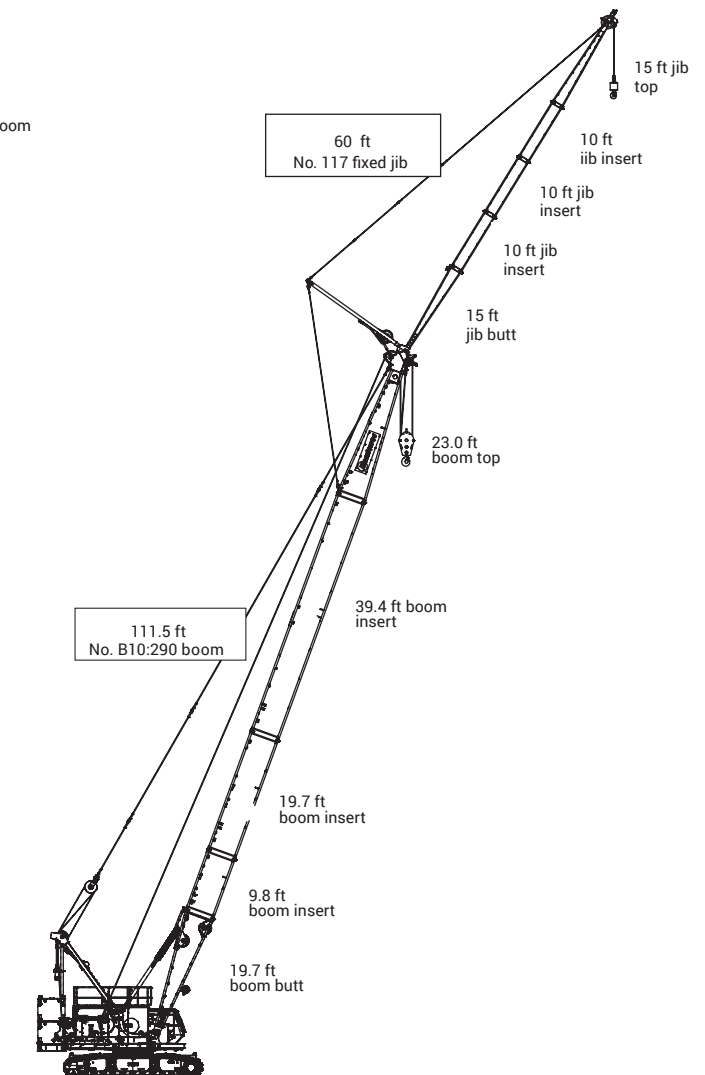
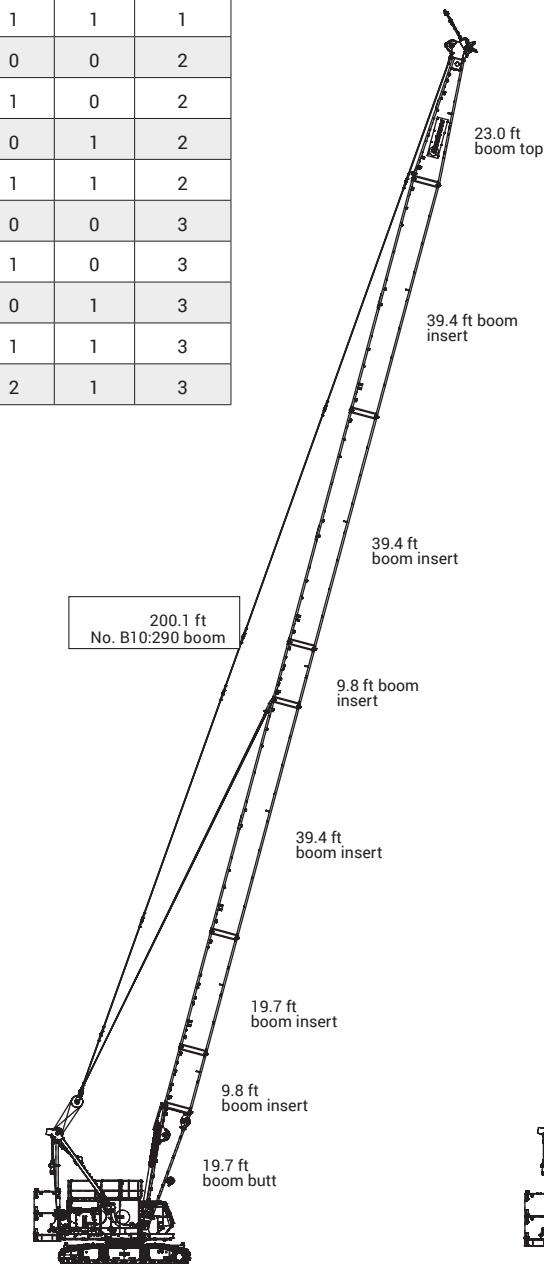
| Third Drum Linepull |               |
|---------------------|---------------|
| Parts of line       | Max load (lb) |
| 1                   | 20,000        |

| Drum Spooling Capacity |                            |
|------------------------|----------------------------|
| Drum                   | Wire rope length (working) |
| Front and Rear         | 641 ft                     |
| Third                  | 471 ft                     |

# Boom Combinations

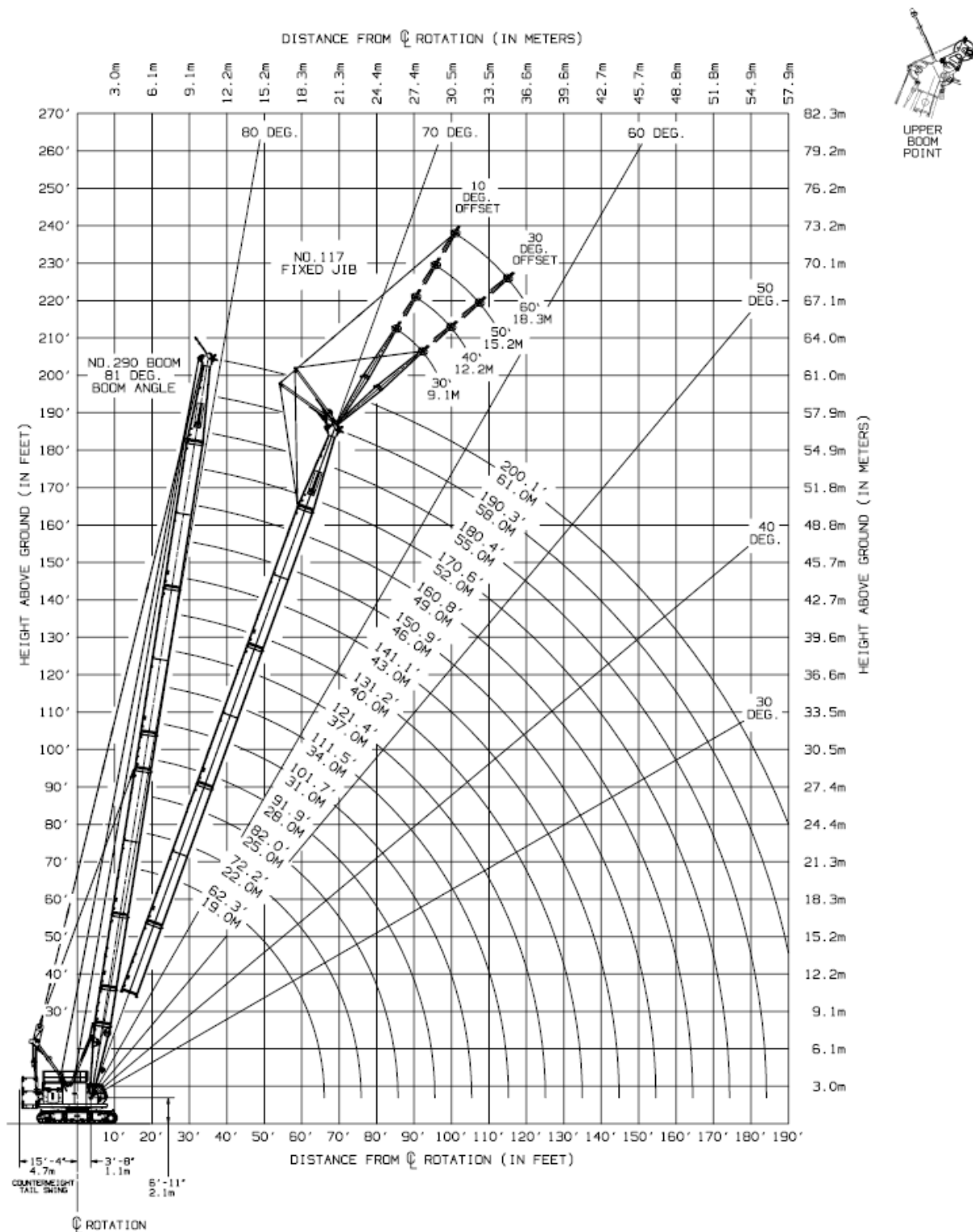
| B10:290 Boom Combinations |                        |      |      |
|---------------------------|------------------------|------|------|
| Boom length ft            | Boom inserts length ft |      |      |
|                           | 9.8                    | 19.7 | 39.4 |
| 62.3                      | 0                      | 1    | 0    |
| 72.2                      | 1                      | 1    | 0    |
| 82                        | 0                      | 0    | 1    |
| 91.9                      | 1                      | 0    | 1    |
| 101.7                     | 0                      | 1    | 1    |
| 111.5                     | 1                      | 1    | 1    |
| 121.4                     | 0                      | 0    | 2    |
| 131.2                     | 1                      | 0    | 2    |
| 141.1                     | 0                      | 1    | 2    |
| 150.9                     | 1                      | 1    | 2    |
| 160.8                     | 0                      | 0    | 3    |
| 170.6                     | 1                      | 0    | 3    |
| 180.4                     | 0                      | 1    | 3    |
| 190.3                     | 1                      | 1    | 3    |
| 200.1                     | 2                      | 1    | 3    |

| No. 117 Fixed Jib Combinations |                             |
|--------------------------------|-----------------------------|
| Fixed jib length               | Fixed jib inserts length ft |
|                                | 10                          |
| 30                             | 0                           |
| 40                             | 1                           |
| 50                             | 2                           |
| 60                             | 3                           |



# Working Range - Main Boom

B10:290 Boom



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The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane

# Load Chart - Main Boom

## B10:290 Boom

73,000 lb upper counterweight, 23,100 lb carbody counterweight

| 360°           | lb x 1000        |       |       |       |       |      |      |      |      |      |      |      |
|----------------|------------------|-------|-------|-------|-------|------|------|------|------|------|------|------|
| Radius<br>(ft) | Boom Length (ft) |       |       |       |       |      |      |      |      |      |      |      |
|                | 62               | 82    | 92    | 102   | 112   | 121  | 131  | 141  | 151  | 161  | 180  | 200  |
| 16             | 159.9            |       |       |       |       |      |      |      |      |      |      |      |
| 18             | 147.8            | 142.8 |       |       |       |      |      |      |      |      |      |      |
| 20             | 133.4            | 133.3 | 126.9 |       |       |      |      |      |      |      |      |      |
| 22             | 115.9            | 116.2 | 116.1 | 114.5 | 105.9 |      |      |      |      |      |      |      |
| 24             | 101.4            | 101.6 | 101.6 | 101.5 | 101.4 | 96.1 |      |      |      |      |      |      |
| 26             | 90.0             | 90.2  | 90.2  | 90.0  | 89.9  | 89.8 | 87.4 |      |      |      |      |      |
| 28             | 80.8             | 81.0  | 80.9  | 80.8  | 80.7  | 80.5 | 80.4 | 77.8 |      |      |      |      |
| 30             | 73.2             | 73.4  | 73.3  | 73.2  | 73.1  | 72.9 | 72.8 | 72.6 | 70.7 | 62.9 |      |      |
| 34             | 61.5             | 61.6  | 61.6  | 61.4  | 61.3  | 61.1 | 61.0 | 60.8 | 60.6 | 60.4 | 46.0 |      |
| 38             | 52.8             | 52.9  | 52.9  | 52.7  | 52.6  | 52.4 | 52.2 | 52.1 | 51.9 | 51.7 | 44.7 | 38.3 |
| 42             | 46.1             | 46.3  | 46.2  | 46.0  | 45.9  | 45.7 | 45.5 | 45.3 | 45.1 | 44.9 | 43.2 | 37.4 |
| 46             | 40.8             | 41.0  | 40.9  | 40.7  | 40.6  | 40.4 | 40.2 | 40.0 | 39.8 | 39.6 | 39.2 | 36.4 |
| 50             | 36.5             | 36.6  | 36.6  | 36.4  | 36.2  | 36.0 | 35.9 | 35.7 | 35.5 | 35.3 | 34.9 | 34.4 |
| 55             | 32.1             | 32.3  | 32.2  | 32.0  | 31.9  | 31.7 | 31.5 | 31.3 | 31.1 | 30.9 | 30.5 | 29.9 |
| 60             | 28.6             | 28.7  | 28.7  | 28.5  | 28.3  | 28.1 | 28.0 | 27.7 | 27.5 | 27.3 | 26.9 | 26.4 |
| 65             |                  | 25.8  | 25.8  | 25.5  | 25.4  | 25.2 | 25.0 | 24.8 | 24.6 | 24.4 | 23.9 | 23.4 |
| 70             |                  | 23.3  | 23.3  | 23.1  | 22.9  | 22.7 | 22.5 | 22.3 | 22.1 | 21.9 | 21.5 | 20.9 |
| 75             |                  | 21.2  | 21.2  | 21.0  | 20.8  | 20.6 | 20.4 | 20.2 | 20.0 | 19.8 | 19.4 | 18.8 |
| 80             |                  | 19.4  | 19.4  | 19.2  | 19.0  | 18.8 | 18.6 | 18.4 | 18.2 | 17.9 | 17.5 | 17.0 |
| 85             |                  |       | 17.8  | 17.6  | 17.4  | 17.2 | 17.0 | 16.8 | 16.6 | 16.4 | 15.9 | 15.4 |
| 90             |                  |       | 16.4  | 16.2  | 16.0  | 15.8 | 15.6 | 15.4 | 15.2 | 15.0 | 14.5 | 14.0 |
| 95             |                  |       |       | 14.9  | 14.8  | 14.5 | 14.4 | 14.2 | 14.0 | 13.7 | 13.3 | 12.7 |
| 100            |                  |       |       |       | 13.7  | 13.4 | 13.3 | 13.1 | 12.9 | 12.6 | 12.2 | 11.6 |
| 105            |                  |       |       |       | 12.7  | 12.4 | 12.3 | 12.1 | 11.9 | 11.6 | 11.2 | 10.6 |
| 110            |                  |       |       |       |       | 11.5 | 11.4 | 11.2 | 11.0 | 10.7 | 10.3 | 9.7  |
| 115            |                  |       |       |       |       | 10.7 | 10.6 | 10.4 | 10.2 | 9.9  | 9.5  | 8.9  |
| 120            |                  |       |       |       |       |      | 9.9  | 9.6  | 9.4  | 9.2  | 8.8  | 8.2  |
| 125            |                  |       |       |       |       |      | 9.2  | 8.9  | 8.7  | 8.5  | 8.1  | 7.5  |
| 130            |                  |       |       |       |       |      |      | 8.3  | 8.1  | 7.9  | 7.4  | 6.9  |
| 135            |                  |       |       |       |       |      |      | 7.7  | 7.5  | 7.3  | 6.9  | 6.3  |
| 140            |                  |       |       |       |       |      |      |      | 7.0  | 6.8  | 6.3  | 5.8  |
| 145            |                  |       |       |       |       |      |      |      | 6.5  | 6.3  | 5.8  | 5.3  |
| 150            |                  |       |       |       |       |      |      |      |      | 5.8  | 5.4  | 4.8  |
| 155            |                  |       |       |       |       |      |      |      |      | 5.1  | 4.9  | 4.4  |
| 160            |                  |       |       |       |       |      |      |      |      |      | 4.5  | 4.0  |
| 165            |                  |       |       |       |       |      |      |      |      |      | 4.1  |      |

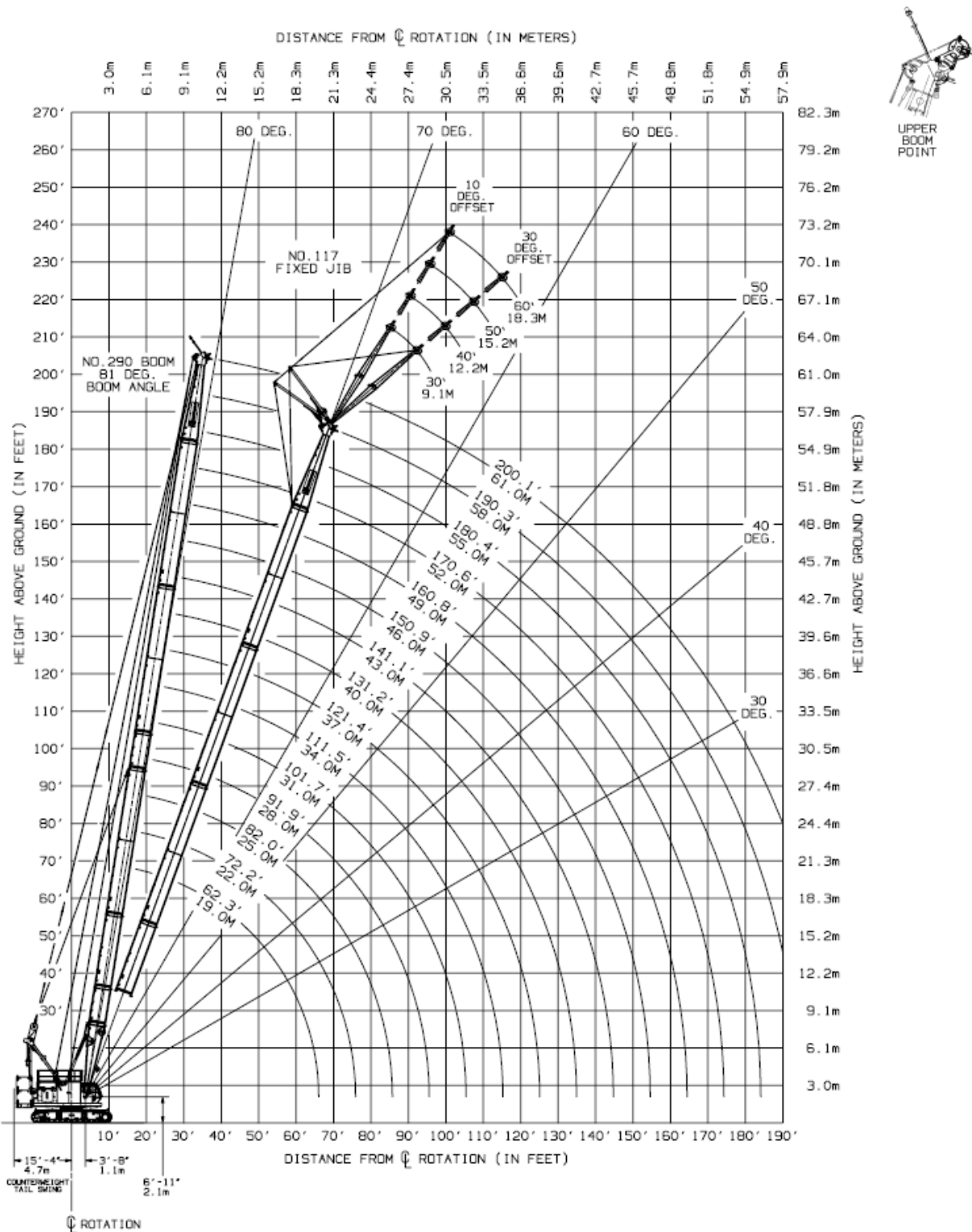
For complete chart, refer to [www.cranelibrary.com](http://www.cranelibrary.com).

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The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane

# Working Range - Fixed Jib

## J10:117 Fixed Jib on B10:290 Boom



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# Load Chart - Fixed Jib

## FJ10:117 Fixed Jib on B10:290 Boom

73,000 lb upper counterweight, 23,100 lb carbody counterweight

360°

lb x 1000

### 30 ft Jib at 10° offset

| Radius (ft) | Boom Length (ft) |      |      |      |      |
|-------------|------------------|------|------|------|------|
|             | 62               | 92   | 121  | 151  | 180  |
| 26          | 27.6             |      |      |      |      |
| 30          | 27.6             |      |      |      |      |
| 34          | 27.6             | 27.6 |      |      |      |
| 38          | 27.6             | 27.6 | 27.6 |      |      |
| 42          | 27.6             | 27.6 | 27.6 | 27.6 |      |
| 46          | 27.6             | 27.6 | 27.6 | 27.6 | 27.6 |
| 50          | 27.6             | 27.6 | 27.6 | 27.6 | 27.6 |
| 60          | 27.2             | 27.6 | 27.6 | 27.4 | 26.7 |
| 70          | 23.9             | 23.5 | 22.7 | 22   | 21.3 |
| 80          | 20.2             | 19.5 | 18.8 | 18.1 | 17.3 |
| 90          | 17.1             | 16.5 | 15.8 | 15.1 | 14.3 |
| 100         |                  | 14.2 | 13.4 | 12.7 | 12   |
| 110         |                  | 12.3 | 11.5 | 10.8 | 10.1 |
| 120         |                  | 10.6 | 9.9  | 9.3  | 8.5  |
| 130         |                  |      | 8.6  | 7.9  | 7.2  |
| 140         |                  |      | 7.5  | 6.8  | 6.1  |
| 150         |                  |      |      | 5.9  | 5.1  |
| 160         |                  |      |      | 5    | 4.3  |
| 170         |                  |      |      | 4.2  | 3.5  |
| 180         |                  |      |      |      | 2.8  |

### 40 ft Jib at 10° offset

| Radius (ft) | Boom Length (ft) |      |      |      |      |
|-------------|------------------|------|------|------|------|
|             | 62               | 92   | 121  | 151  | 180  |
| 30          | 26.5             |      |      |      |      |
| 34          | 25.9             |      |      |      |      |
| 38          | 25.4             | 25.9 |      |      |      |
| 42          | 25               | 25.6 | 25.7 |      |      |
| 46          | 24.6             | 25.3 | 25.5 | 25.2 |      |
| 50          | 24.1             | 25   | 25.3 | 25.1 | 24.3 |
| 60          | 23.3             | 24.3 | 24.8 | 24.7 | 24.1 |
| 70          | 21.1             | 23.7 | 23.1 | 22.4 | 21.6 |
| 80          | 18.9             | 19.8 | 19.1 | 18.4 | 17.7 |
| 90          | 17.1             | 16.8 | 16.1 | 15.4 | 14.7 |
| 100         | 15               | 14.5 | 13.7 | 13   | 12.3 |
| 110         |                  | 12.5 | 11.8 | 11.1 | 10.4 |
| 120         |                  | 10.9 | 10.2 | 9.5  | 8.8  |
| 130         |                  | 9.6  | 8.9  | 8.2  | 7.5  |
| 140         |                  |      | 7.7  | 7.1  | 6.3  |
| 150         |                  |      | 6.7  | 6.1  | 5.4  |
| 160         |                  |      |      | 5.2  | 4.5  |
| 170         |                  |      |      | 4.5  | 3.8  |
| 180         |                  |      |      | 3.7  | 3.1  |
| 190         |                  |      |      |      | 2.3  |

### 50 ft Jib at 10° offset

| Radius (ft) | Boom Length (ft) |      |      |      |      |
|-------------|------------------|------|------|------|------|
|             | 62               | 92   | 121  | 151  | 180  |
| 34          | 23               |      |      |      |      |
| 38          | 22.5             | 22.8 |      |      |      |
| 42          | 22.1             | 22.5 |      |      |      |
| 46          | 21.7             | 22.2 | 22.3 |      |      |
| 50          | 21.3             | 21.9 | 22.1 | 21.8 |      |
| 60          | 20.5             | 21.2 | 21.6 | 21.5 | 20.9 |
| 70          | 18.3             | 20.7 | 21.1 | 21.1 | 20.7 |
| 80          | 16               | 20   | 19.3 | 18.6 | 17.9 |
| 90          | 14.3             | 17   | 16.3 | 15.6 | 14.9 |
| 100         | 13               | 14.7 | 13.9 | 13.2 | 12.5 |
| 110         | 12.2             | 12.7 | 12   | 11.3 | 10.6 |
| 120         |                  | 11.1 | 10.4 | 9.7  | 9    |
| 130         |                  | 9.8  | 9.1  | 8.4  | 7.7  |
| 140         |                  | 8.6  | 7.9  | 7.3  | 6.5  |
| 150         |                  |      | 6.9  | 6.3  | 5.5  |
| 160         |                  |      | 6.1  | 5.4  | 4.7  |
| 170         |                  |      |      | 4.7  | 3.9  |
| 180         |                  |      |      | 4    | 3.3  |
| 190         |                  |      |      | 3.2  | 2.7  |

### 60 ft Jib at 10° offset

| Radius (ft) | Boom Length (ft) |      |      |      |      |
|-------------|------------------|------|------|------|------|
|             | 62               | 92   | 121  | 151  | 180  |
| 38          | 20.3             |      |      |      |      |
| 42          | 20               | 20.2 |      |      |      |
| 46          | 19.6             | 19.9 | 19.9 |      |      |
| 50          | 19.3             | 19.7 | 19.7 | 19.4 |      |
| 60          | 18.4             | 19   | 19.2 | 19   | 17.5 |
| 70          | 16.8             | 18.4 | 18.7 | 18.7 | 17.1 |
| 80          | 14.6             | 17.8 | 18.3 | 18.3 | 16.8 |
| 90          | 12.8             | 17.1 | 16.4 | 15.7 | 15   |
| 100         | 11.5             | 14.8 | 14   | 13.4 | 12.6 |
| 110         | 10.4             | 12.9 | 12.1 | 11.4 | 10.7 |
| 120         | 9.8              | 11.3 | 10.5 | 9.8  | 9.1  |
| 130         |                  | 10   | 9.2  | 8.5  | 7.8  |
| 140         |                  | 8.8  | 8.1  | 7.4  | 6.7  |
| 150         |                  | 7.7  | 7.1  | 6.4  | 5.7  |
| 160         |                  |      | 6.2  | 5.6  | 4.8  |
| 170         |                  |      | 5.5  | 4.8  | 4.1  |
| 180         |                  |      |      | 4.1  | 3.4  |
| 190         |                  |      |      | 3.5  | 2.8  |
| 200         |                  |      |      | 2.7  | 2.1  |

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# Specifications

## Upperworks

### Engine

- Cummins Model QSB6.7 Tier 4 Final (Stage IV), 6 cylinder diesel, 300 hp (223 kW) at 2100 governed RPM.
- Cummins Model QSB6.7 Tier 3 (Stage III), 6 cylinder diesel, 275 hp (205 kW) at 2100 governed RPM.
- Includes exhaust aftertreatment system (Tier 4 Final) or muffler (Tier 3), air cleaner, 70 amp alternator, radiator and fan. Also includes 100 gallon (378 liter) capacity diesel fuel tank, mounted on right side of upperworks.

### Crane Control System

The Crane Control System (CCS) offers a userfriendly interface, two full graphic displays mounted vertically for better visibility, a jog dial for easier data input and ergonomic joysticks. Block-up limit control is standard for hoist and whip lines. Travel and swing alarms are standard. RCL/RCI (Rated Capacity Limiter/ Rated Capacity Indicator) system is standard.

### Hydraulic System

Three high-pressure pumps are driven by the engine. Two pumps provide "open loop" hydraulic power enabling simultaneous multi-function capability. One pump provides independent "closed loop" hydraulic power for the swing system. An additional pump provides hydraulic power for the cooler fan and an additional pump is included with free fall.

Hydraulic reservoir capacity is 83 gallon (314 liter) and is equipped with breather, sight and electrical level indicator, clean out access, and internal diffuser. Replaceable, full flow tank filters are furnished in the hydraulic circuit. All oil is filtered prior to return to the hydraulic reservoir. Hydraulic system also includes hydraulic oil cooler.

### Drums

Two 22 inch width drums are driven by independent variable displacement axial piston hydraulic motors through planetary reduction. Drums are grooved for 26 mm rope and mounted in rotating bed. Powered hoisting/lowering operation is standard with automatic (spring applied, hydraulically released) multi-disc brakes, and drum rotation indicators.

- **Optional:** free-fall operation for front and/or rear drums.
- **Optional:** auxiliary (third) hydraulic powered drum mounted in rotating bed. Drum is grooved for 26 mm rope. Includes all hydraulic and electrical components to equip drum.

### Boom Hoist

Independent boom hoist consists of a single drum grooved for 0.75 inch diameter wire rope. Includes 0.75 inch diameter wire rope for boom hoist reeving. Drum is powered by a fixed displacement hydraulic motor coupled to an internal brake and planetary gearbox equipped with ratchet and pawl.

### Gantry

The 8 part boom hoist reeving is reeved between the 5 sheave gantry and 4 sheave equalizer, with the dead end on the gantry. When used with optional self-erect sheave in the boom butt the machine is capable of installing carbody counterweights, stacking the upperworks counterweights and assembling the boom and jib. The gantry is also utilized to lift the entire upperworks counterweight assembly into place, controlled by remote control.

### Counterweight

The upperworks counterweight is attached to rotating bed with remote controlled hydraulically actuated pins. The upperworks counterweight consists of a one-piece tray and four upper counterweight boxes. Carbody counterweight boxes are each attached to carbody.

**Series 1:** Upper counterweight (2 pieces+tray) 45,450 lb

**Series 2:** Upper counterweight (4 pieces+tray) 73,020 lb

Carbody counterweight (2 pieces) 23,150 lb

Total counterweight 96,170 lb

### Swing System

Independent single swing drive mounted in rotating bed is powered by a hydraulic motor driving a spur gear through a planetary reduction with internal brake.

Maximum swing speed: 2.5 rpm

- **Optional:** electronic swing position indicator and swing limiter.

### Operator's cab

New wider cab provides 10% increased operator legroom. Fully enclosed and galvanealed steel insulated module is equipped with sliding door, large safety glass windows on all sides and roof. Signal horn, cab space heater, front and roof windshield wipers, air conditioning, dome light, sun visor and shade, fire extinguisher and air circulating fan are standard.

- **Optional:** External RCI light, electronic level indicator, radio and camera system.

# Specifications

## Lowerworks

### Carbody

High strength fabricated steel assembly utilizing swing away carbody beams and two hydraulic cylinders for extending and retracting of crawlers.

### Crawlers

Crawler assemblies are 21' 3" (6.5 m) long, high strength steel fabrications with 3' (0.9 m) wide cast steel crawler pads. Each crawler is powered independently by a variable displacement hydraulic motor driving a planetary reduction. Crawlers provide ample tractive effort that allows counter rotation with full rated load. Maximum ground speed of 1.6 mph. (2.6 km/hr).

## Attachments

### No. 290 Boom

The liftcrane is equipped with a 62' 4" (19 m) basic No. 290 tubular chord boom consisting of a 19' 8" (6 m) butt, a 19' 8" (6 m) boom insert and 23' (7 m) top with three 25.6" diameter roller bearing sheaves. No. 290 boom utilizes wire rope pendants. Boom butt has incorporated equalizer rails for connecting to equalizer to boom butt, boom butt also remains installed for transportation.

Spring cushioned boom stop and electronic automatic boom stop standard.

- **Optional:** No. 290 boom lengths are increased using 9' 10" (3 m), 19' 8" (6 m), and 39' 4" (12 m) boom inserts with wire rope pendants. Max boom length is 200.1' (61 m).

### No. 117 Fixed Jib

30' (9.1 m) basic No. 117 tubular chord fixed jib consisting of 15' (4.6 m) jib butt and 15' (4.6 m) jib top with 17' 11" (5.5 m) jib strut, and wire rope, pendants. Includes RCL/RCI hardware.

- **Optional:** No. 117 fixed jib lengths are increased using 10' (3 m) inserts with wire rope pendants. Max fixed jib length is 60' (18.3 m).

## Optional Equipment

**Detachable Upper Boom Point:** one 24 in diameter tapered roller bearing sheave for No. 290 boom top.

### Blocks and Hooks:

- 13.8 USt (12.5 mT) cylindrical weight ball with swivel hook.
- 27.5 USt (25mT) hook block with one 24 in sheaves for 26 mm wire rope with swivel hook and hook latch.
- 82.7 USt (75 mT) hook block with three 24 in sheaves for 26 mm wire rope with swivel hook and hook latch.
- 110.2 USt (100 mT) hook block with four 24 in sheaves for 26 mm wire rope with swivel hook and hook latch.

**Hydraulic Test Kit:** recommended to properly analyze the performance of the hydraulic system.

**Service Interval Kits:** includes items necessary to perform general scheduled maintenance.

**Special Paint Color** (other than Manitowoc standard red and black.)

**Special Customer Decals:** custom vinyl decal(s) of name and/or logo from artwork supplied by customer.

**Export Packaging:** basic crane, boom and jib sections.

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Form No. MLC80A-1 PG  
Part No. DIGITAL OCT26

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