

TABLE "A"			
WIRE ROPE JIB STOP			
ANGLE BETWEEN JIB AND BOOM	CODE NO.	DWG NO.	LENGTH
3°	277021	76232	8'-10 $\frac{1}{2}$ "
10°	277020	76232	8'-7 $\frac{1}{2}$ "
20°	277020	76232	8'-7 $\frac{1}{2}$ "

BILL OF MATERIAL							REMARKS	ASSEMBLIES USED ON
ITEM NO.	NO. REQ'D.	SEC. NO.	DESCRIPTION	LENGTH FT. IN.	MATERIAL	CODE NO. OR DWG. NO.		

40FT. BASIC JIB							
NO. REQ'D.	DWG. NO.	DESCRIPTION				REMARKS	
2	12761	WASHER					
4	15345	KEEPER PLATE					
1	24653	SHEAVE ASSEMBLY-1 SHEAVE-27" O.D.					
1	94272	JIB PT. SHAFT ASS'Y.				1SHEAVE 32" O.D.	
1	95533	UNIV. WIRE ROPE ANCHOR JOINT ASSY.				1/8" & 1/4" ROPE	
1	49625	JIB TOP - 25 FT. LG.				SEE NOTE 4	
1	49586	JIB BUTT - 15 FT. LG.					
2	76232	WIRE ROPE JIB STOP				SEE TABLE "A"	
2	73135	LOCKING PLATE					
4	73146	ADJUSTING LINK					
2	73149	PIN					
2	73450	PIN					
4	73451	PIN					
4	76265	PIN					
1	75251	WIRE ROPE ROLLER GUIDE ASSEMBLY					
2	139123	STRAP					
1	139317	SHEAVE PIN					
2	143285	LINK					
2	2184	BUSHING					
1	181333	STRUT				SEE NOTE 1	
1	181692	STRUT				SEE NOTE 1	
2	250524	5/8"-11UNC-2A x 8" LG. HEX. HD. BOLT					
2	276951	BASIC PENDANT - 44'-6" LG.				DWG. 77523	
2	548345	5/8"-11UNC-2B ELASTIC STOP NUT					
1	93658	UNIV. WIRE ROPE ANCHOR JOINT ASSY.				1/2" ROPE OPT.	

REVISIONS
7-11-72 C.R.P.
① ADDED
② WAS 24654
③ WAS 43277
12-6-72 R.A.D.
④ DELETED
8-26-75 K.B.W.
⑤ WAS 94201
4-6-76 D.W.D.
⑥ WAS 139996
⑦ DELETED

REQUIRED FOR 50FT. JIB							
1	32981	INSERT - 10 FT.					
1	73385	WIRE ROPE ROLLER GUIDE ASSEMBLY					
4	76265	PIN					
2	276897	PENDANT - 10'-0" LG.				DWG. 77535	

DWG. NO.
181696

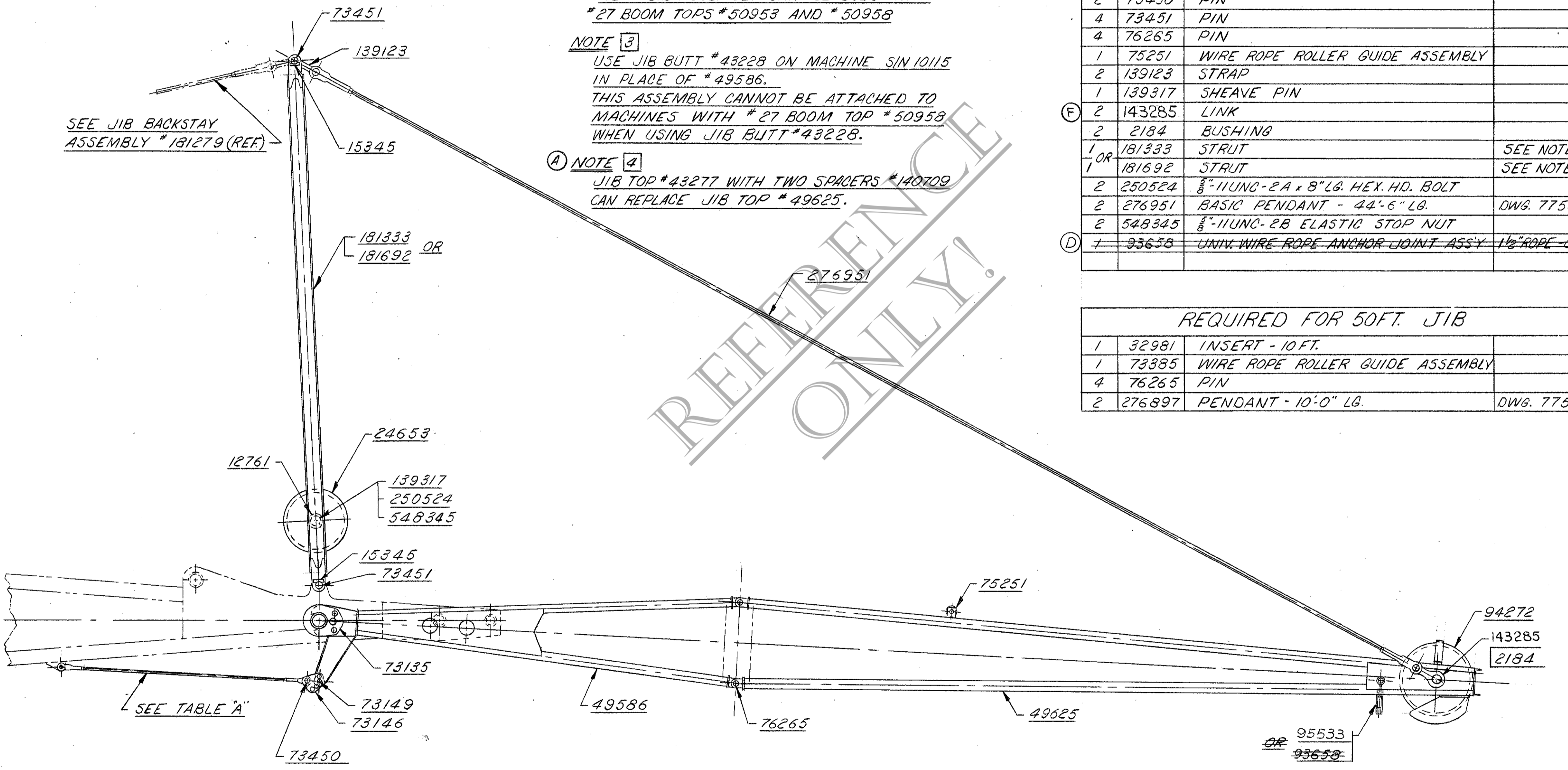
NOTE 1
 * 181333 FOR 4000W RINGER & 4600 SERIES 3
 * 181692 FOR 4100W RINGER SERIES III

NOTE 2
 * 122 A JIB ASSEMBLY CAN BE USED WITH
 * 27 BOOM TOPS #50953 AND #50958

NOTE 3
 USE JIB BUTT #43228 ON MACHINE SIN 10115
 IN PLACE OF #49586.
 THIS ASSEMBLY CANNOT BE ATTACHED TO
 MACHINES WITH #27 BOOM TOP #50958
 WHEN USING JIB BUTT #43228.

NOTE 4
 JIB TOP #43277 WITH TWO SPACERS #140709
 CAN REPLACE JIB TOP #49625.

REFERENCE ONLY!



FORMERLY WAS #42802

DATE
4-12-72

SCALE 3/8" = 1'-0" DR. C.R.P. CK. W.M.L. APP.	MANITOWOC ENGINEERING CO. MANITOWOC, WISCONSIN	#122 A JIB ASSEMBLY	PATTERN NO.
	MATERIAL	MODEL 4000W & 4100W RINGER, 4600S-3	CODE NO.
DWG. NO. 181696			DATE