



1300 m TON

1.00 WIRE ROPE FOR USE WITH OPTIONAL LAGGING #502369 (REF. DRUM SHAFT ASSEMBLY)
NEITHER 25 mm NOR 26 mm METRIC ROPE WILL SPOOL CORRECTLY FOR THIS LAGGING AND SHOULD NOT BE CONSIDERED AS ALTERNATE ROPES.

3 900 U.S. TON

BOLT TORQUE: (WITH LOCTITE #271)
APPLY TO THDS, LOCTITE #271 (MEC CODE NO. 622292)
CAPSCREWS W/END PLATE 174236 TORQUE TO 115 FT. LBS.

NEVER-SEEZ:

APPLY NEVER-SEEZ OR EQUIVALENT TO THE FOLLOWING:

ALL SLEEVE I.D.

6 SEE OPTIONAL 90T UPPER POINT BILL OF MATERIAL

FOR 278 THRU 403 FT BOOM, 50FT #72 INSERT (173408)
MUST BE LOCATED ABOVE 72A INSERTS.

	OPTIONAL - 900T		
1	LOWER BM POINT HANGER FRAME ASSY	174346	3

OPTIONAL - 90T UPPER POINT WITH 1.125 WIRE ROPE

1	BOOM POINT ASSEMBLY-UPPER	175731		
a	SPACER	175753		
1	WIRE ROPE GUIDE ASSEMBLY	175882		
1	WIRE ROPE GUIDE ASSEMBLY	175889		
1	SHEAVE 42.00 DIA, 1.12 ROPE - STEEL	631092		

		ASSEMB VSED	LIES ON						
ITEM NO.	NO. REGD	EC- TION DESCRIPTION	LENGTH IN.	MA	TERIAL	CODE NO. OR DHG. NO		<u> </u>	WIT
1	1	1.00 X 1.00	5.00	CF	1018	174346-9			
	4	PIN				136697			
	2	PIN				160306		REVIS	IONS
	4	WASHER				162803		12-19-9 Alwas 1	97 ACK
	1	BOOM ANGLE INDICATOR A	SSEMBL	Υ		168779		MV2 I	/5-7-5-5
	1	BOOM STOP ASSEMBLY FOR	72 B	00M		173550			
	1	WIRE ROPE GUIDE ASSEME	BLY #72	ВС	IOM	173795			
	1	END PLATE				174236			
	1	SLEEVE				174345			
	1	SPACER				174354			
	1	SPACER				174356			
	\vdash	EQUALIZER SUPPORT ASSE	MBLY			174811			
	1	LOWER BM POINT HANGER	FRAME	ASS	Y	175078	1		
	\vdash	LINK			•	175221			
		#75A MAST ASSEMBLY				175674			
	\vdash	ROPE GUARD				175754			
		EQUALIZER ASSEMBLY				175887			
						1,300/			
	2	SHEAVE 42.00 DIA, 1.62	ROPE	- 5	TEEL	631086			

DWG. NO.	173436	175608	175610	173408	179982	175699	175700	175702	175709	175701	175713	175714	175715	175797	175796	175795	175794	175245	175242
BOOM LENGTH	50 FT 15.24 M BUTT	50 FT 15.24 M #72A INSERT	25 FT 7.62 M #72A INSERT	50 FT 7.62 M #72 INSERT	50 FT 15.24 M TRANSITION INSERT	3 FT .91 M TOP	80.83" 2.05 M BASIC STRAP	25 FT 7.62 M STRAP	50 FT 7.62 M STRAP	15.00″ .38 M LINK	PIN	COLLAR	PIN	STRAP BRACKET ASSEMBLY	STRAP BRACKET ASSEMBLY	STRAP BRACKET AND TIMBER GUARD ASSEMBLY	STRAP BRACKET ASSEMBLY	TIMBER GUARD ASSEMBLY	TIMBER GUARD ASSEMBLY
153 FT-46.63 M	1	1	0	0	1	1	2	2	0	8	8	8	8	1	1	1	0	1	3
178 FT-54.25 M	1	1	1	0	1	1	2	4	0	12	12	12	12	1	1	2	0	1	3
203 FT-61.87 M	1	2	0	0	1	1	2	4	0	12	12	12	12	1	1	1	0	1	5
228 FT-69.49 M	1	2	1	0	1	1	2	6	0	16	16	16	16	1	1	2	1	1	5
253 FT-77.11 M	1	2	2	0	1	1	2	8	0	20	20	20	20	1	1	3	2	1	5
278 FT-84.73 M	1	2	1	1	1	1	2	6	2	20	20	20	20	1	1	3	2	1	6
303 FT-92.35 M	1	2	2	1	1	1	2	8	2	24	24	24	24	1	1	4	3	1	6
328 FT-99.97 M	1	2	1	2	1	1	2	6	4	24	24	24	24	1	1	4	3	1	7
353 FT-107.59 M	1	2	2	2	1	1	2	8	4	28	28	28	28	1	1	5	4	1	7
378 FT-115.21 M	1	2	1	3	1	1	2	6	6	28	28	28	28	1	1	5	4	1	8
403 FT-122.83 M	1	2	2	3	1	1	2	8	6	32	32	32	32	1	1	6	5	1	8

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ANGLES

TOLERANCE UNLESS OTHERHISE SPECIFIED

SCALE

DECIMAL PLACES FABRICATION MACHINING

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DECIMAL PLACES FABRICATION MACHINING

OR. CRP

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OR. CRP

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