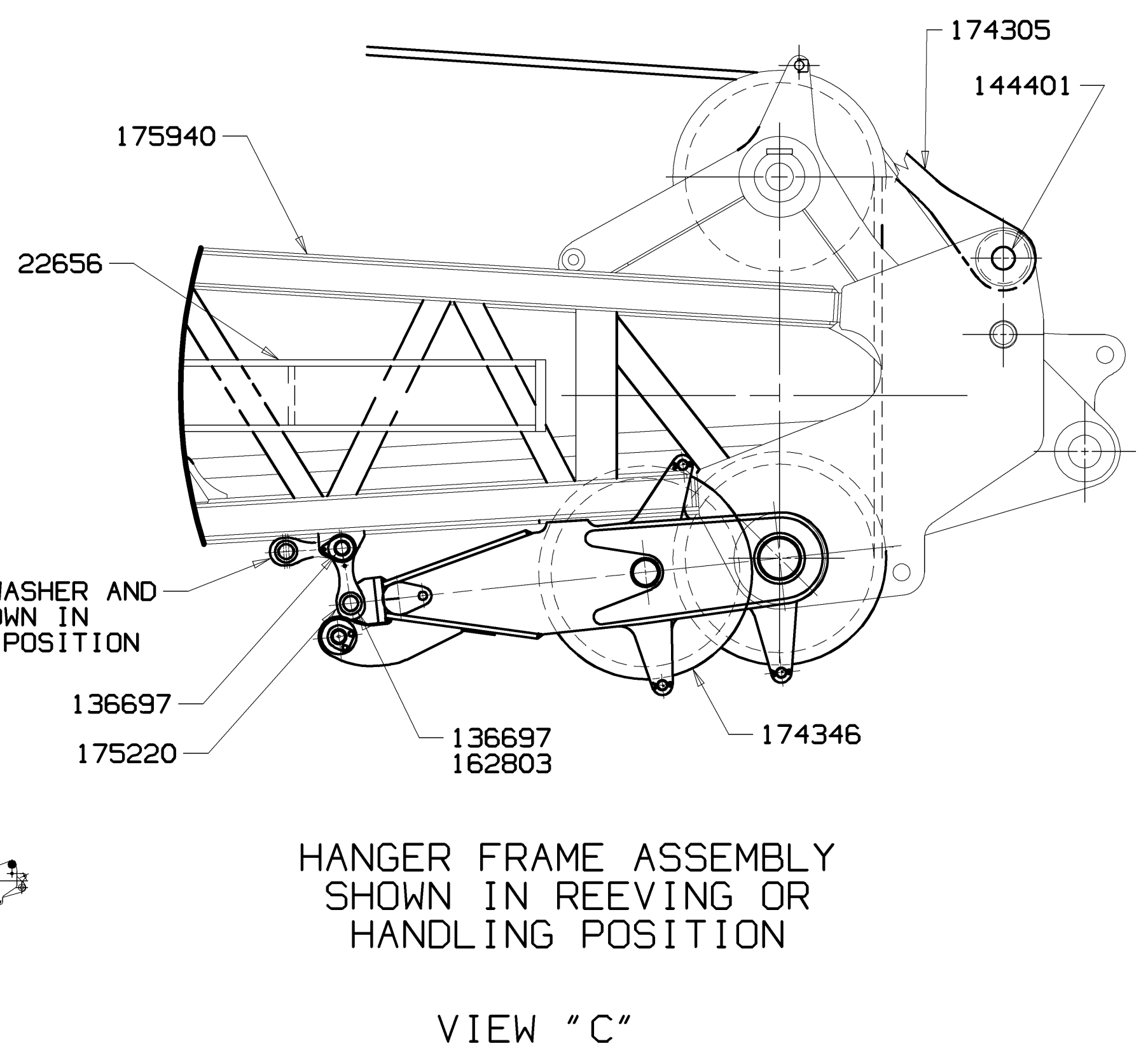
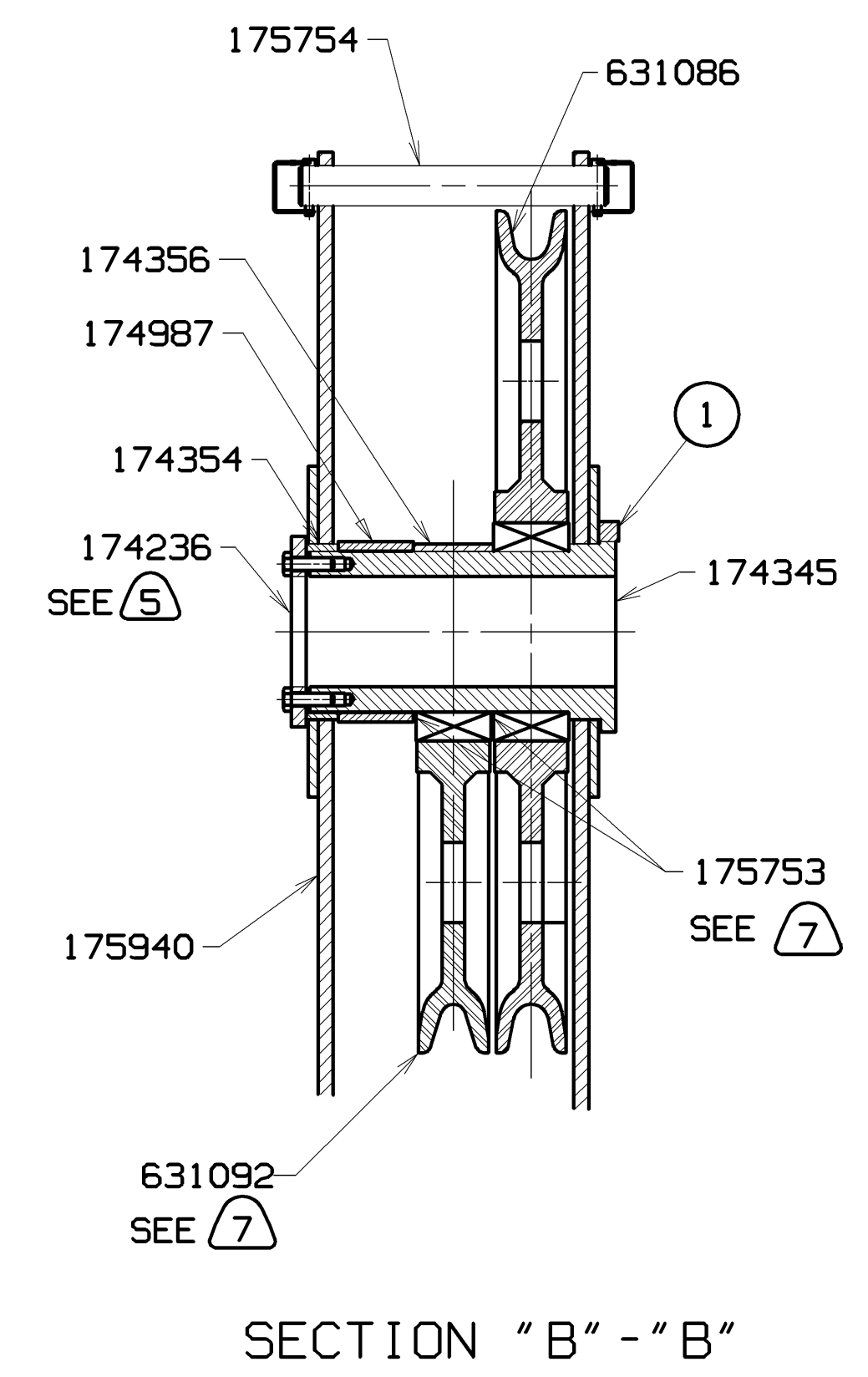
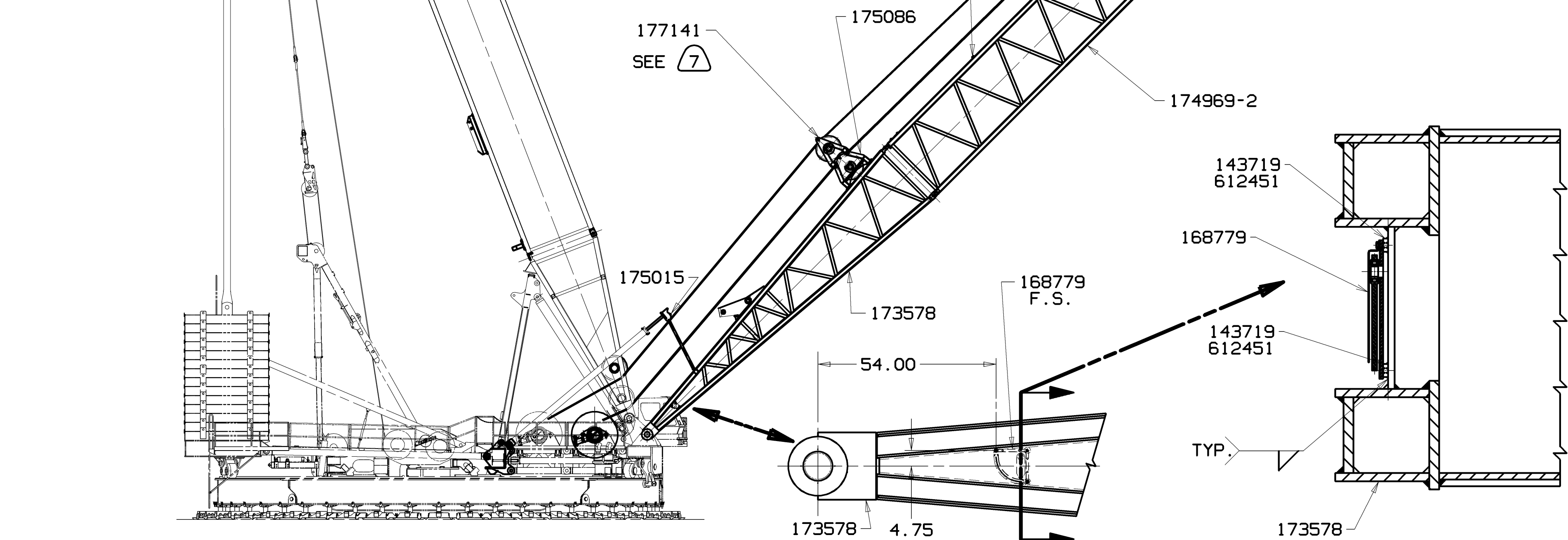
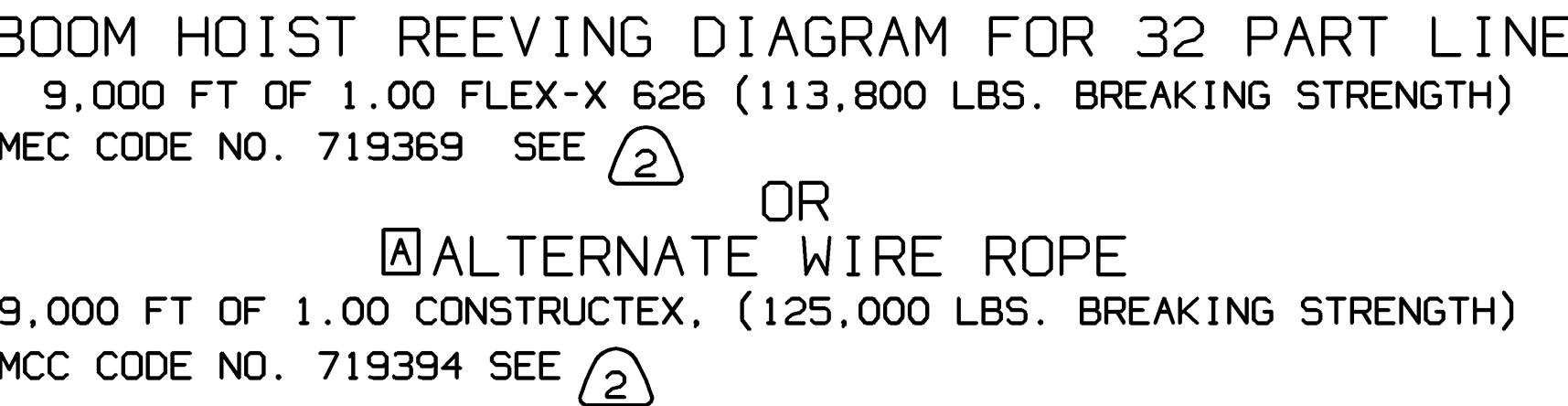




PRIVATE LABELING REQUIREMENT TO CONFORM TO ENGINEERING SPECIFICATION 6829103794 FOR COMPONENTS LISTED IN GDS500-05-035
DATE 9-29-95
PATTERN NO.
QMS. NO. 177315

DWG. NO.	173578	174969-2	 173460-3	173460	173459	175940	174305	173630	173631	173632	173633	173676	173678	175195	 175196	175344	174916
BOOM LENGTH	50 FT 15.24 M BUTT	50 FT 15.24 M 75A INSERT	50 FT 15.24 M INSERT	50 FT 15.24 M INSERT	25 FT 7.62 M INSERT	50 FT 15.24 M TOP	337.578" 8.57 M BASIC STRAP	25 FT 7.62 M STRAP	50 FT 7.62 M STRAP	15.00 0.38 M LINK	PIN	COLLAR	PIN	STRAP BRACKET ASSEMBLY	STRAP BRACKET ASSEMBLY	STRAP BRACKET ASSEMBLY	TIMBER
150 FT (45.72 M)	1	1	0	0	0	1	2	0	0	0	2	2	2	0	2	0	2
175 FT (53.34 M)	1	1	0	0	1	1	2	2	0	4	6	6	6	0	4	0	3
200 FT (60.96 M)	1	1	1	0	0	1	2	2	0	4	6	6	6	0	4	0	4
225 FT (68.58 M)	1	1	1	0	1	1	2	4	0	8	10	10	10	0	4	4	5
250 FT (76.20 M)	1	1	1	0	2	1	2	6	0	12	14	14	14	0	4	8	6
	1	1	1	1	0	1	2	2	2	8	10	10	10	2	4	4	6
275 FT (83.82 M)	1	1	1	1	1	1	2	4	2	12	14	14	14	2	4	8	7
300 FT (91.44 M)	1	1	1	1	2	1	2	6	2	16	18	18	18	2	4	12	8
	1	1	1	2	0	1	2	2	4	12	14	14	14	4	4	8	8
325 FT (99.06 M)	1	1	1	2	1	1	2	4	4	16	18	18	18	4	4	12	9
350 FT (106.68 M)	1	1	1	2	2	1	2	6	4	20	22	22	22	4	4	16	10
	1	1	1	3	0	1	2	2	6	16	18	18	18	6	4	12	10
375 FT (114.30 M)	1	1	1	3	1	1	2	4	6	20	22	22	22	6	4	16	11
400 FT (121.92 M)	1	1	1	3	2	1	2	6	6	24	26	26	26	6	4	20	12
	1	1	1	4	0	1	2	2	8	20	22	22	22	8	4	16	12

BILL OF MATERIAL							ASSEMBLIES USED ON	
ITEM NO.	SEC. NO.	SECTION	DESCRIPTION	LENGTH IN.	MATERIAL	CODE NO. OR DWG. NO.	△	
150 FT BASIC BOOM								
1	1		1.00 X 1.00	5.00	CF 1018			
	2		BOOM SIGN			22656		
	4		PIN			136697		
	3		MOUNTING PAD			143719		
	2		PIN			144401		
	4		WASHER			162803		
	1		BOOM ANGLE INDICATOR ASSEMBLY			168779		
	2		PIN			173404		
	2		COLLAR			173675		
	2		PIN			173677		
	1		#75 MAST ASSEMBLY			173397		
	1		END PLATE			174236	5	
	1		EQUALIZER ASSEMBLY			174257		
	4		LINK			174312		
	1		SLEEVE			174345		
	1		LOWER BM POINT HANGER FRAME ASSY.			174346	1	
	1		SPACER			174354		
	1		SPACER			174356		
	2		TIMBER			174917		
	1		SPACER			174987		
	1		BOOM STOP ASSEMBLY			175015		
	1		WIRE ROPE GUIDE ASSEMBLY			175086		
	2		EQUALIZER SUPPORT ASSEMBLY			175136		
	4		LINK			175220		
	1		ROPE GUARD			175754		
	3		.38-16UNC-2A X .63 LG HEX HD SCR			612451		
	1		SHEAVE 42.00 DIA, 1.62 ROPE - STEEL			631086		

OPTIONAL - 90T UPPER POINT WITH 1.125 WIRE ROPE			
1	BOOM POINT ASSEMBLY-UPPER	175731	
2	SPACER	175753	
1	WIRE ROPE GUIDE ASSEMBLY	177141	
1	SHEAVE 42.00 DIA, 1.12 ROPE - STEEL	631092	

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	DECIMAL PLACES	FABRICATION	MACHINING	DR. CRP				
	(1) PLACE 0.0	≤ 10 FEET > 10 FEET	≤ 10 FEET > 10 FEET	CR. CRP				
	(2) PLACE 0.00	≤ .120 > .120	≤ .030 > .030	APP RJW				
	(3) PLACE 0.000	≤ .060 > .060	≤ .015 > .015					
	ANGLES	MACHINING TOLERANCE APPLIES TO THIS DIMENSION UNLESS OTHERWISE SPECIFIED						