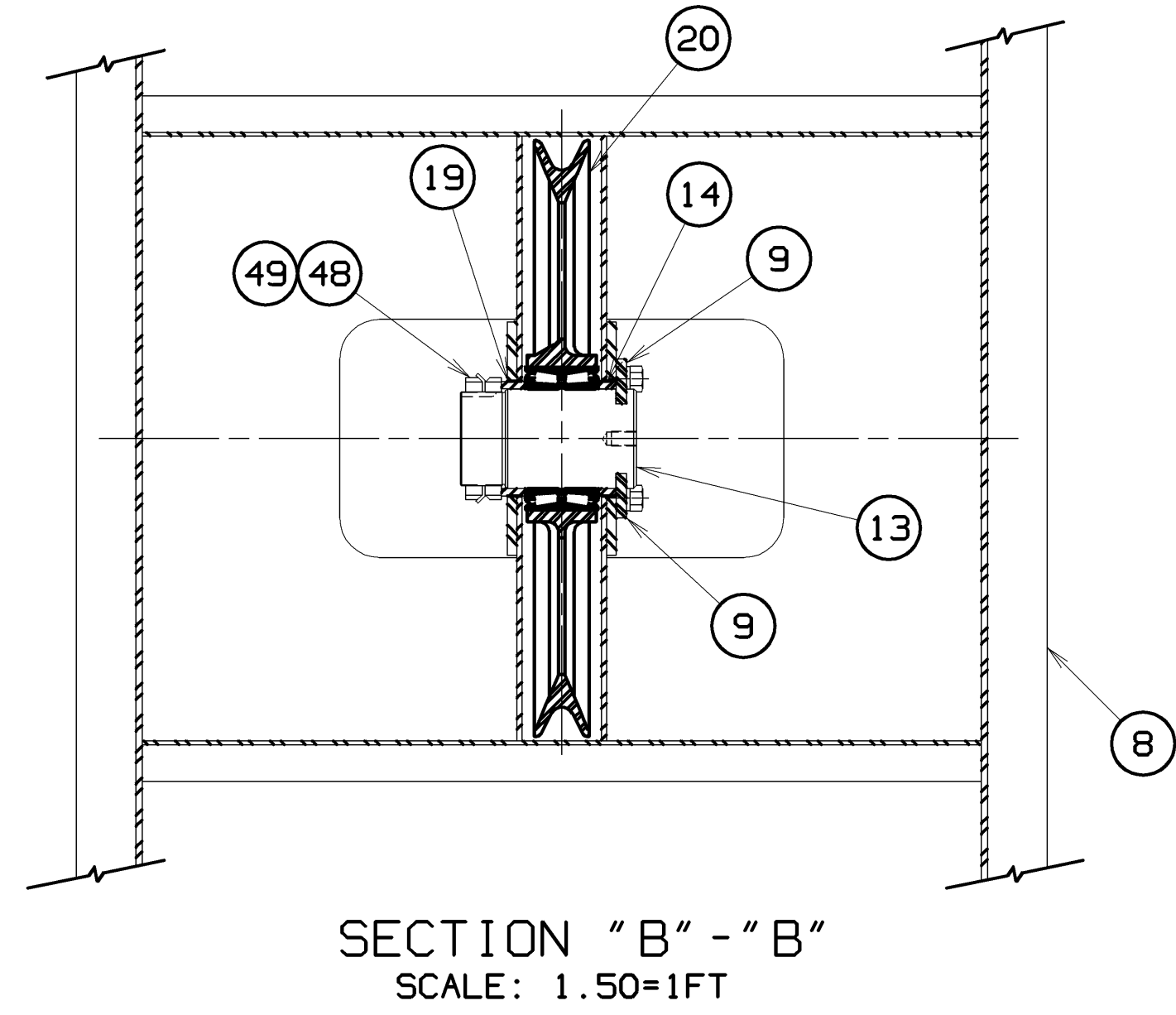
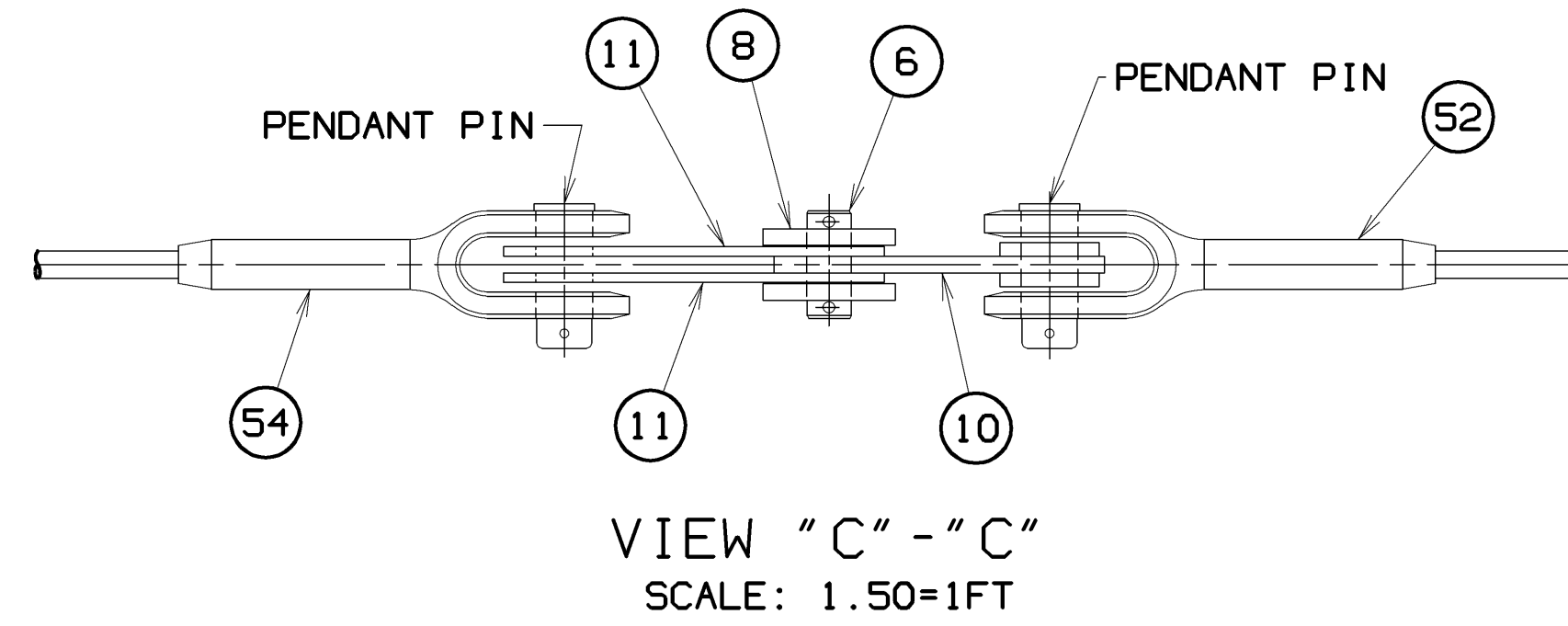
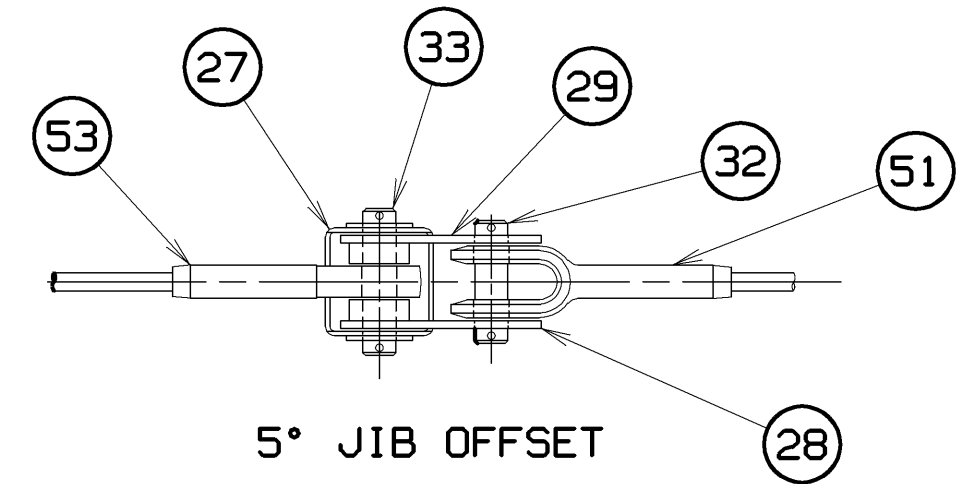


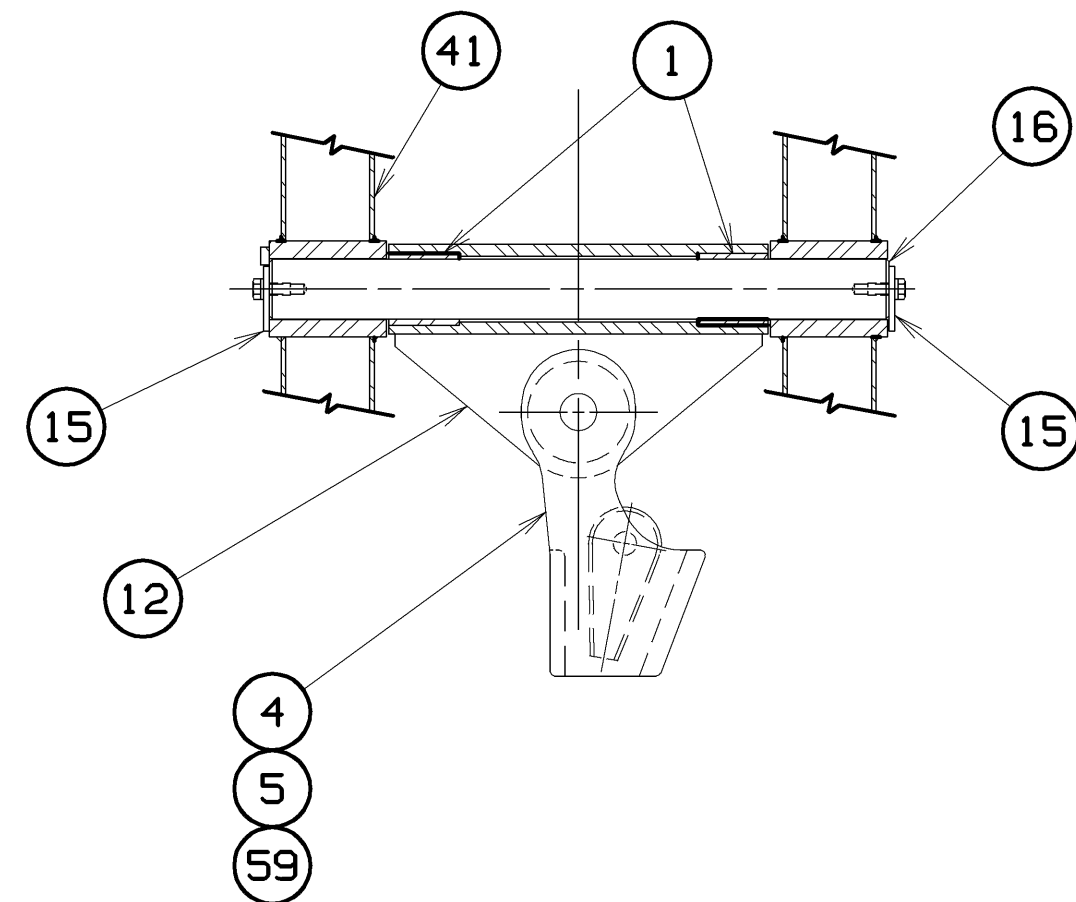
REQ'D FOR VARIOUS JIB LENGTHS				
ITEM NUMBER		63	64 	65
JIB LENGTH		20 FT INSERT (6.1m)	19 FT-2.00 PENDANT (5.8m)	WIRE ROPE TIMBER GUARD
FEET	METERS			
60	18.3	1	2	1
80	24.4	2	4	2
100	30.5	3	6	3
120	36.6	4	8	4



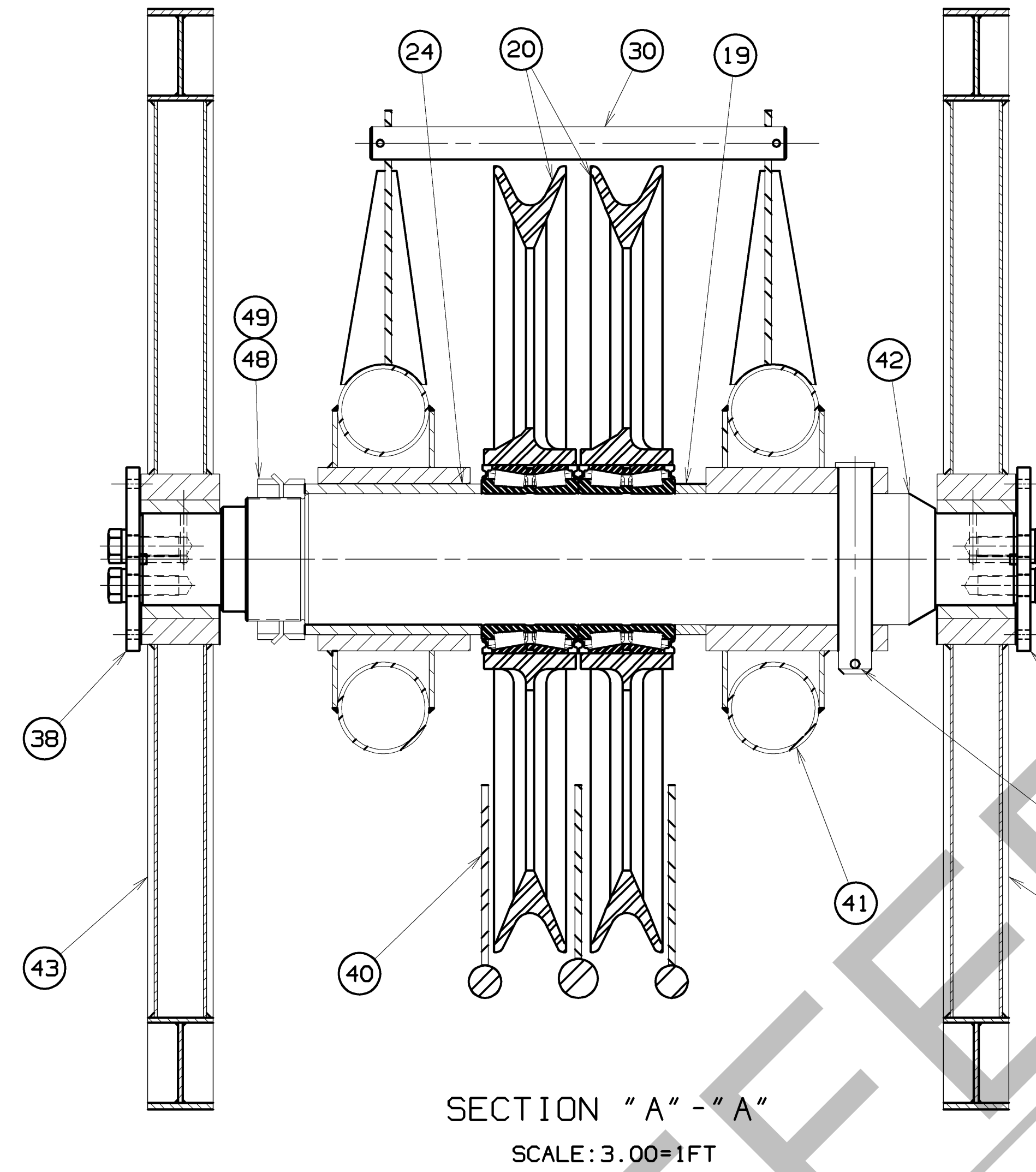
- (1) APPLY LOCITE 242 (MANITOWOC NO. 622293) OR EQUIVALENT TO SCREW 614083 AT ASSEMBLY.
- (2) ON DWG. 73026
- (3) CAN BE USED FOR DEAD END WITH 2 PART LINE. MUST BE REMOVED WHEN 2, 3 OR 4 PART LINE AND/OR UPPER DEAD END LUG IS USED.
- (4) TIGHTEN BEARING LOCKNUT (ITEM 48) SUFFICIENTLY TO CLAMP BEARING INNER RACE.
- (5) ON DWG. 77535
- (6) INSTALL TIMBERS SO THEY ARE FREE TO SLIDE UNDER THERMAL EXPANSION/CONTRACTION OF PLASTIC.



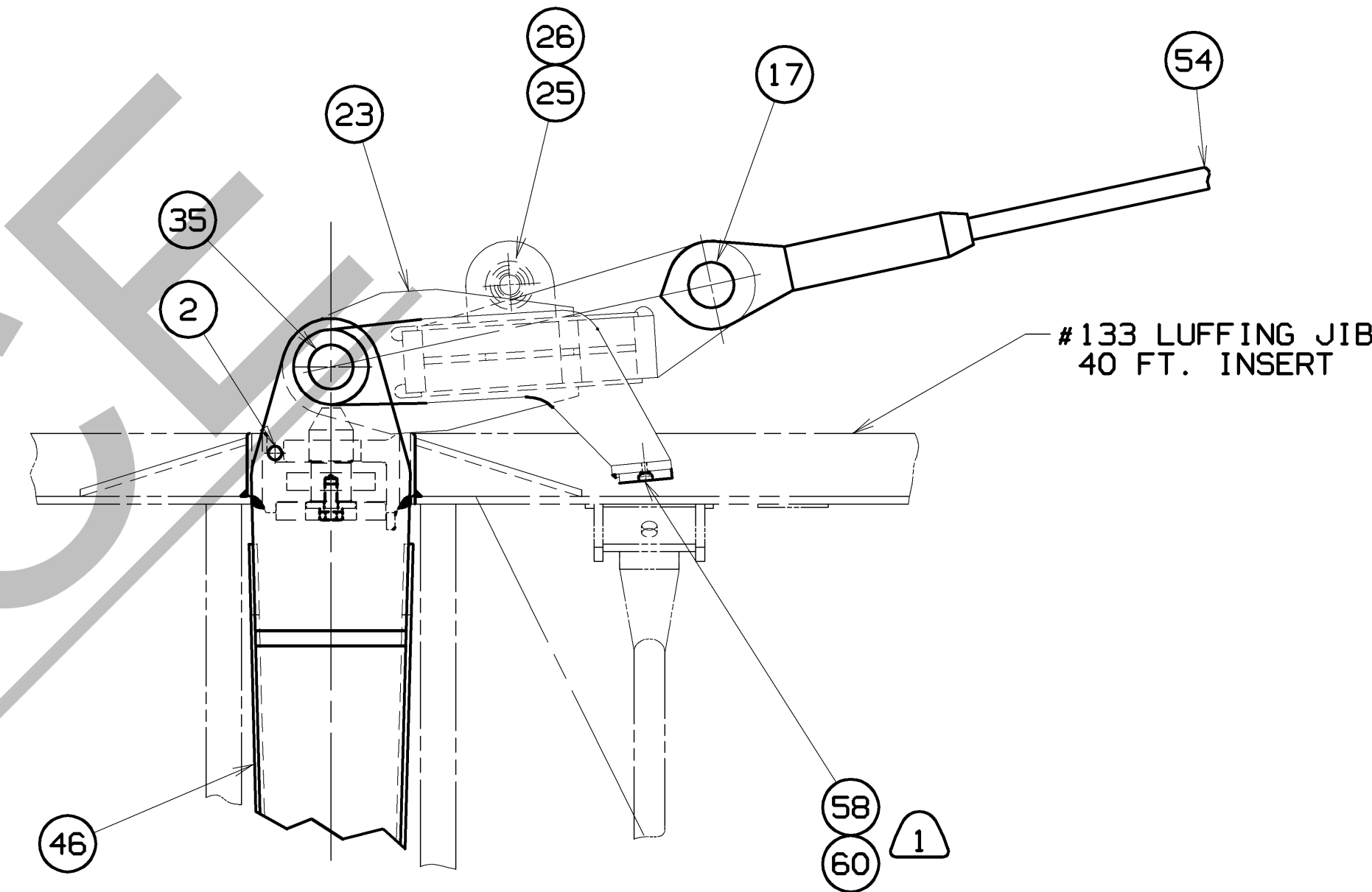
VIEW "E" - "E"
SCALE: 1.50=1FT



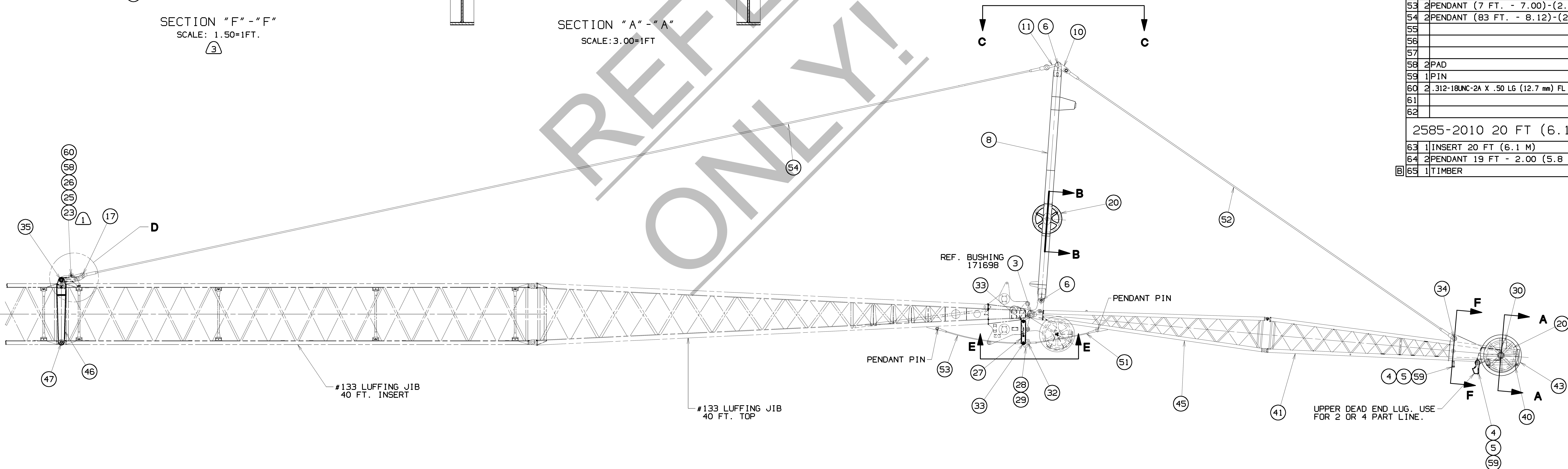
SECTION "F" - "F"
SCALE: 1.50=1FT.

SECTION "A" - "A"
SCALE: 3.00=1FT



VIEW "D"
SCALE: 1.50=1FT



BASIC 40 FT. (12.19m) JIB W/5° OFFSET SHOWN

BILL OF MATERIAL						ASSEMBLIES USED ON	
ITEM NO. NO. PART	SEC. ITEM	DESCRIPTION	LEADS IN	MATERIAL	QTY ON DES. NO.	QTY ON	
2585-2000 BASIC 40 FT. (12.2 M) JIB ASSEMBLY							
1	2	BUSHING			18129		
2	1	PIN			75465		
3	2	PIN			139102		
4	1	SOCKET			162233		
5	1	WEDGE			162234		
6	4	PIN			166901		
7							
8	1	JIB STRUT (20 FT)-(6.1m)			169803		
9	2	PIN KEEPER			169810		
10	2	LINK			169824		
11	4	LINK			169825		
12	1	DEAD END BAIL			169832		
13	1	PIN			169836		
14	1	SPACER			169837		
15	2	END PLATE			169838		
16	1	PIN			169846		
17	2	PIN			169849		
18							
19	2	SPACER			170677		
20	3	SHEAVE ASSEMBLY FOR 1.125 WIRE ROPE			171250		
21							
22							
23	1	BACKSTAY SUPPORT			192327		
24	1	SPACER			171845		
25	2	ROLLER			171848		
26	1	SHAFT			171849		
27	1	STRUT			192488		
28	2	LINK			171857		
29	2	LINK			171858		
30	1	ROPE GUARD			171863		
31	1	PIN			171864		
32	2	PIN			171867		
33	4	PIN			171868		
34	2	PIN			171869		
35	2	PIN			171870		
36							
37							
38	2	END PLATE			172110		
39							
40	1	ROPE GUARD			172222		
41	1	JIB TOP (20 FT)-(6.1m)			172680		
42	1	SHAFT			179171		
43	2	WHEEL ASSEMBLY			179175		
44							
45	1	JIB BUTT #140 (20 FT)- (6.1m)			192318		
46	2	LINK			193021		
47	2	BOOM JOINT PIN			192366		
48	4	BEARING LOCKNUT			225105		
49	2	BEARING LOCKWASHER			225111		
50							
51	2	PENDANT (6 FT. - 0.00)-(1.8m)			276785		
52	2	JIB BASIC PENDANT (40 FT.)-(12-19m)			276935		
53	2	PENDANT (7 FT. - 7.00)-(2.3m)			277317		
54	2	PENDANT (83 FT. - 8.12)-(25.5m)			277469		
55							
56							
57							
58	2	PAD			554165		
59	1	PIN			563960		
60	2	.312-18UNC-2A X .50 LG (12.7 mm) FL AL HD CAPSCR			614083		
61							
62							
2585-2010 20 FT (6.1 M) INSERT							
63	1	INSERT 20 FT (6.1 M)			172679		