# **Wire Rope Specifications**

**M**anıtowoc **MLC300 VPC-MAX** 

Luffing Jib No. LJ11:500-501 on Boom No. B65:505-500 with Mast No. M11:503

Maximum Required Parts of Line - Drum 1												
Poom	Length		Luffing Jib Length									
DOUIII	Lengin					Me	eters (Fe	et)				
		24,0	30,0	36,0	42,0	48,0	54,0	60,0	66,0	72,0	78,0	84,0
Meters	Feet	(78.7)	(98.4)	(118.1)	(137.8)	(157.5)	(177.2)	(196.9)	(216.5)	(236.2)	(255.9)	(275.6)
54,0	177.2	9	7	8	7	6	5	5	4	4	3	_
60,0	196.9	9	7	7	6	6	5	4	4	3	3	_
66,0	216.5	8	7	6	6	5	5	4	4	3	3	2
72,0	236.2	7	6	6	5	5	4	4	3	3	3	2
78,0	255.9	6	6	5	4	4	4	3	3	3	2	2
84,0	275.6	6	5	4	4	4	3	3	3	2	2	2

	Maximum Parts of Line For Full Hoisting Range - Drum 2											
Boom	Length		Luffing Jib Length Meters (Feet)									
		24,0	30,0	36,0	42,0	48,0	54,0	60,0	66,0	72,0	78,0	84,0
Meters	Feet	(78.7)	(98.4)	(118.1)	(137.8)	(157.5)	(177.2)	(196.9)	(216.5)	(236.2)	(255.9)	(275.6)
54,0	177.2	4	4	3	3	3	3	2	2	2	2	_
60,0	196.9	4	3	3	3	3	2	2	2	2	2	_
66,0	216.5	3	3	3	3	2	2	2	2	2	2	2
72,0	236.2	3	3	3	2	2	2	2	2	2	2	1
78,0	255.9	3	3	2	2	2	2	2	2	2	1	1
84,0	275.6	3	2	2	2	2	2	2	2	1	1	1

**Manitowoc Cranes** 9668-A, 2019-03-27

## MLC300 VPC-MAX

### **Wire Rope Specifications**

Luffing Jib No. LJ11:500-501 on

Boom No. B65:505-500 with Mast No. M11:503

Maximum Parts of Whip Line For Full Hoisting Range - Drum 2 or 3												
Boom Length		Luffing Jib Length										
Doom	Boom Length					Meters (Feet)						
		24,0	30,0	36,0	42,0	48,0	54,0	60,0	66,0	72,0	78,0	84,0
Meters	Feet	(78.7)	(98.4)	(118.1)	(137.8)	(157.5)	(177.2)	(196.9)	(216.5)	(236.2)	(255.9)	(275.6)
54,0	177.2	2	2	2	2	2	2	2	2	2	2	_
60,0	196.9	2	2	2	2	2	2	2	2	2	2	_
66,0	216.5	2	2	2	2	2	2	2	2	2	2	1
72,0	236.2	2	2	2	2	2	2	2	2	2	1	1
78,0	255.9	2	2	2	2	2	2	2	2	1	<b>†</b> 1	1
84,0	275.6	2	2	2	2	2	2	2	1	1	1	1

Wire Rope Lengths - Single Hoist Drums (includes all Luffing Jib Lengths)									
Boom Length Whip Line Drum 2 or						Hoist Line Drum 1		Hoist Line Drum 2	
	1 Part 2 Parts		arts						
Meters	Feet	Meters	Feet	Meters	Feet	Meters	Feet	Meters	Feet
54,0	177.2	280	920	415	1,360	820	2,690	445	1,460
60,0	196.9	295	970	435	1,430	855	2,810	445	1,460
66,0	216.5	320	1,050	450	1,480	825	2,710	460	1,509
72,0	236.2	330	1,080	450	1,480	780	2,560	460	1,509
78,0	255.9	340	1,120	450	1,480	770	2,530	460	1,509
84,0	275.6	355	1,160	450	1,480	770	2,530	460	1,509

**Note:** Above hoist line lengths are based on single part lead line. Hoist and whip line lengths will allow hook to touch ground. When block travel below ground is required, add additional rope equal to parts of line times added travel distance. Hoisting distance or line pull may be limited when block travel below ground is required.

Manitowoc, Wisconsin 54220 U.S.A.

#### **M**anıtowoc **MLC300 VPC-MAX**

## **Wire Rope Specifications**

Luffing Jib No. LJ11:500-501 on Boom No. B65:505-500 with Mast No. M11:503

Hoist Reeving for Main Load Block - Single Lead Line (Drum 1)								
No. Parts of Line	1	2	3	4	5			
Maximum Load - kg	16 670	33 340	50 010	66 680	83 350			
Maximum Load - lb	36,760	73,520	110,280	147,040	183,800			
Maximum Load per Part of Line - kg	16 670	16 670	16 670	16 670	16 670			
Maximum Load per Part of Line - Ib	36,760	36,760	36,760	36,760	36,760			
No. Parts of Line	6	7	8	• 9				
Maximum Load - kg	100 020	116 690	133 360	147 280				
Maximum Load - lb	220,560	257,320	294,080	324,700				
Maximum Load per Part of Line - kg	16 670	16 670	16 670	16 364				
Maximum Load per Part of Line - lb	36,760	36,760	36,760	36,077				

Hoist Reeving for Main Load Block - Single Lead Line (Drum 2)						
No. Parts of Line	1	2	3	4		
Maximum Load - kg	16 670	33 340	50 010	66 680		
Maximum Load - lb	36,760	73,520	110,280	147,040		
Maximum Load per Part of Line - kg	16 670	16 670	16 670	16 670		
Maximum Load per Part of Line - lb	36,760	36,760	36,760	36,760		

Hoist Reeving for Whip Load Block - Single Lead Line (Drum 2 or 3)					
No. Parts of Line	1	2			
Maximum Load - kg	16 600	33 300			
Maximum Load - lb	36,700	73,500			
Maximum Load per Part of Line - kg	16 670	16 670			
Maximum Load per Part of Line - lb	36,760	36,760			

**Manitowoc Cranes** 9668-A, 2019-03-27

#### **Wire Rope Specifications**

MLC300 VPC-MAX

Luffing Jib No. LJ11:500-501 on

Boom No. B65:505-500 with Mast No. M11:503

#### **Wire Rope Specifications**

Rotation Resistant Wire Rope

**Hoist Line:** 

28 mm (Drum 1):

Wire Rope with Spelter Button and Pad Eye

Right Hand Lang Lay

Minimum Breaking Strength = 83 370 kg (183,800 lb)

Approx. Weight = 4.2 kg/m (2.8 lb/ft)

Whip/Auxiliary Line:

28 mm (Drums 2 or 3):

Wire Rope with Spelter Button and Pad Eye

Right Hand Lang Lay

Minimum Breaking Strength = 83 370 kg (183,800 lb)

Approx. Weight = 4.2 kg/m (2.8 lb/ft)

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Drum 1: 28 mm Wire Rope - 8 Layers - 939 m (3,082 ft)

(Hoist Line)

Drum 2: 28 mm Wire Rope - 6 Layers - 418 m (1,372 ft) - non-freefall drum

(Auxiliary Line)

Drum 3: 28 mm Wire Rope - 6 Layers - 418 m (1,372 ft) - non-freefall drum

(Whip Line)

7 m (22 ft) is deducted from maximum spooling capacity for 3 dead wraps per drum.

Refer to Drum and Lagging chart No. 9339-A and Load Block Reeving in the Operator Manual.

Refer to Block Overhaul Weights chart **No. 9413-A** for minimum weight required for block lowering.