Manitowoc Cranes, Inc. Manitowoc, Wisconsin 54220 U.S.A.

Maximum Allowable **Travel Specifications**

European Standards 15000 SERIES 3. 4



Jobsite Travel

15000 SERIES 3 must be equipped with 99 740 kg crane counterweight and 36 290 kg carbody counterweight; and 15000 SERIES 4 must be equipped with 107 680 kg crane counterweight and 52 160 kg carbody counterweight. Refer to capacity charts and wind conditions chart for maximum wind speed for various boom and luffing jib lengths. Refer to luffing jib raising procedure for maximum boom and luffing jib lengths lifted unassisted.

1. Machine Travel With Load

- A. Machine can swing and travel with 360 degree rating.
- B. Grade in any direction must not exceed 13 mm in 3 m. Travel with 100 percent of rated load prohibited. Travel restricted to 90 percent of rated capacity with speed not to exceed 0.4 m/s.
- C. Travel surface must be firm, level and uniformly supporting. Capacity charts are based on static conditions; therefore judgment must be used to allow for dynamic effects of traveling with load. Carry load as close to ground as possible. Stabilize load with taglines. Travel slowly and smoothly to avoid shock loading boom, jib and rigging.

2. Machine Travel Without Load

- A. Position boom to 80 degree boom angle (plus or minus 1 degree) and position luffing jib at 45 to 50 degrees above horizontal. 15000 SERIES 3 - Grade in direction of travel must not exceed 3 percent (1.7 degrees); 15000 SERIES 4 - Grade in direction of travel must not exceed 6 percent (3.4 degrees).
- B. Load blocks and/or hook and weight balls may be suspended beneath boom and luffing jib points or tied off to machine. Total suspended weight beneath boom point must not exceed 7,500 Lb. (3 400 kg). Total suspended weight beneath luffing jib point must not exceed 4,000 Lb. (1 810 kg).
- C. Machine to travel on a firm and uniformly supporting surface. Travel allowed with 360 degree swing up to 1 percent (0.5 degrees) grade; crane upperworks must be in-line with crawlers and grade when grade exceeds 1 percent. Side-to-side grade must not exceed 1 percent (0.5 degrees) measured at boom hinge pins.
- D. Refer to table below for grade vs. angle when traveling. When traveling on **uphill grade**, lower boom the corresponding degrees for grade to be traveled. When traveling on downhill grade, raise boom the corresponding degrees for grade to be traveled.
- E. Do not exceed 1 percent (0.5 degrees) side-to-side grade at boom hinge pins when cutting (turning on grade).

| Percent Grade Vs. Angle In Degrees | | |
|------------------------------------|-------------|----------|
| | SERIES 3 | SERIES 4 |
| Percent Grade | Angle | Angle |
| 1 | 0.5° | 0.5° |
| 3 | 1.7° | 1.7° |
| 6 | NOT ALLOWED | 3.4° |