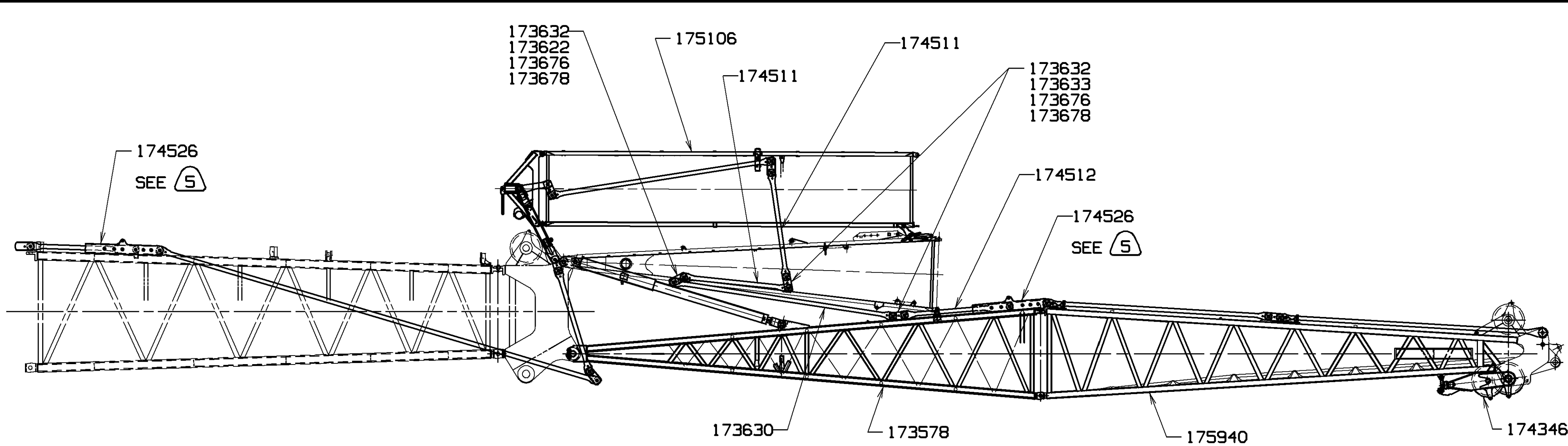
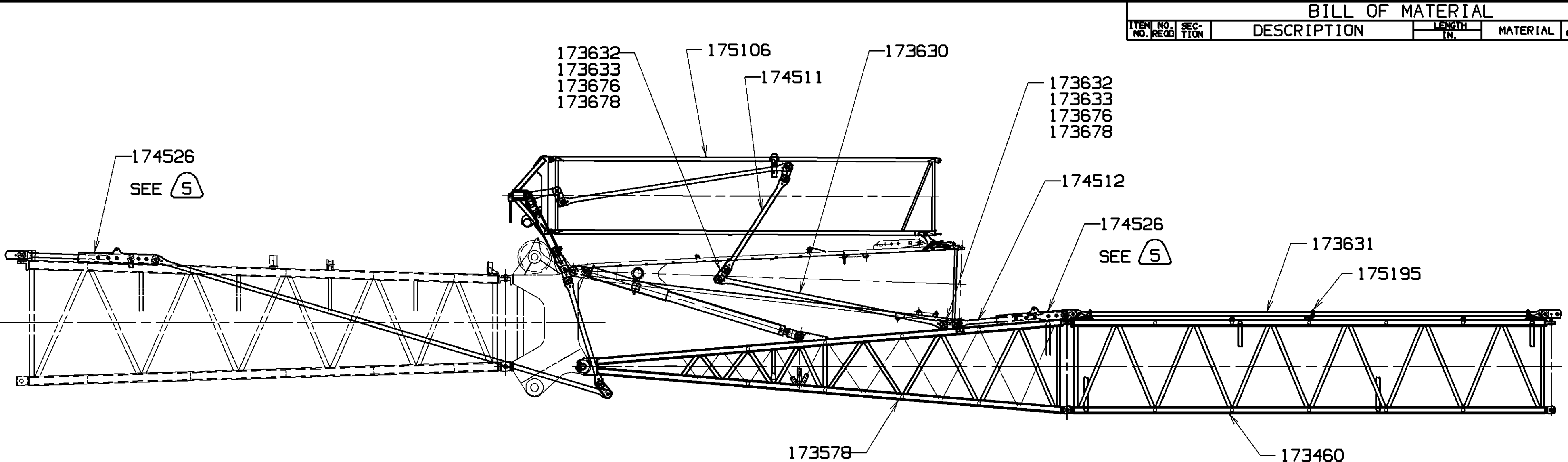
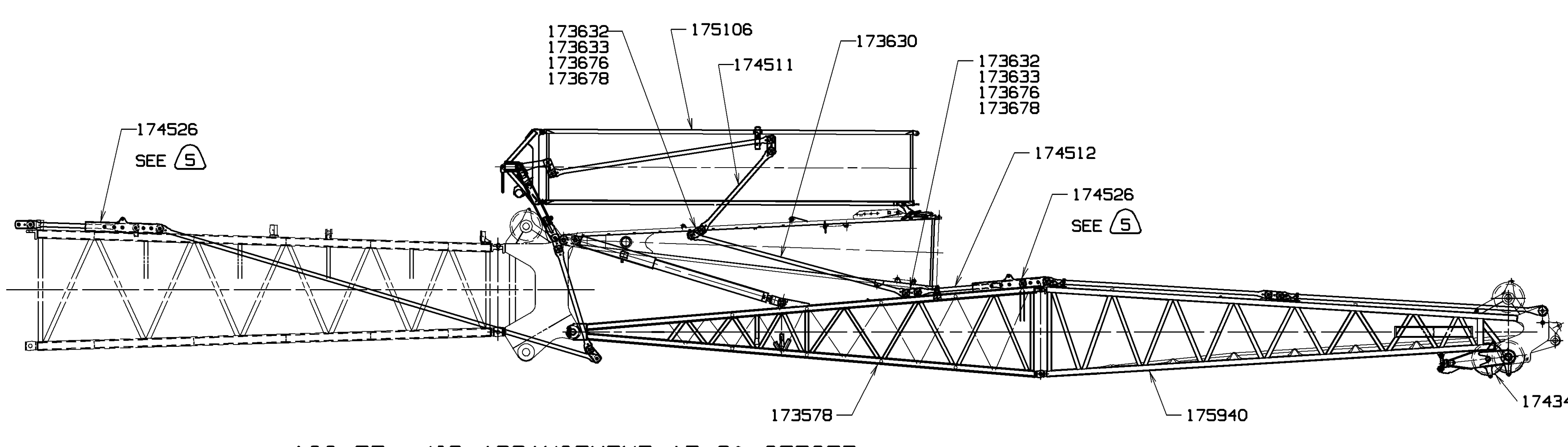




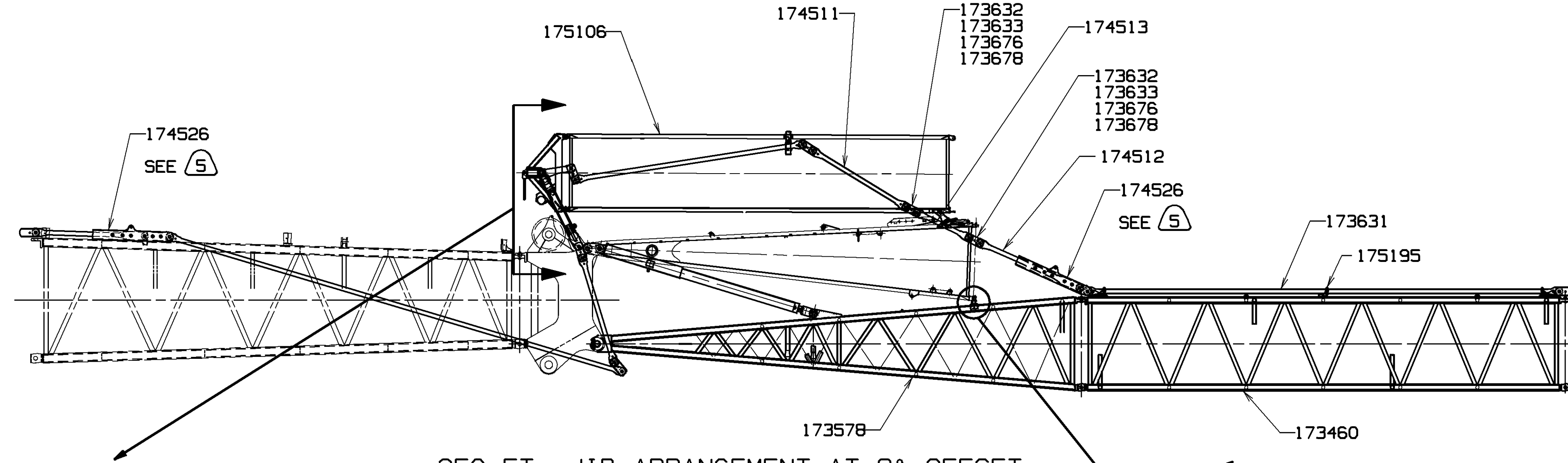
100 FT. JIB ARRANGEMENT AT 20° OFFSET



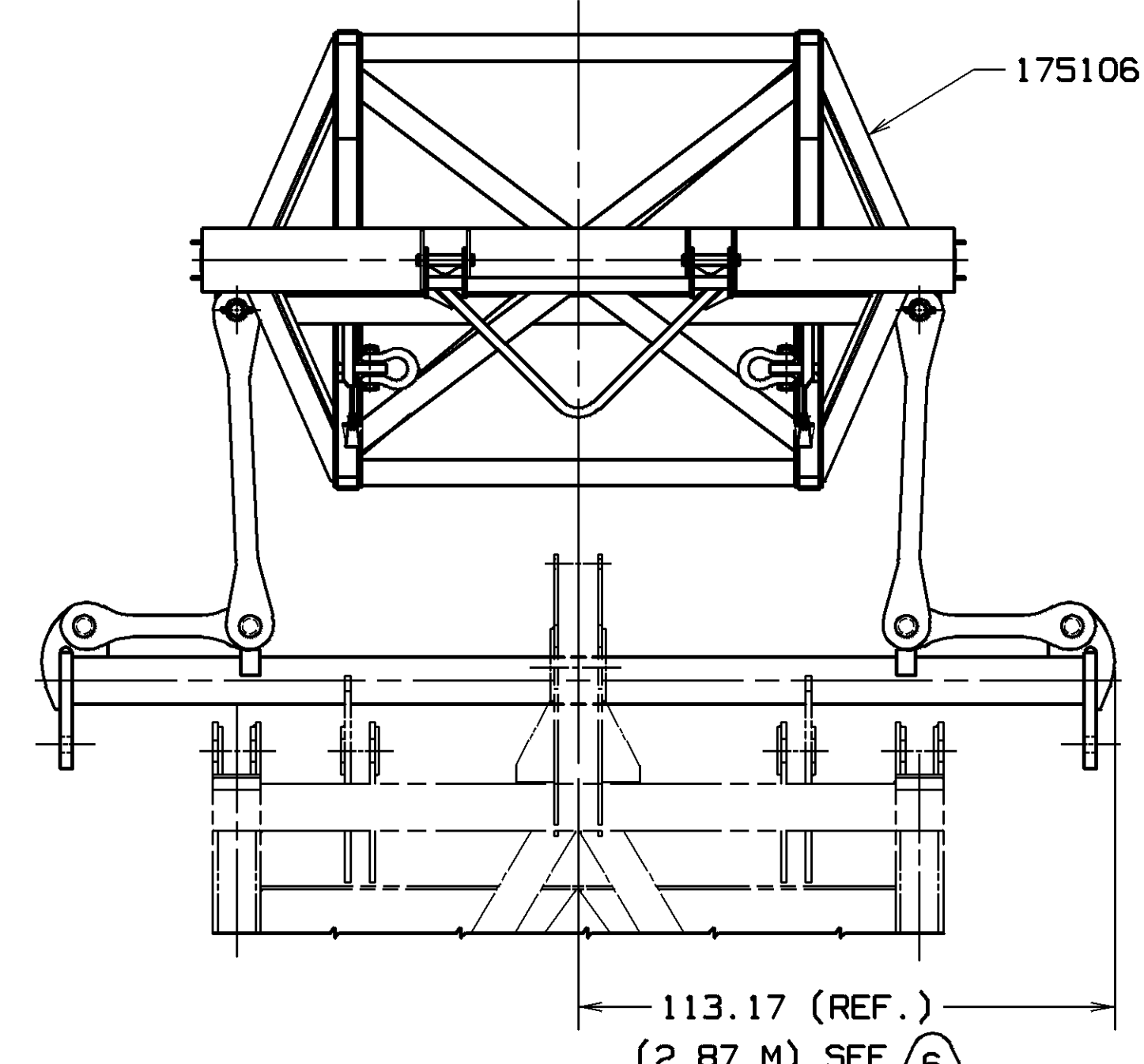
250 FT. JIB ARRANGEMENT AT 20° OFFSET



100 FT. JIB ARRANGEMENT AT 8° OFFSET

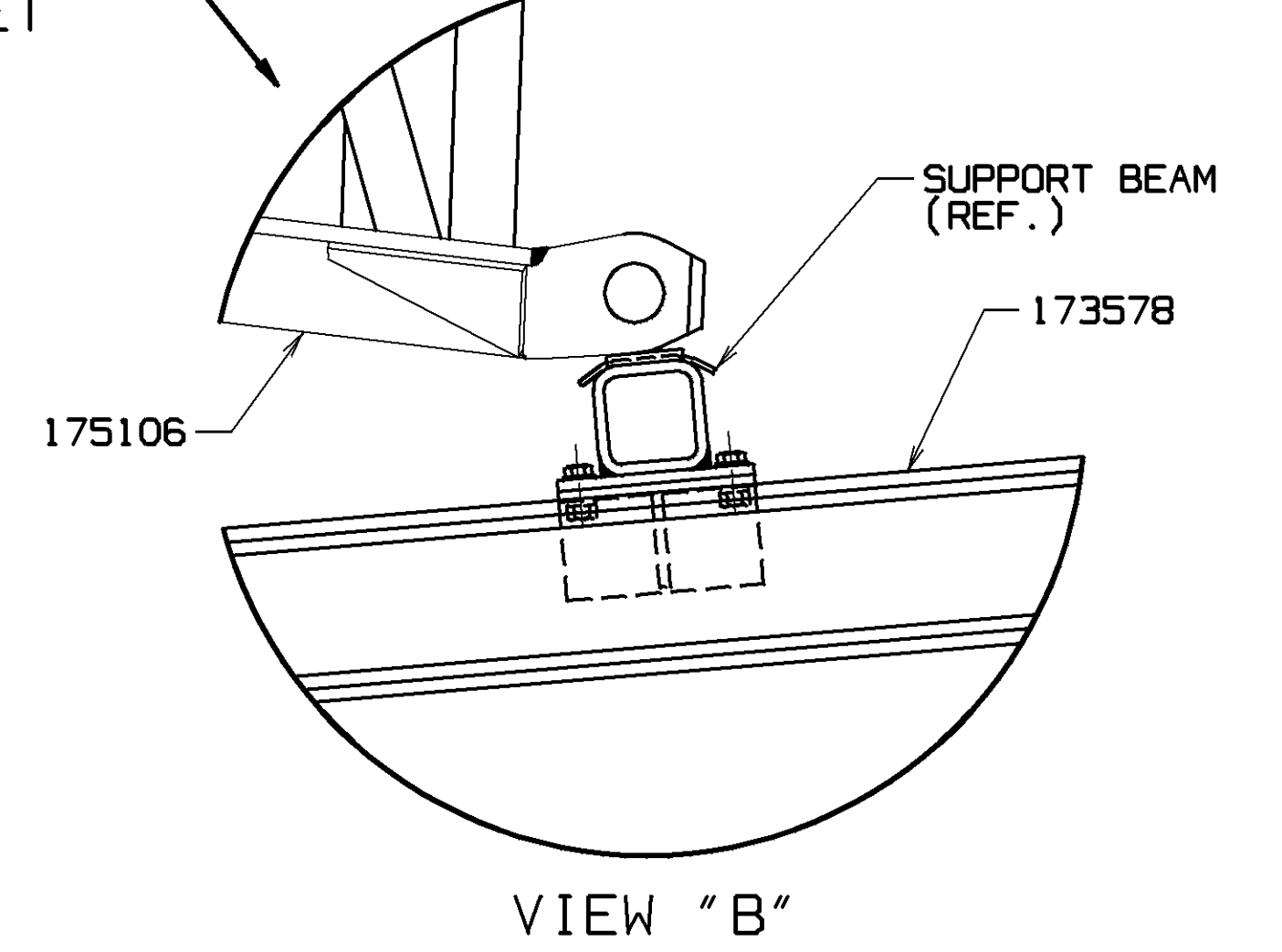


250 FT. JIB ARRANGEMENT AT 8° OFFSET

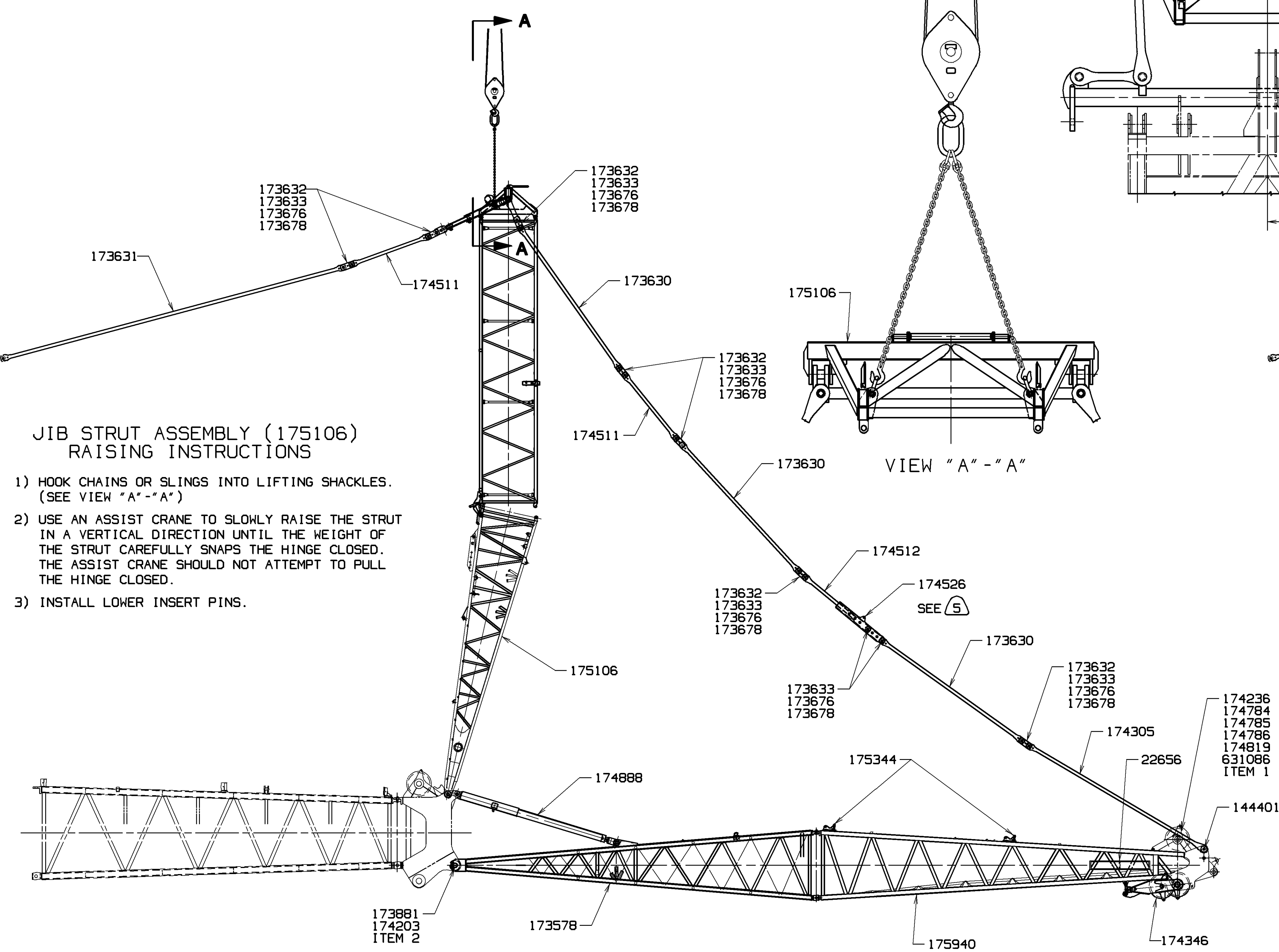


JIB STRUT ASSEMBLY (175106)
LOWERING INSTRUCTIONS

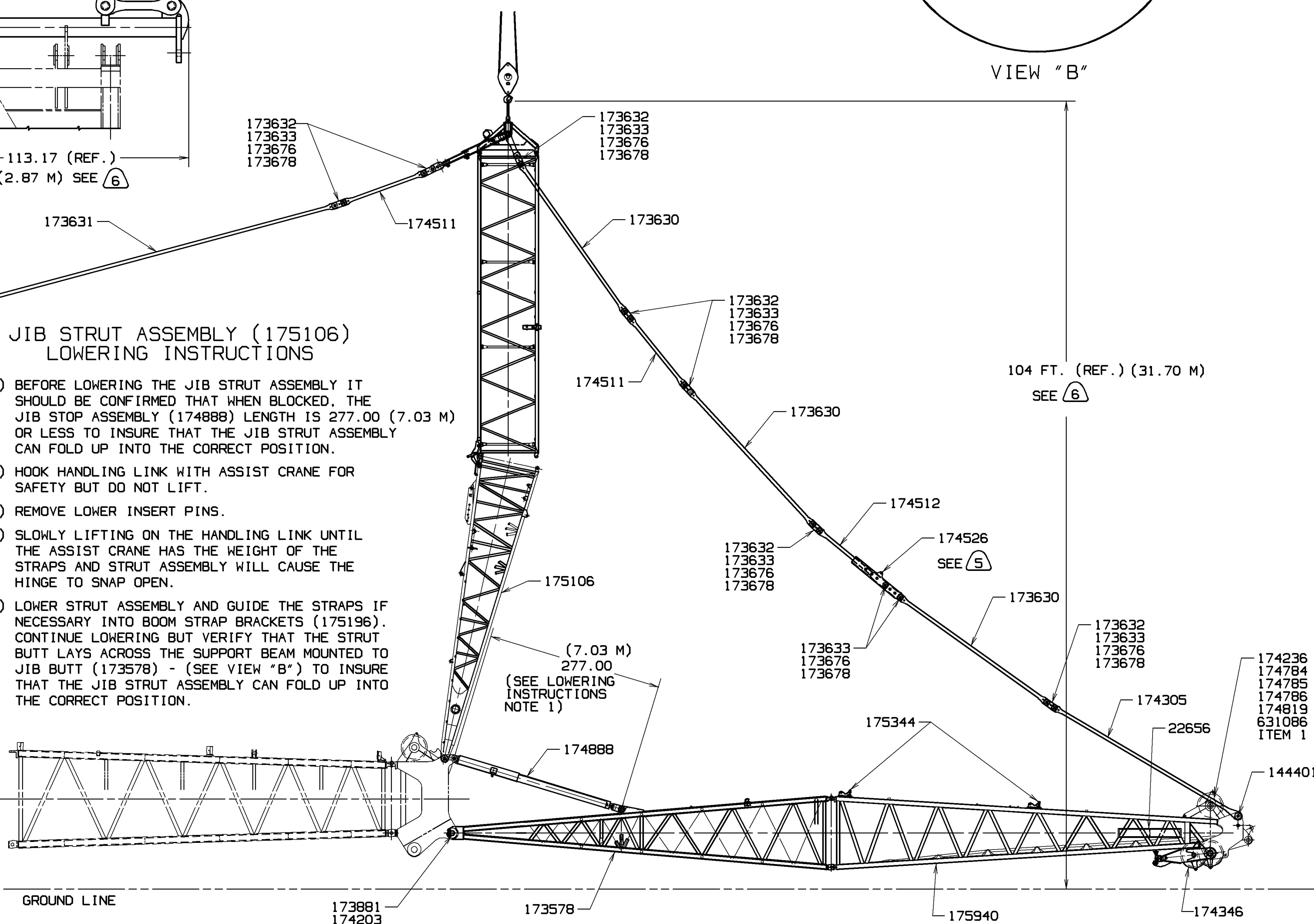
- 1) BEFORE LOWERING THE JIB STRUT ASSEMBLY IT SHOULD BE CONFIRMED THAT WHEN BLOCKED, THE JIB STOP ASSEMBLY (174888) LENGTH IS 277.00 (7.03 M) OR LESS TO INSURE THAT THE JIB STRUT ASSEMBLY CAN FOLD UP INTO THE CORRECT POSITION.
- 2) HOOK HANDLING LINK WITH ASSIST CRANE FOR SAFETY BUT DO NOT LIFT.
- 3) REMOVE LOWER INSERT PINS.
- 4) SLOWLY LIFTING ON THE HANDLING LINK UNTIL THE ASSIST CRANE HAS THE WEIGHT OF THE STRAPS AND STRUT ASSEMBLY WILL CAUSE THE HINGE TO SNAP OPEN.
- 5) LOWER STRUT ASSEMBLY AND GUIDE THE STRAPS IF NECESSARY INTO BOOM STRAP BRACKETS (175196). CONTINUE LOWERING BUT VERIFY THAT THE STRUT BUTT LAYS ACROSS THE SUPPORT BEAM MOUNTED TO JIB BUTT (173578) - (SEE VIEW "B") TO INSURE THAT THE JIB STRUT ASSEMBLY CAN FOLD UP INTO THE CORRECT POSITION.



104 FT. (REF.) (31.70 M)
SEE (6)



JIB STRUT RAISING - SEE (6)



JIB STRUT LOWERING - SEE (6)

BILL OF MATERIAL				ASSEMBLIES USED ON
ITEM NO.	DESCRIPTION	QTY.	MATERIAL	DATE
173632				
173633				
173676				
173678				
175106				
174511				
174512				
173630				
173578				
175940				
174346				
174888				
175344				
174305				
22656				
174236				
174784				
174785				
174786				
174819				
631086				
ITEM 1				
144401				
173881				
174203				
ITEM 2				

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	DECIMAL PLACES	FABRICATION	MACHINING	DR. CRP			JIB ASSEMBLY		
	(1) PLACE 0.0	± 0.120	± 0.180	± 0.030				MODEL M-1200R	
	(2) PLACE 0.00	± 0.080	± 0.120	± 0.015					(#75 JIB W/OPTIONAL UPPER POINT)
	(3) PLACE 0.000	± 0.050	± 0.080	± 0.010					
ANGLES	± 1° 30'	± 0° 30'	± 0° 15'	PATTERN NO. 176116					

