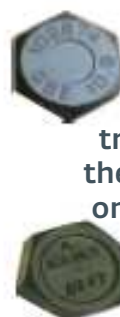


Slewing ring fixing bolts

Let regularly check or change your bolts for slewing ring



Irreproachable traceability through the hitting lot number on the top of the bolt

Follow the manufacturer recommendations:

- Verification of the tightening of the slewing ring bolts every year, following the instructions in *Chapter 65E "Slewing ring fixing bolts"* or *paragraph "Slewing ring fixing bolts"* of your catalog that comes with the crane.
- Systematic preventive exchange of the slewing ring bolts **untreated** every 8 years or after 16000 hours of operation of the machine.
- Systematic preventive exchange of the slewing ring bolts **treated** every 12 years or after 24000 hours of operation of the machine.
- Systematic exchange of the slewing ring bolts by change of the slewing ring of the crane, unless specific instructions from Manitowoc.

Characteristics:

- Specially selected and adapted to your crane.
- Define according to specific standards that meet precise specifications imposed to all our suppliers.
- Identification and quality control as soon as the parts are received.