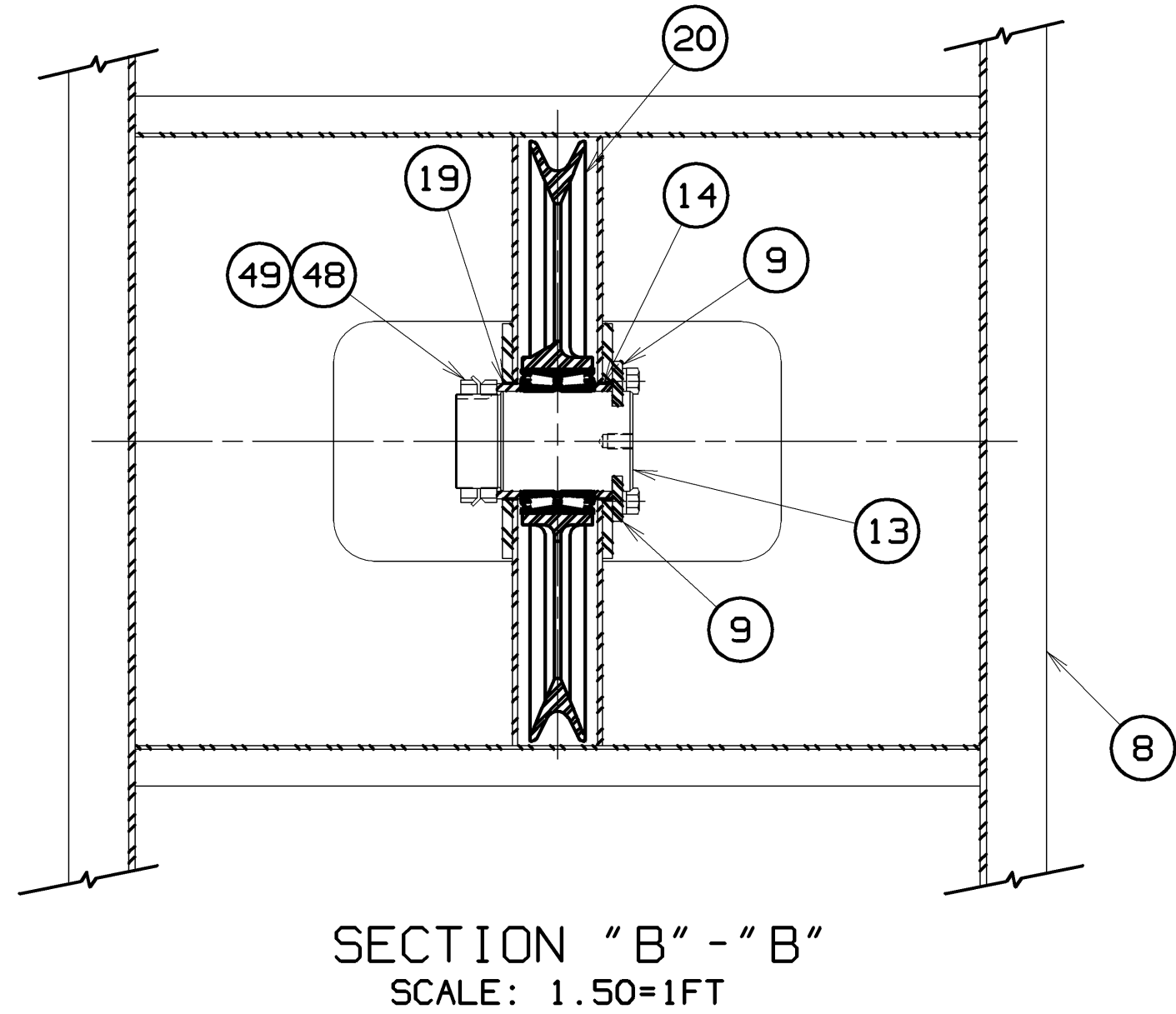
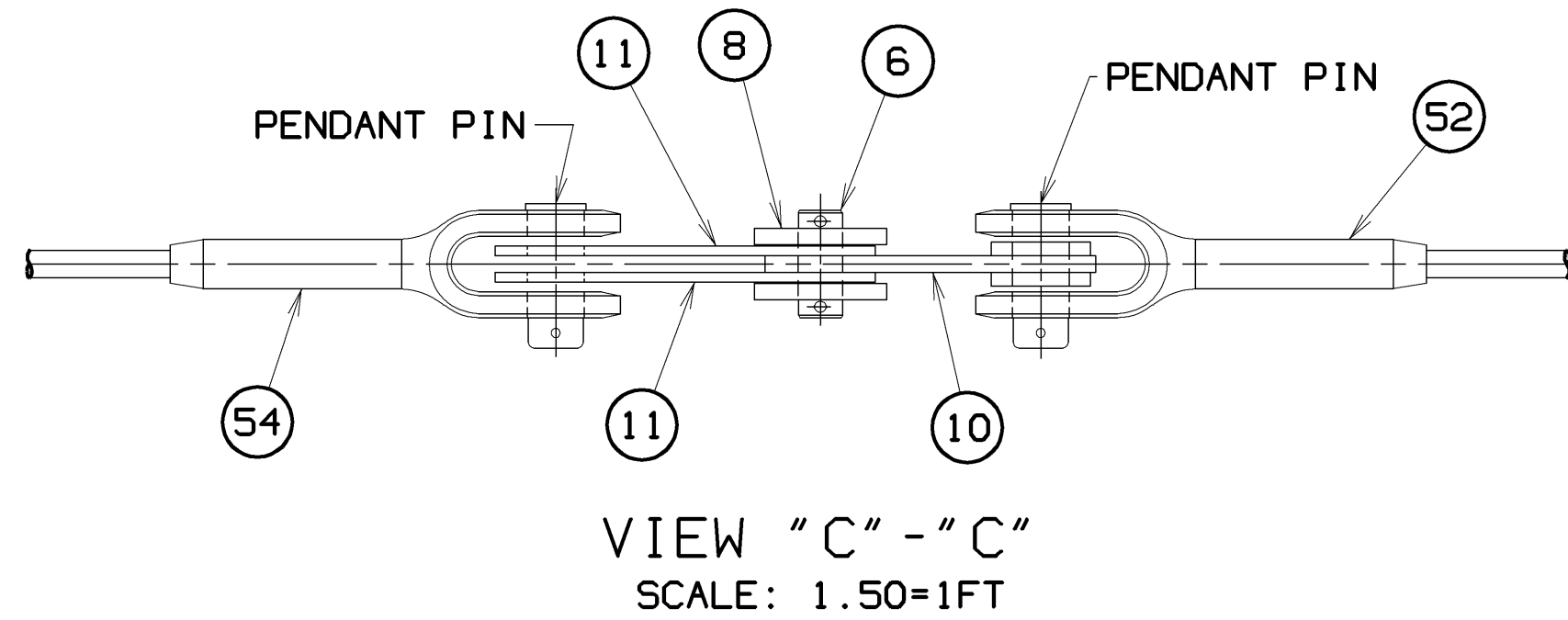
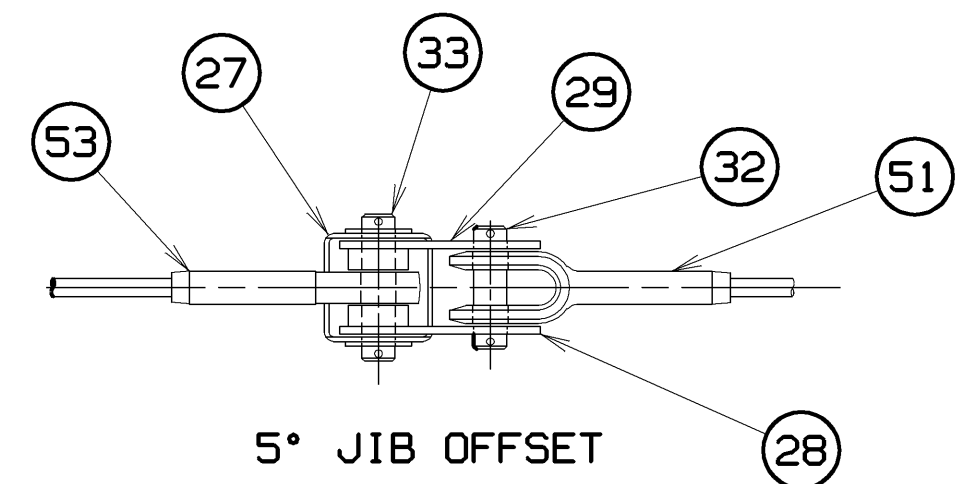


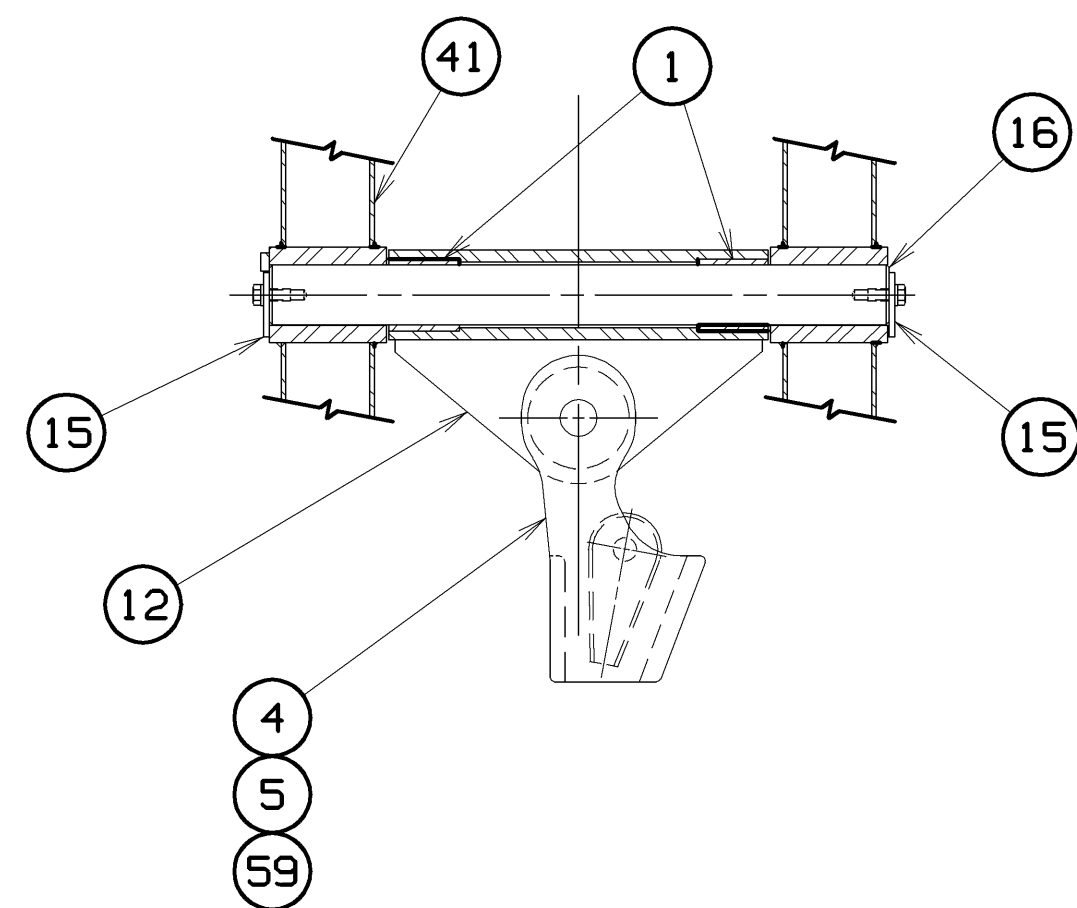
REQ'D FOR VARIOUS JIB LENGTHS				
ITEM NUMBER		63	64	65
JIB LENGTH		20 FT. INSERT (6.1m)	19 FT.-2.00 PENDANT (5.8m)	WIRE ROPE TIMBER GUARD
FEET	METERS			
60	18.3	1	2	1
80	24.4	2	4	2
100	30.5	3	6	3
120	36.6	4	8	4



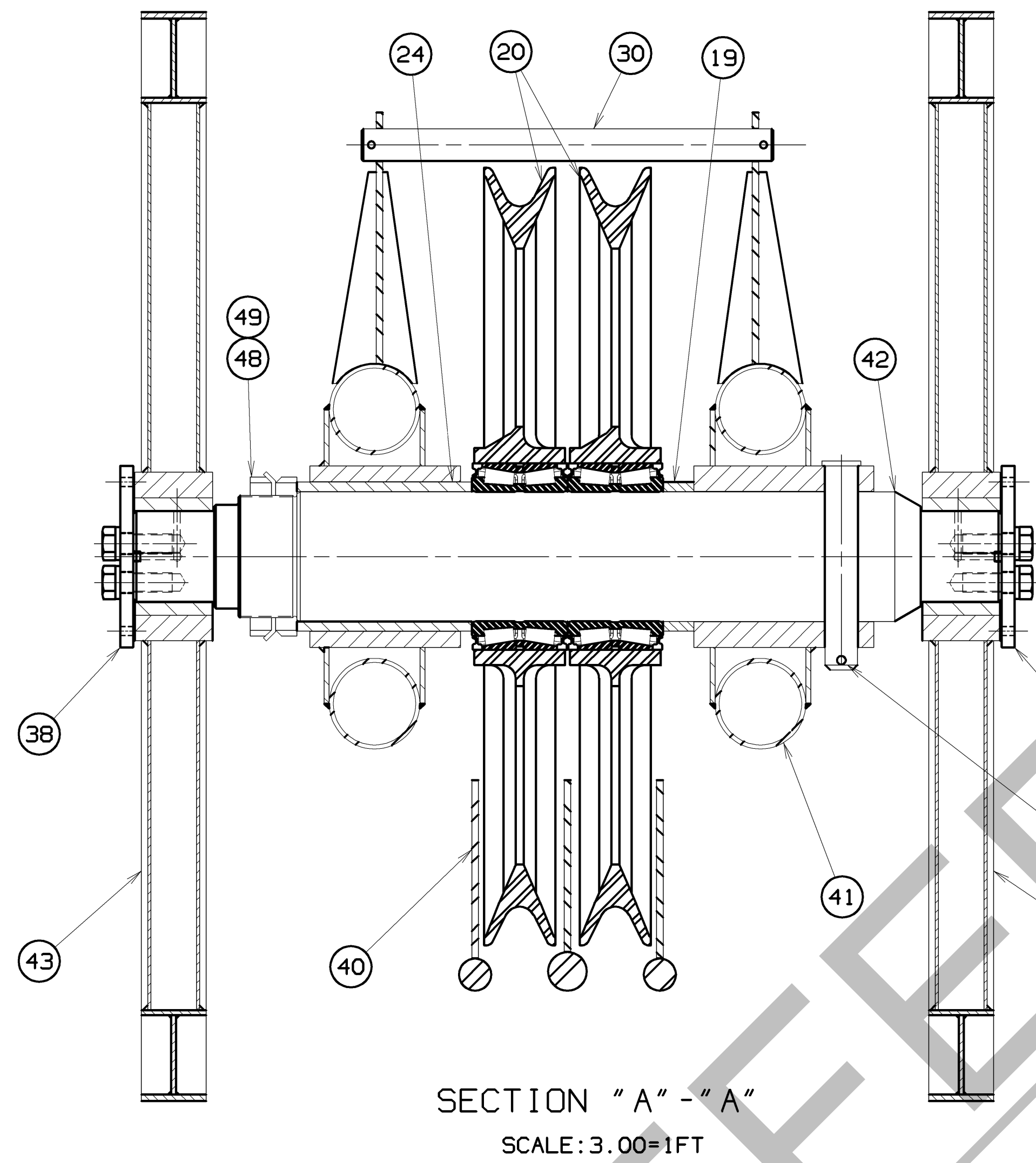
- ① APPLY LOCTITE 242 (MANITOWOC NO. 622293) OR EQUIVALENT TO SCREW 614083 AT ASSEMBLY.
- ② ON DWG. 73026
- ③ CAN BE USED FOR DEAD END WITH 2 PART LINE. MUST BE REMOVED WHEN 2, 3 OR 4 PART LINE AND/OR UPPER DEAD END LUG IS USED.
- ④ TIGHTEN BEARING LOCKNUT (ITEM 48) SUFFICIENTLY TO CLAMP BEARING INNER RACE.
- ⑤ ON DWG. 77535
- ⑥ ATTACH TIMBERS SO THEY ARE FREE TO SLIDE UNDER THERMAL EXPANSION/CONTRACTION OF PLASTIC.



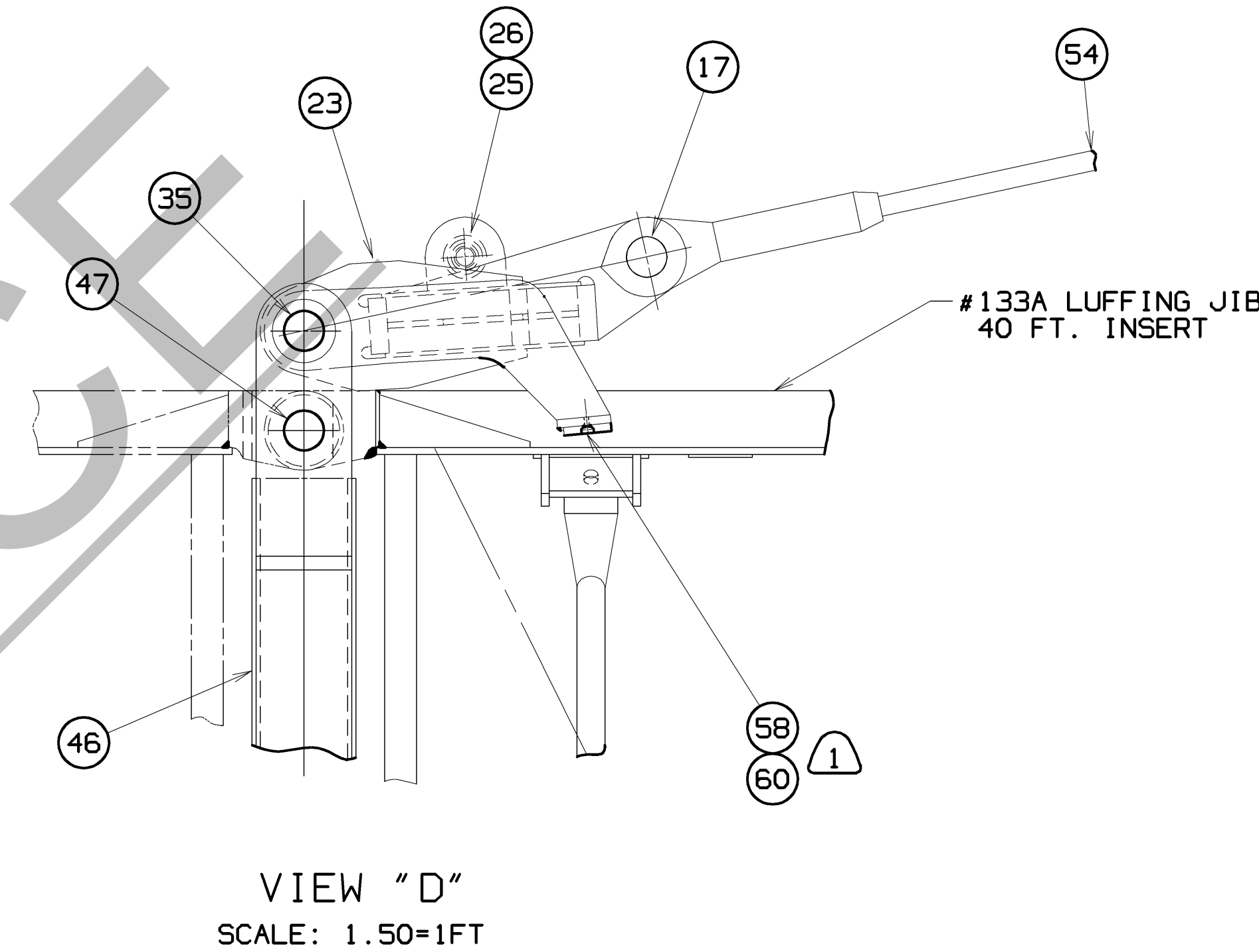
VIEW "E" - "E"
SCALE: 1.50=1FT



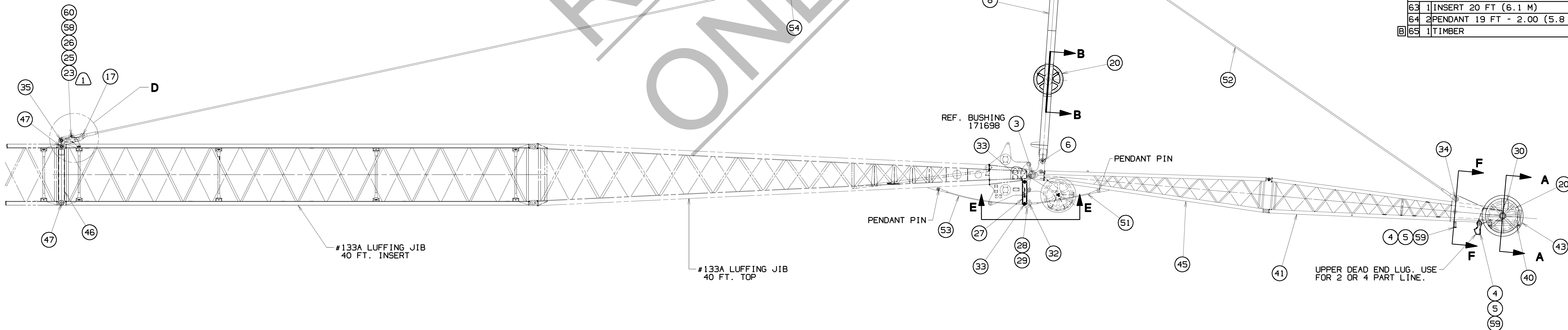
SECTION "F" - "F"
SCALE: 1.50=1FT.



SECTION "A" - "A"
SCALE: 3.00=1FT



VIEW "D"
SCALE: 1.50=1FT



BASIC 40 FT. (12.19m) JIB W/5° OFFSET SHOWN

BILL OF MATERIAL					ASSEMBLIES USED ON
ITEM NO.	QTY.	DESCRIPTION	LENGTH IN.	MATERIAL	
2585-0000 BASIC 40 FT. (12.2 M) JIB ASSEMBLY					
1	2	BUSHING		18129	
2					
3	2	PIN		139102	
4	1	SOCKET		162233	
5	1	WEDGE		162234	
6	4	PIN		166901	
7					
8	1	JIB STRUT (20 FT)-(6.1m)		169803	
9	2	PIN KEEPER		169810	
10	2	LINK		169824	
11	4	LINK		169825	
12	1	DEAD END BAIL		169832	
13	1	PIN		169836	
14	1	SPACER		169837	
15	2	END PLATE		169838	
16	1	PIN		169846	
17	2	PIN		169849	
18					
19	2	SPACER		170677	
20	3	SHEAVE ASSEMBLY FOR 1.125 WIRE ROPE		171250	
21					
22					
23	1	BACKSTAY SUPPORT		192327	
24	1	SPACER		171845	
25	2	ROLLER		171848	
26	1	SHAFT		171849	
27	1	STRUT		192488	
28	2	LINK		171857	
29	2	LINK		171858	
30	1	ROPE GUARD		171863	
31	1	PIN		171864	
32	2	PIN		171867	
33	4	PIN		171868	
34	2	PIN		171869	
35	2	PIN		171870	
36					
37					
38	2	END PLATE		172110	
39					
40	1	ROPE GUARD		172222	
41	1	JIB TOP (20 FT)-(6.1m)		172680	
42	1	SHAFT		179171	
43	2	WHEEL ASSEMBLY		179175	
44					
45	1	JIB BUTT #140 (20 FT)- (6.1m)		192318	
46	2	LINK		192340	
47	4	BOOM JOINT PIN		192366	
48	4	BEARING LOCKNUT		225105	
49	2	BEARING LOCKWASHER		225111	
50					
51	2	PENDANT (6 FT. - 0.00)-(1.8m)		276785	
52	2	JIB BASIC PENDANT (40 FT.)-(12-19m)		276935	
53	2	PENDANT (7 FT. - 7.00)-(2.3m)		277317	
54	2	PENDANT (83 FT. - 8.12)-(25.5m)		277469	
55					
56					
57					
58	2	PAD		554165	
59	1	PIN		563960	
60	2	.312-18UNC-2A X .50 LG (12.7 mm) FL AL HD CAPSCR		614083	
61					
62					
2585-0010 20 FT (6.1 M) INSERT					
63	1	INSERT 20 FT (6.1 M)		172679	
64	2	PENDANT 19 FT - 2.00 (5.8 M)		277360	
65	1	TIMBER		193273	